

CATALOG OF PRODUCTS





UV: DISINFECTION WITHOUT CHEMICALS

# **UVC** based disinfection operating principle



configuration options for monitoring of the PURION UV plants 7 - 11



disinfection of water and liquids





disinfection of air





disinfection of surfaces



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equipment spare parts

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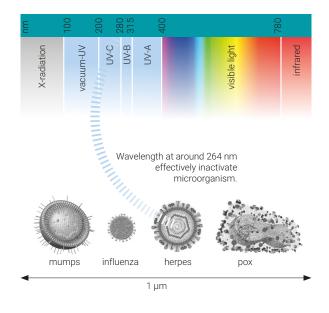


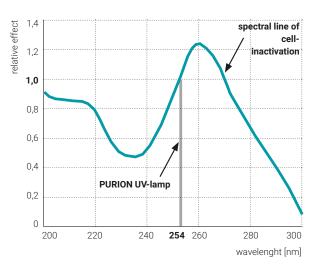
company with tradition and innovation



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# Disinfection with UVC OPERATING PRINCIPLE





Microorganisms such as bacteria, moulds, yeasts and protozoa can be destroyed or removed by physical, biological and chemical methods.

UVC works using a photolytic effect whereby the radiation destroys or inactivates the microorganism so that it can no longer multiply. The phenomenon whereby microorganisms can be disfigured or destroyed is independent of host state (fluid or solid) and indeed pH or temperature.

Therefore disinfection of fluides, air and surfaces without using chemicals or high temperatures becomes possible in new applications.

Ultraviolet is that part of electro-magnetic radiation bounded by the lower wavelength extreme of the visible spectrum and the upper end of the X-ray radiation band. The spectral range of ultraviolet radiation is, by definition between 100 and 400 nm (1nm=10-9m) and is invisible to human eyes.

A strong germicidal effect is provided by the radiation in the short wave UVC band. The UV radiation emitted by a source is expressed in watts (W) and the irradiation density is expressed in watts per square meter  $(W/m^2)$ .

For germicidal action dose is important. The dose is the irradiation density multiplied by the time (t) in seconds and expressed in joules per square meter (J/m²). 1 joule is 1 watt-second.

# **CONFIGURATION OPTIONES**

# FOR MONITORING OF THE PURION UV-PLANTS





PURION guarantees disinfection for an operating time up to max. 10.000 h or max. 8.000 h for PURION UV-lamps with Amalgam technology for high ambient temperaturees up to 90 °C.

After 10.000 h or 8.000 h of operation the UVC-intensity falls below 60% of the initial value. All technical performance data of the PURION UV plants have been derived from this "end of life" value.

Therefore the PURION UV-lamp has to be replaced after  $10.000\ h$  /  $8.000\ h$ .

The UVC-light that is decisive for disinfection has a wavelength of approx. 260 nm and cannot be detected by human eyes. In consequence it is not possible to determine the aging of the PURION UV-lamp without monitoring options.

Besides the basic monitoring of the operation status (control light) PURION provides several options for automatical detection and signaling of the lamps age and disinfection performance

With PURION configuration options for the monitoring of the UV plants it is guaranteed that the replacement of the UV-lamps is duly carried out.

PURION Monitoring of the UV-lamps operational time

# Operating Time Counter – OTC



The Operating Time Counter (OTC) option monitors the life time of the UV lamp via summation of the operating time. The current status is displayed via LED's.

advantages		product line	Operating Time Counter - OTC
automatic recording of the exact operating time of the PURION UV		voltage supply	230 V AC or 12 V DC or 24 V DC
automatic (pre-)alarm when		signal input	Operating Time Coter
amp replacement is necessary		signal output	optional: potential free contact for any LED
optional configuration with po- lential fre contacts for the LED signals		load potential free contacts	up to 100 mA
safe reset procedure		special function	reset after replacment of the lamp
		steady light (green LED)	<95% of the warranted service life
maintenance free operation		pre-alarm (yellow LED)	>95% <100% of the warranted service life
cost efficient monitoring option		main-alarm (red LED)	warranted service life has been exceeded

The OTC option works as a time counter and is integrated in the control box.

The monitoring system is designed as a traffic light. Two thresholds for the operating time have been saved:

- As long as the operating time is below 95% of the guaranteed life time the green LED is illuminated.
- If the operating time exceeds 95% of the guaranteed life time the yellow LED is illuminated (pre alert).
- If the operating time exceeds the guaranteed life time the red LED is illuminated (main alert). The UV lamp has to be replaced to ensure disinfection.

It is urgently recommended to clean the immersion tube system with the PURION Service KIT at latest during replacement of the UV lamps.





Additionally it is possible to configure the monitoring option OTC with potential free contacts for every LED. Therefore our clients are able to use information regarding the current status for additional switching operations (load potential free contact max. 100 mA).



PURION Monitoring of the UVC-intensity

# Operating Power Detection OPD

The Operating Power Detection (OPD) option monitors the life time of the UV lamp via detecting the UV intensity. The current status is displayed via LED's.

advantages	product line	Operating Power Detection - OPD
automatic recording of the exact UVC intensity that is currently used for disinfection	voltage supply	230 V AC or 12 V DC or 24 V DC
automatic (pre-)alarm when	signal input	SiC-UV-Sensor
lamp replacement is necessary	signal output	optional: potential free contact for any LED
optional configuration with po- tential fre contacts for the LED signals	load potential free contacts	up to 100 mA
safe reset procedure	special function	calibration after repla- cement of the lamp
maintananaa fraa anaratian	steady light (green LED)	>70% of the initial intensity
maintenance free operation	pre-alarm (yellow LED)	<70% and mind. 60% of the initial intensity
cost efficient monitoring option	main-alarm (red LED)	<60% of the initial intensity

The OPD configuration directly detects the UVC intensity via SiC-UV-Sensor.

The monitoring system is designed as a traffic light and integrated in the control box. Two thresholds for UV intensity have been saved:

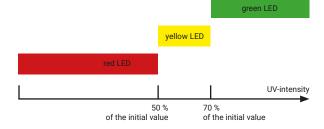
- As long as the UV intensity is more than 70% of the initial value the green LED is illuminated.
- If the UV intensity goes below 70% of the initial value the yellow LED is illuminated.
- If the UV intensity goes below 60% of the initial value the red LED is illuminated. To ensure disinfection the UV lamp has to be replaced.

It is urgently recommended to clean the immersion tube system with the PURION Service KIT at latest during replacement of the UV lamps.





Additionally it is possible to configure the monitoring option OPD with potential free contacts for every LED. Therefore our clients are able to use information regarding the current status for additional switching operations (load potential free contact max. 100 mA).



# PURION UVC Sensor

in a stainless steel housing



This sensor is suitable for monitoring of the intensity of PURION UVC low-pressure lamps, PURION UVC high-output lamps und PURION UVC amalgam lamps.

	wideband UVA-UVB-UVC Photodiode
	optimal ability for measuring powerful UVC radiation
	silicon carbide chip warrants ex- treme radiation power
I ON	TO-18 metallic housing - 0.054

properties of the SiC-sensor

mm² active chip surface

product line	PURION SiC Sensor
UV-intake	6 mm
angle spread	approx. 30°
temperature	0°C up to 60°C
housing	stainless steel 1.4571
connection flanges	G ¼" SW 19
seal	Viton
pressure-tight	10 bar
dimensions (L x Ø in mm)	45 x SW 19
signaling	foto voltage

€	0,14				-		\													
₹	0,12				1			\												
ligh	0,10				/			\.												
2	0.08				į .			\								,				
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nea	0,02		<i> </i>		·					\										
=	0,00	200.0	200.0	40.1	:	200	200	200	240	260.2	100.4	00.4	00.440	160	400	500	F20 F	40. 50	0.50	2.600
		200 2	20 2	4U 2	<u>2</u> 0U	∠80	<i>3</i> 00	320	340	300 3	i8U 4	UU 42	20 440	J 46U						nm]

The sensor is equipped with a silicon carbide photodiode (SiC).

The photodiode has a very good sensitivity within the range of 250 and 260 nm. Therfore the diode is suitable to monitor UV light that is used for disinfection and with a peak emission rate at 254 nm.

This is in line with the DNS absorbtion curve.

The monitoring unit is designed as a traffic light. During monitoring the percentage of the UV intensity is evaluated.

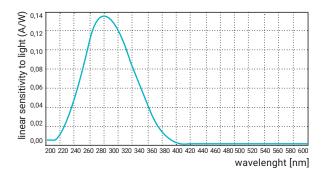
# PURION UVC Sensor

in a stainless steel housing with integrated booster and power output

This sensor is suitable for monitoring of the intensity of PURION UVC low-pressure lamps, PURION UVC high-output lamps und PURION UVC amalgam lamps.

properties of the SiC-sensor	product line
widehand	UV-intake
UVA-UVB-UVC Photodiode	angle spread
	temperature
	housing
optimal ability for measuring po- werful UVC radiation	connection flanges
	seal
	pressure-tight
silicon carbide chip warrants ex- treme radiation power	dimensions (L x Ø in mm)
	power output
TO-18 metallic housing - 0.054	supplied voltage
mm <sup>2</sup> active chip surface	

product line	PURION SiC Sensor 4-20 mA
	1 24 111/1
UV-intake	6 mm
angle spread	approx. 30°
temperature	0°C up to 60°C
housing	stainless steel 1.4571
connection flanges	G ¼" SW 19
seal	Viton
pressure-tight	10 bar
dimensions (L x Ø in mm)	67 x SW 19
power output	4-20 mA
supplied voltage	9-24 VDC
UVC-sensitivity	approx. 30 - 300 W/ m <sup>2</sup>



The sensor type is SiC-based and therefore only UV-sensible (daylight blind).

High intrinsic insensibility against visible light through semiconducting material with high bandgap.

The snubber circuit of the sensor with 4...20mA enables the integration of the signal in Programmable Logic Controller (PLC) systems.

Sensor

Sensor

J=4...20 mA

+ 0

9...24 VDC

- 0



# **Single-plants** flow rate 300 l/h - 10 m<sup>3</sup>/h

low rate 300 l/h – 10 m³/h 14 - 35

# **DUAL-plants** flow rate 800 l/h - 20 m<sup>3</sup>/h

flow rate 800 l/h - 20 m<sup>3</sup>/h 36 - 55

# **Multi-Radiator-systems**

flow rate 10 – 120 m<sup>3</sup>/h 56 - 59

# **Compact-systems**

flow rate 400 l/h 60 - 63

# **Pool-systems**

dimension 40 m<sup>3</sup> / 80 m<sup>3</sup> 64 - 67

# stainless steel 1.4571 PVC-U





PURION Single UV-plants for disinfection of water and liquids are available in stainless steel 1.4571. Therefore Requirements of the drinking water regulation con be met. PURION Single UV-plants made from stainless steel are available for several flow rates.

Moreover it is possible to choose from various options for monitoring the disinfection performance of the PURION UV-lamps, e.g. sensor systems to detect the current UVC-intensity.

applications		product line	PURION 400-2501		
drinking water		flow rate	300 l/h - 10 m³/h		
climate water		UVC-transmission	90% T <sub>1</sub> cm		
pools		reactor	stainless steel 1.4571		
aquarium		flanges	R 1/2" - 1 1/2"		
fish ponds		·			
sewage water pharmacy greenhouse water industrial water cooling lubricant		weight	1,8 - 5,5 kg		
		life time of lamps	8.000 h / 10.000 h		
		number of lamps	1		
		dosis	400 J/m²		
		temperature max.	2°C up to 90°C		
			10 bar		
		max. pressure	TU bar		
advantages		protection grade	IP 65		
additional chemicals are not required for disinfection		electrical	230 V/50 Hz or 110-240 V 50/60 Hz		
not affecting smell or taste		connection	12 V DC or 24 V DC		
low-maintenance operation		total power	10 W - 106 W		
low operational costs		over current protection	10 A		

To ensure highest standards of quality the PURION UV-plants made from stainless steel are treated with an elaborate three step procedure for surface treatment. At first the UV-plants are pickled to remove carbon residues from welding. Afterwards the plants are treated via glass bead blasting to ensure a homogeneous and clean surface. Within the third step the UV-plants are electropolished.

Electro polished surfaces are very resistant to corrosion due to high passivity. Adhesions to the surface can be reduced due to improved values of roughness and optimized surface profile.

PURION 400	flow rate 300 l/h
PURION 500	flow rate 400 l/h
PURION 1000	flow rate 1.000 l/h
PURION 2500 36 W	flow rate 2.500 l/h
PURION 2500 90 W	flow rate 4.000 l/h
PURION 2001	flow rate 5.000 l/h
PURION 2501	flow rate 10,000 l/h

PURION Single UV-plants for disinfection of water and liquids are available in PVC-U. Therefore the UV-plants can be operated for applications with saltwater or aggressive fluids. PURION Single UV-plants made from PVC-U are available for several flow rates. Moreover they can be equipped with an operating time counter to monitor the life time of the PURION UV-lamp.

applications	product line	PURION 1000-250
drinking water	flow rate	1.000 l/h - 10 m <sup>3</sup> /h
climate water	UVC-transmission	90% T <sub>1</sub> cm
pools	reactor	PVC-U
aquarium fish ponds	flanges	R 1/2" - 1 1/2"
sewage water	weight	2,8 - 8 kg
pharmacy	life time of lamps	10.000 h
greenhouse water	number of lamps	1
industrial water	dosis	400 J/m²
cooling lubricant	temperature max.	2°C up to 40°C
	max. pressure	10 bar
advantages	protection grade	IP 65
additional chemicals are not required for disinfection	electrical	230 V/50 Hz or 110-240 V 50/60 H
not affecting smell or taste	connection	12 V DC or 24 V DC
low-maintenance operation	total power	17 W - 90 W
low operational costs	over current protection	10 A

PVC-U (polyvinyl chloride – unplasticized) does not contain any plasticizer or softener. Therefore PVC-U is used for manufacturing pips, profiles, packaging material for pills and food. PVC-U is very resistant to UVC-light and aggressive fluids like saltwater.

Therefore it is recommended to use PURION UV-plants made from PVC-U within maritime applications e.g. aquacultures.

PURION 1000 PVC-U	flow rate 1.000 l/h
PURION 2500 36 W PVC-U	flow rate 2.500 l/h
PURION 2001 PVC-U	flow rate 5.000 l/h
PURION 2501 PVC-U	flow rate 10.000 l/h

# PURION H Series

# **PURION PRO Series**





PURION guarantees disinfection up to a temperature of 40 C° of the water or fluid as a standard configuration. Temperatures above 40 C° lead to a decreasing UVC output und therefore a less disinfection performance. The UV-plants of the PURION H series are using a special Amalgam technology and have been developed for warm and hot environments up to 90 C°. The PURION UV-lamps of the H series are perfectly suitable to remove Legionella bacteria in warm water circuits.

PURION guarantees disinfection for a UVC transmission of >90%T1cm as a standard configuration.

For disinfection of liquids with very low transmission (e.g. cooling lubricant) the PURION PRO Series has been developed. The very thin film of the fluid to be disinfected ensures reliable disinfection even in case of very low transmission.

applications	product line	PURION 1000 H - 2500 H		
drinking water	flow rate	1.5 - 4 m <sup>3</sup> /h		
climate water	nom rate	1,0 1,		
pools	UVC-transmission	90% T <sub>1</sub> cm		
aquarium		stainless steel		
fish ponds	reactor	1.4571		
sewage water	life time of lamps	8.000 h		
pharmacy	ine time or idinpo	0.000		
greenhouse water	number of lamps	1		
industrial water				
cooling lubricant	dosis	400 J/m²		
	temperature max.	2°C up to 90°C		
advantages	tomporatare max.	2 0 45 10 30 0		
additional chemicals are not required for disinfection	max. pressure	10 bar		
not affecting smell or taste	total power	42 W - 106 W		
low-maintenance operation	electrical	110-240 V 50/60 Hz		
low operational costs	connection	3U/0U HZ		

	product line	PURION 500 PRO - 2500 90 W PRO	
drinking water		200 l/h - 1,5 m³/h	
		200 1,11 1,0 111 ,11	
	UVC-transmission	90% T <sub>1</sub> cm	
		stainless steel	
	reactor	1.4571	
	life time of lamps	10.000 h	
	ine time or lamps	10.00011	
	number of lamps	1	
	dosis	up to 400 J/m <sup>2</sup>	
	temperature may	2°C up to 40°C	
advantages		2 0 up to 40 0	
	max. pressure	10 bar	
not required for disinfection  not affecting smell or taste  low-maintenance operation  low operational costs		10 W - 106 W	
		230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC	
		flow rate  UVC-transmission  reactor  life time of lamps  number of lamps  dosis  temperature max.	

The UV-plants of the PURION H product line are made from electro polished stainless steel which is licensed for drinking water.

The UV-plants will be delivered ready-to-plug together with the corresponding connecting cable and safety plug.

The UV-plants have been designed to ensure a UVC dosis of 400 J/m² which meets drinking-water standards.

Every UV plant of the PURION H series can be equipped with an Operating Time Counter (OTC) and/ or monitoring of the UVC-intensity.

Depending on the transmission of the fluid the PURION UVplants of the PRO series can be equipped with different PU-RION UV-lamps to ensure the required UVC intensity. The PU-RION PRO product line is designed to have a very thin film of only 2 mm of the fluid to be disinfected.

Therefore the complete UVC penetration and disinfection of the fluid is ensured.

Every UV plant of the PURION PRO series can be equipped with an Operating Time Counter (OTC).

PURION 1000 H	flow rate 1.500 l/h
PURION 2500 H	flow rate 4.000 l/h
PURION 2501 H	flow rate 10.000 l/h

PURION 500 PRO	flow rate 300 l/h
PURION 1000 PRO	flow rate 700 l/h
PURION 2500 36 W PRO	flow rate 1.000 l/h
PURION 2500 90 W PRO	flow rate 1.500 l/h



The UV-plant PURION 400 is made from electropolished stainless steel 1.4571.

The PURION 400 is applied to disinfect drinking water up to a flow rate of 300 l/h and a transmission (or turbidity) of the water of at least 90% per cm.

Due to the compact design and the options for power supply with direct current the UV-Plant PURION 400 is perfectly suitable for mobile applications.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages

additional chemicals are not required for disinfection not affecting smell or taste low-maintenance operation

low operational costs

product line	PURION 400
flow rate	300 l/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1/2"
dimension (LxØ mm)	237 x 42
distance flanges	172 mm
weight	1,9 kg
life time of lamps	10.000 h
dosis	400 J/m²
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	10 W
over current protection	10 A

### alternating current (VAC)



article number: 104 00100 0000

alternating current AC
wide voltage
Operating Time Counter
Operating Power Detection
potential free contacts

PURION PURION

article number: 104 00800 0000

wide voltage

Operating Time Counter

Operating Power Detection



article number: 104 00600 0000 article number: 104 01000 0000

alternating current AC
 wide voltage
 Operating Time Counter
 Operating Fac counter

### direct current (VAC)



article number: 104 00200 0000 article number: 104 00300 0000

direct current 12 V DC
direct current 24 V DC
Operating Time Counter
Operating Power Detection

potential free contacts



article number: 104 00700 0000 article number: 104 00500 0000 article number: 104 01500 0000 article number: 104 01600 0000

		•	direct current 12 V DC
•	•		direct current 24 V DC
•	•	•	Operating Time Counter
			Operating Power Detectic
•			potential free contacts

### equipment PURION 400 & 500

assembly system Single 1

stainless steel article number: 290 11000 0000

assembly system Single 1

galvanized

article number: 290 10900 0000



PURION UV-lamp 10 W article number: 200 01300 0000

service-kit





The UV-plant PURION 500 is made from electropolished stainless steel 1.4571.

The PURION 500 is applied to disinfect drinking water up to a flow rate of 400 l/h and a transmission (or turbidity) of the water of at least 90% per cm.

For the UV-plant PURION 500 the complete range of PURION options to monitor the disinfection performance is available. The PURION 500 can be operated with direct current.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages

advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

product line	PURION 500
flow rate	400 l/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1/2"
dimension (LxØ mm)	320 x 42
distance flanges	255 mm
weight	2,2 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	10 W
over current protection	10 A

### alternating current (VAC)



article number: 105 00100 0000

Operating Power Detection Operating Time Counter alternating current AC potential free contacts wide voltage

Operating Power Detection Operating Time Counter

alternating current AC wide voltage potential free contacts

article number: 105 05500 0000

Operating Time Counter alternating current AC wide voltage

potential free contacts



article number: 105 00600 0000 article number: 105 05600 0000

Operating Power Detection Operating Time Counter potential free contacts

# direct current (VAC)



article number: 105 00500 0000

article number: 105 03600 0000

article number: 105 00200 0000 article number: 105 00300 0000

Operating Power Detection Operating Time Counter direct current 12 V DC direct current 24 V DC potential free contacts



article number: 105 00700 0000 article number: 105 01200 0000 article number: 105 03700 0000 article number: 105 05700 0000

•	direct current 12 V DC
•	direct current 24 V DC
•	Operating Time Counte
	Operating Power Detect
•	potential free contacts



article number: 105 00800 0000 article number: 105 01100 0000 article number: 105 04300 0000 article number: 105 05800 0000

direct current 12 V DC	direct current 24 V DC	Operating Time Counter	Operating Power Detection	potential free contacts
•	•		•	•
	•		•	•



The UV-plant PURION 1000 is made from electropolished stainless steel 1.4571.

The PURION 1000 is applied to disinfect drinking water up to a flow rate of 1.000 I/h and a transmission (or turbidity) of the water of at least 90% per cm.

The UV-plant PURION 1.000 is operates very efficiently with a PURION UV-lamp 17W. Several options for power supply and monitoring of the disinfection performance are available.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant

auvantages	
	additional chemicals are
	not required for disinfection

not affecting smell or taste low-maintenance operation low operational costs

product line	PURION 1000
flow rate	1000 l/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	420 x 42
distance flanges	340 mm
weight	2,8 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	17 W
over current protection	10 A

### alternating current (VAC)



article number: 110 00600 0000

alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts



article number: 110 03700 0000

alternating current AC wide voltage

wide voltage
 Operating Time Cor
 Operating Power De



article number: 110 03800 0000 article number: 110 05200 0000

alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts



article number: 110 02500 0000

alternating curre
 wide voltage

Operating Time Counter

Operating Power Detection

potential free contacts

### direct current (VAC)



article number: 110 00700 0000 article number: 110 00800 0000

direct current 12 V DC

direct current 24 V DC

Operating Time Counter

Operating Power Detection

potential free contacts



article number: 110 01600 0000 article number: 110 03600 0000 article number: 110 05900 0000 article number: 110 07700 0000

•	direct current 12 V DC
•	direct current 24 V DC
•	Operating Time Counter
	Operating Power Detectio
•	notential free contacts



article number: 110 01700 0000 article number: 110 02200 0000 article number: 110 05300 0000 article number: 110 08000 0000

	1
•	direct current 12 V DC
•	direct current 24 V DC
	Operating Time Counter
•	Operating Power Detection
•	potential free contacts

# PURION 1000 PVC-U



This UV plant PURION 1000 is made from PVC-U.

The PURION 1000 PVC-U is applied within maritime environment up to a flow rate of 1.000 l/h and a transmission (or turbidity) of the water of at least 90% per cm.

The advantage of PVC-U consists of the resistance against UVC light, salt water and acid fluids.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are

<b>y</b>	
additional chemicals are not required for disinfection	
not affecting smell or taste	
low-maintenance operation	
low operational costs	

product line	PURION 1000 PVC-U
flow rate	1000 l/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	420 x 42
distance flanges	340 mm
weight	2,8 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	17 W
over current protection	10 A

### alternating current (VAC)



article number: 110 04200 0000

Operating Power Detection Operating Time Counter potential free contacts alternating current AC wide voltage

Operating Power Detection alternating current AC



Operating Time Counter





article number: 110 08200 0000

Operating Power Detection

article number: 110 08300 0000 article number: 110 08400 0000 article number: 110 08500 0000 article number: 110 08600 0000

•	direct current 12 V DC
•	direct current 24 V DC
•	Operating Time Counter
	Operating Power Detection
•	potential free contacts

direct current (VAC)

### assembly system Single 1

stainless steel

article number: 290 11000 0000

assembly system Single 1 galvanized

article number: 290 10900 0000



### equipment PURION 1000 & 1000 PVC-U

PURION UV-lamp 17 W article number: 200 00300 0000



# **PURION 2500 36 W**



The UV-plant PURION 2500 36 W is made from electropolished stainless steel 1.4571. The PURION 2500 36 W is applied to disinfect drinking water up to a flow rate of 2.500 l/h and a transmission (or turbidity) of the water of at least 90% per cm.

The UV-plant PURION 2500 36 W can be optionally operated with 24 V direct current. The very attractive relation between the electrical power of 36 W and the flow rate of 2.500 l/h is to be emphasized.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages

advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation

low operational costs

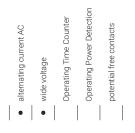
product line	PURION 2500 36 W
flow rate	2.500 l/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	928 x 42
distance flanges	850 mm
weight	3,4 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz or 24 V DC
total power	36 W
over current protection	10 A

Operating Time Counter

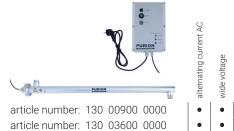
### alternating current (VAC)



article number: 130 00400 0000

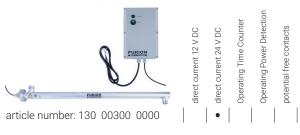


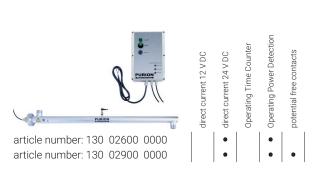


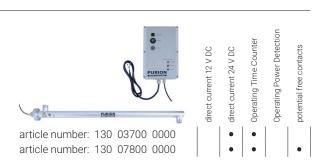












# PURION 2500 36 W PVC-U



This UV plant PURION 2500 36 W is made from PVC-U.

The PURION 2500 PVC-U is applied within maritime environment up to a flow rate of 2.500 I/h and a transmission (or turbidity) of the water of at least 90% per cm.

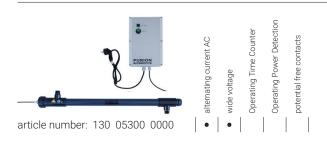
The advantage of PVC-U consists of the resistance against UVC light, salt water and acid fluids.

applications	product line
drinking water	flow rate
climate water	UVC-transmission
pools	temperature
aquarium	flanges
fish ponds	Ü
sewage water	dimension (LxØ i
pharmacy	distance flanges
greenhouse water	weight
industrial water	life time of lamp
cooling lubricant	dosis
	max. pressure
advantages	protection grade
additional chemicals are not required for disinfection	electrical
not affecting smell or taste	connection
low-maintenance operation	total power

low operational costs

product line	PURION 2500 36 W PVC-U		
flow rate	2.500 l/h		
UVC-transmission	90% T <sub>1</sub> cm		
temperature	2°C - 40°C		
flanges	R 1"		
dimension (LxØ mm)	930 x 50		
distance flanges	790 mm		
weight	4 kg 10.000 h		
life time of lamps			
dosis	400 J/m <sup>2</sup>		
max. pressure	10 bar		
protection grade	IP 65		
electrical connection	110-240 V 50/60 Hz or 24 V DC		
total power	36 W		
over current protection	10 A		

### alternating current (VAC)





### 

### equipment PURION 2500 36 W & 2500 36 W PVC-U

assembly system Single 1 stainless steel

article number: 290 11000 0000

assembly system Single 1

galvanized

article number: 290 10900 0000



PURION UV-lamp 36 W article number: 200 00400 0000

service-kit





The UV-plant PURION 2000 is made from electropolished stainless steel 1.4571.

The PURION 2000 is applied to disinfect drinking water up to a flow rate of 2.000 l/h and a transmission (or turbidity) of the water of at least 90% per cm.

The UV-plant PURION 2000 has a very compact design in relation to the maximum flow rate of 2.000 l/h.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages

Cooling lubricant
advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation

low operational costs

product line	PURION 2000		
flow rate	2.000 l/h		
UVC-transmission	90% T <sub>1</sub> cm		
temperature	2°C - 40°C		
flanges	R 1"		
dimension (LxØ mm)	578 x 42		
distance flanges	500 mm		
weight	2,8 kg		
life time of lamps	10.000 h		
dosis	400 J/m²		
max. pressure	10 bar		
protection grade	IP 65		
electrical connection	110-240 V 50/60 Hz		
total power	48 W		
over current protection	10 A		

### alternating current (VAC)



article number: 120 00200 0000

alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts



article number: 120 00400 0000 article number: 120 00800 0000





article number: 120 00300 0000 article number: 120 01000 0000

# equipment PURION 2000

assembly system Single 1 stainless steel

article number: 290 11000 0000

assembly system Single 1 galvanized

article number: 290 10900 0000



PURION UV-lamp 48 W article number: 200 00500 0000

service-kit



# **PURION 2500 90 W**



The UV-plant PURION 2500 90 W is made from electropolished stainless steel 1.4571.

The PURION 2500 90 W is applied to disinfect drinking water up to a flow rate of  $4.000\,l/h$  and a transmission (or turbidity) of the water of at least 90% per cm.

The UV-plant PURION 2500 90 W can be applied for drinking water supply of 1-2 households. A permanent flow of water should be ensured during operation of the UV-plant.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages

advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

product line	PURION 2500 90 W		
flow rate	4.000 l/h		
UVC-transmission	90% T <sub>1</sub> cm		
temperature	2°C - 40°C		
flanges	R 1"		
dimension (LxØ mm)	928 x 42		
distance flanges	850 mm		
weight	3,4 kg		
life time of lamps	10.000 h		
dosis	400 J/m <sup>2</sup>		
max. pressure	10 bar		
protection grade	IP 65		
electrical connection	110-240 V 50/60 Hz		
total power	90 W		
over current protection	10 A		

### alternating current (VAC)

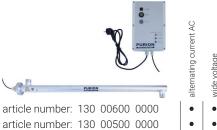


alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts



article number: 130 00700 0000 article number: 130 02100 0000





alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts

equipment PURION 2500 90 W

assembly system Single 1

stainless steel article number: 290 11000 0000

assembly system Single 1 galvanized

article number: 290 10900 0000



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit





The UV-plant PURION 2001 is made from electropolished stainless steel 1.4571.

The PURION 2001 is applied to disinfect drinking water up to a flow rate of  $5.000 \, \text{l/h}$ . and a transmission (or turbidity) of the water of at least 90% per cm. It is also used for disinfection of circulation water e.g. from pools or fish ponds up to a dimension of  $40.000 \, \text{l}$  (15 hours operation per day).

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages

advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation

low operational costs

product line	PURION 2001	
flow rate	5 m³/h	
UVC-transmission	90% T <sub>1</sub> cm 2°C - 40°C	
temperature		
flanges	R 1 1/2"	
dimension (LxØ mm)	578 x 85 460 mm 4,1 kg	
distance flanges		
weight		
life time of lamps	10.000 h	
dosis	400 J/m² 10 bar	
max. pressure		
protection grade	IP 65	
electrical connection	110-240 V 50/60 Hz	
total power	48 W	
over current protection	10 A	

### alternating current (VAC)



article number: 121 00200 0000

alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts



article number: 121 00400 0000 article number: 121 01500 0000

wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts



article number: 121 00300 0000 article number: 121 01600 0000

	alternating current AC	wide voltage	Operating Time Counter	Operating Power Detection	potential free contacts
	•	•	•		
ı	•	•			•

# equipment PURION 2001

assembly system Single 2 stainless steel

article number: 290 11200 0000

assembly system Single 2 galvanized

article number: 290 11100 0000



PURION UV-lamp 48 W article number: 200 00500 0000

service-kit



# PURION 2001 PVC-U



This UV plant PURION 2001 is made from PVC-U.

The PURION 2001 is applied within maritime environment up to a flow rate of 5.000 l/h and a transmission (or turbidity) of the water of at least 90% per cm. It is also used for disinfection of circulation water e.g. from saltwater pools or fish ponds up to a dimension of 40.000 l (20 hours operation per day). The advantage of PVC-U consists of the resistance against UVC light, salt water and acid fluids.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are

adv	antages
	itional chemicals are required for disinfection
not	affecting smell or taste
low-	maintenance operation
low	operational costs

product line	PURION 2001 PVC-U
flow rate	5 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1 1/2"
dimension (LxØ mm)	670 x 100
distance flanges	360 mm
weight	6 kg
life time of lamps	10.000 h
dosis	400 J/m²
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	48 W
over current protection	10 A

### alternating current (VAC)



A alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts



article number: 121 00800 0000 article number: 121 01700 0000

alternating current AC	wide voltage	Operating Time Counter	Operating Power Detection	potential free contacts
•	•	•		
•		•		

# equipment PURION 2001 PVC-U

assembly system Single 2

stainless steel article number: 290 11200 0000

assembly system Single 2 galvanized

article number: 290 11100 0000



PURION UV-lamp 48 W article number: 200 00500 0000

service-kit





The UV-plant PURION 2501 is made from electropolished stainless steel 1.4571.

The PURION 2501 is applied to disinfect drinking water up to a flow rate of 10.000 l/h. and a transmission (or turbidity) of the water of at least 90% per cm.

It is also used for disinfection of circulation water e.g. from pools or fish ponds up to a dimension of 80.000 I (20 hours operation per day).

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant

advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation

low operational costs

product line	PURION 2501
flow rate	10 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1 1/2"
dimension (LxØ mm)	928 x 85
distance flanges	810 mm
weight	5,5 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	90 W
over current protection	10 A

### alternating current (VAC)



article number: 131 00200 0000

alternating current AC potential free contacts



article number: 131 00500 0000 article number: 131 02600 0000





article number: 131 00400 0000 article number: 131 04100 0000

# equipment PURION 2501

assembly system Single 2 stainless steel

article number: 290 11200 0000

assembly system Single 2 galvanized

article number: 290 11100 0000



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



# PURION 2501 PVC-U



This UV plant PURION 2501 is made from PVC-U.

The PURION 2501 is applied within maritime environment up to a flow rate of 10.000 l/h and a transmission (or turbidity) of the water of at least 90% per cm.

It is also used for disinfection of circulation water e.g. from saltwater pools or fish ponds up to a dimension of 80.000 I (20 hours operation per day). The advantage of PVC-U consists of the resistance against UVC light, salt water and acid fluids.

applications	
drinking water	
climate water	
pools	
aquarium	
fish ponds	
sewage water	
pharmacy	
greenhouse water	
industrial water	
cooling lubricant	
advantages	

advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

flow rate         10 m³/h           UVC-transmission         90% T₁ cm           temperature         2°C - 40°C           flanges         R 1 1/2"           dimension (LxØ mm)         928 x 85           distance flanges         710 mm           weight         8 kg           life time of lamps         10.000 h           dosis         400 J/m²	PVC-U
temperature 2°C - 40°C flanges R 1 1/2" dimension (LxØ mm) 928 x 85 distance flanges 710 mm weight 8 kg life time of lamps 10.000 h	
flanges R 1 1/2" dimension (LxØ mm) 928 x 85 distance flanges 710 mm weight 8 kg life time of lamps 10.000 h	
dimension (LxØ mm) 928 x 85 distance flanges 710 mm weight 8 kg life time of lamps 10.000 h	
distance flanges 710 mm weight 8 kg life time of lamps 10.000 h	
weight 8 kg life time of lamps 10.000 h	
life time of lamps 10.000 h	
dosis 400 J/m <sup>2</sup>	
max. pressure 10 bar	
protection grade IP 65	
electrical 110-240 V 50	0/60 Hz
total power 90 W	
over current protection 10 A	

### alternating current (VAC)



article number: 131 01800 0000





article number: 131 00800 0000 article number: 131 04200 0000

alternating current AC	wide voltage	Operating Time Counter	Operating Power Detection	potential free contacts	
•	•	•			
•	•	•		•	

# equipment PURION 2501 PVC-U

assembly system Single 2 stainless steel

article number: 290 11200 0000

assembly system Single 2 galvanized

article number: 290 11100 0000



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



# PURION 1000 H



The UV-plant PURION 1000 H is made from electropolished stainless steel 1.4571. The PURION 1000 H is applied to disinfect drinking water up to a flow rate of 1.500 l/h and a transmission (or turbidity) of the water of at least 90% per cm.

The UV-plant PURION 1000 H has been developed for temperatures above 40  $\mbox{C}^{\circ}.$ 

The used PURION UV-lamp 42 W operates with a special Amalgam technology. Several options for monitoring of the disinfection performance are available.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant

advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

product line	PURION 1000 H
flow rate	1,5 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 90°C
flanges	R 1"
dimension (LxØ mm)	420 x 42
distance flanges	340 mm
weight	2,8 kg
life time of lamps	8.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	42 W
over current protection	10 A

### alternating current (VAC)

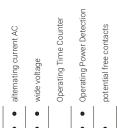


article number: 110 04400 0000

alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts



article number: 110 04800 0000 article number: 110 05000 0000





article number: 110 04500 0000 article number: 110 08700 0000

ı	<ul> <li>alternating current AC</li> </ul>	<ul> <li>wide voltage</li> </ul>	Operating Time Counter	Operating Power Detectior	potential free contacts	1
	ent AC		Counter	er Detecti	ontacts	

# equipment PURION 1000 H

assembly system Single 1 stainless steel

article number: 290 11000 0000

assembly system Single 1 galvanized

article number: 290 10900 0000



PURION UV-lamp 42 W article number: 200 01700 0000

service-kit



# PURION 2500 H



The UV-plant PURION 2500 H is made from electropolished stainless steel 1.4571. The PURION 2500 H is applied to disinfect drinking water up to a flow rate of 4.000 l/h and a transmission (or turbidity) of the water of at least 90% per cm.

The UV-plant PURION 2500 H can be applied for drinking water supply of 1-2 households and has been developed for temperatures above 40  $\rm C^\circ.$ 

The used PURION UV-lamp 106 W operates with a special Amalgam technology. Several options for monitoring of the disinfection performance are available.

applications	product line
drinking water	flow rate
climate water	UVC-transmissi
pools	temperature
aquarium fish ponds	flanges
sewage water	dimension (LxØ
pharmacy	distance flange
greenhouse water	weight
industrial water	life time of lamp
cooling lubricant	dosis
	max. pressure
advantages	protection grad
additional chemicals are not required for disinfection	electrical
not affecting smell or taste	connection

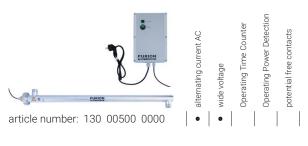
low-maintenance operation

low operational costs

potential free contacts

product line	PURION 2500 H
flow rate	4 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 90°C
flanges	R 1"
dimension (LxØ mm)	928 x 42
distance flanges	850 mm
weight	3,4 kg
life time of lamps	8.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	106 W
over current protection	10 A

### alternating current (VAC)







### equipment PURION 2500 H

assembly system Single 1

stainless steel article number: 290 11000 0000

article number: 130 02400 0000

assembly system Single 1 galvanized

article number: 290 10900 0000



PURION UV-lamp 106 W article number: 200 00800 0000

service-kit



# PURION 2501 H



The UV-plant PURION 2501 H is made from electropolished stainless steel 1.4571. The PURION 2501 H is applied in case of temperatures above 40 C° to disinfect drinking water up to a flow rate of 10.000 l/h and a transmission (or turbidity) of the water of at least 90% per cm. It is also used for disinfection of circulation water up to a tank dimension of 80.000 l (20 hours operation per day). The used PURION UV-lamp 106 W operates with a special Amalgam technology. Several options for monitoring of the disinfection performance are available.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant

advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

product line	PURION 2501 H
flow rate	10 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 90°C
flanges	R 1 1/2"
dimension (LxØ mm)	928 x 85
distance flanges	810 mm
weight	5,5 kg
life time of lamps	8.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	106 W
over current protection	10 A

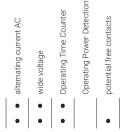
### alternating current (VAC)



alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection



article number: 131 00900 0000 article number: 131 02800 0000





article number: 131 00800 0000 article number: 131 02400 0000

# equipment PURION 2501 H

assembly system Single 2 stainless steel

article number: 290 11200 0000

assembly system Single 2 galvanized

article number: 290 11100 0000



PURION UV-lamp 106 W article number: 200 00800 0000

service-kit



# PURION 500 PRO



The UV-plant PURION 500 PRO is made from electropolished stainless steel 1.4571

The PURION 500 PRO is applied to disinfect industrial water up to a flow rate of 200 l/h and fluids up to a flow rate of 200 I/h with a transmission (or turbidity) of the fluids of 20 - 90% per cm.

The PURION 500 PRO can equipped with an Operating Time Counter (OTC) to monitor the UV lamps service live. It is possible to have the power supply with direct current.

applications	product line	PURION 500 PRO
drinking water	flow rate	200 l/h
climate water		
pools	UVC-transmission	> 20% T <sub>1</sub> cm
aquarium	temperature	2°C - 40°C
fish ponds	flanges	R 1/2"
sewage water	dimension (LxØ mm)	320 x 42
pharmacy	distance flanges	255 mm
greenhouse water	weight	2,2 kg
industrial water	,	
cooling lubricant	life time of lamps	10.000 h
	dosis	400 J/m²
advantages	max. pressure	10 bar
additional chemicals are	protection grade	IP 65
not required for disinfection	electrical	230 V/50 Hz or
not affecting smell or taste	connection	110-240 V 50/60 Hz 12 V DC or 24 V DC
low-maintenance operation	total power	10 W
low operational costs	over current protection	10 A

### alternating current (VAC)



article number: 105 02000 0000

Operating Power Detection Operating Time Counter alternating current AC potential free contacts wide voltage

article number: 105 05900 0000

potential free contacts



article number: 105 02100 0000 article number: 105 03500 0000

Operating Power Detection Operating Time Counter alternating current AC

## direct current (VAC)



article number: 105 02200 0000 article number: 105 02400 0000

Operating Power Detection Operating Time Counter direct current 12 V DC direct current 24 V DC



article number: 105 02300 0000 article number: 105 02500 0000 article number: 105 06000 0000 article number: 105 06100 0000

direct ourrent 12 V DC     direct current 24 V DC     doperating Time Counter     Operating Power Detection     potential free contacts		
• • •	•	direct current 12 V DC
•	•	direct current 24 V DC
Operating Power Detection	•	Operating Time Counter
potential free contacts		Operating Power Detection
	•	potential free contacts

### equipment PURION 500 PRO

assembly system Single 1

stainless steel

article number: 290 11000 0000

assembly system Single 1

galvanized

article number: 290 10900 0000



PURION UV-lamp 10 W article number: 200 01300 0000



# PURION 1000 PRO



The UV-plant PURION 1000 PRO is made from electropolished stainless steel 1.4571.

The PURION 1000 PRO is applied to disinfect industrial water and emulsions up to a flow rate of 400 l/h with a transmission (or turbidity) of the fluids of 20 - 90% per cm.

The PURION 1000 PRO can equipped with an Operating Time Counter (OTC) to monitor the UV lamps service live. It is possible to have the power supply with direct current.

applications	
drinking water	
climate water	
pools	
aquarium	
fish ponds	
sewage water	
pharmacy	
greenhouse water	
industrial water	
cooling lubricant	
advantages	
additional chemicals are not required for disinfection	

additional chemicals are not required for disinfection not affecting smell or taste low-maintenance operation low operational costs	
low-maintenance operation	
·	not affecting smell or taste
low operational costs	low-maintenance operation
•	low operational costs

product line	PURION 1000 PRO
flow rate	400 l/h
UVC-transmission	> 20% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	420 x 42
distance flanges	340 mm
weight	2,8 kg
life time of lamps	10.000 h
dosis	400 J/m²
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	17 W
over current protection	10 A

### alternating current (VAC)



article number: 110 01100 0000

wide voltage

Woberating Time Counter

Operating Power Detection

potential free contacts

PURION

article number: 110 08800 0000

wide voltage
 Operating Time Counter
 Operating Power Detection



article number: 110 01500 0000 article number: 110 05100 0000

alternating current AC
 wide voltage
 Operating Time Counter
 Operating Power Detection
 potential free contacts

### direct current (VAC)



article number: 110 03100 0000 article number: 110 02600 0000

direct current 12 V DC
direct current 24 V DC
Operating Time Counter
Operating Power Detection
potential free contacts



article number: 110 05700 0000 article number: 110 05400 0000 article number: 110 08900 0000 article number: 110 09000 0000

•	•	direct current 12 V DC
•	•	direct current 24 V DC
•	•	Operating Time Counter
		Operating Power Detection
•		potential free contacts

o

### equipment PURION 1000 PRO

assembly system Single 1

stainless steel article number: 290 11000 0000

assembly system Single 1

galvanized

article number: 290 10900 0000



PURION UV-lamp 17 W article number: 200 00300 0000

service-kit



# PURION 2500 36 W PRO



The UV-plant PURION 2500 36 W PRO is made from electropolished stainless steel 1.4571.

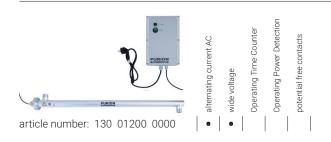
The PURION 2500 36 W PRO is applied to disinfect industrial water and emulsions up to a flow rate of 1000 l/h with a transmission (or turbidity) of the fluids of 20 - 90% per cm.

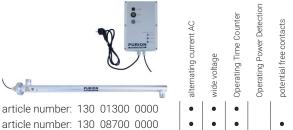
The PURION 2500 36 W PRO can equipped with an Operating Time Counter (OTC) to monitor the UV lamps service live. It is possible to have the power supply with direct current 24 V DC.

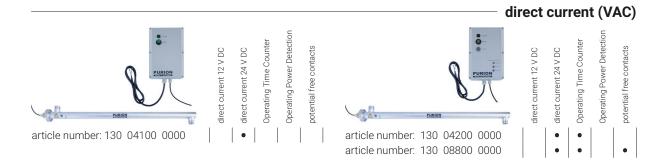
	applications
	drinking water
	climate water
	pools
	aquarium
	fish ponds
	sewage water
	pharmacy
	greenhouse water
	industrial water
	cooling lubricant
ć	advantages
	additional chemicals are not required for disinfection
1	not affecting smell or taste
I	ow-maintenance operation
I	ow operational costs

product line	PURION 2500 36 W PRO
flow rate	1 m³/h
UVC-transmission	> 20% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	928 x 42
distance flanges	850 mm
weight	3,4 kg
life time of lamps	10.000 h
dosis	400 J/m²
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz or 24 V DC
total power	36 W
over current protection	10 A

### alternating current (VAC)







### equipment PURION 2500 36 W PRO

assembly system Single 1

stainless steel article number: 290 11000 0000

assembly system Single 1

galvanized

article number: 290 10900 0000



PURION UV-lamp 36 W article number: 200 00400 0000

service-kit



# PURION 2500 90 W



The UV-plant PURION 2500 90 W PRO is made from electropolished stainless steel 1.4571. The PURION 2500 90 W PRO is applied to disinfect industrial water and emulsions up to a flow rate of 2,5  $\rm m^3/h$  with a transmission (or turbidity) of the fluids of 20 - 90% per cm.

The PURION 2500 90 W PRO can equipped with an Operating Time Counter (OTC) to monitor the UV lamps service live.

A permanent flow should be ensured during operation of the UV-plant.

annliastions	nuadicat lina	PURION 2500 90 W
applications	product line	PRO
drinking water		
climate water	flow rate	2,5 m³/h
pools	111/0	000: T
aquarium	UVC-transmission	> 20% T <sub>1</sub> cm
fish ponds	temperature	2°C - 40°C
sewage water	flanges	R 1"
pharmacy	dimension (LxØ mm)	928 x 42
greenhouse water	distance flanges	850 mm
industrial water	weight	3,4 kg
cooling lubricant	life time of lamps	10.000 h
advantages	dosis	400 J/m²
additional chemicals are	max. pressure	10 bar
not required for disinfection	protection grade	IP 65
not affecting smell or taste	electrical connection	110-240 V 50/60 Hz
low-maintenance operation	total power	90 W
low operational costs	over current protection	10 A

### alternating current (VAC)





# equipment PURION 2500 90 W PRO

assembly system Single 1 stainless steel

article number: 290 11000 0000

assembly system Single 1 galvanized

article number: 290 10900 0000

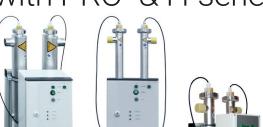


PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



# stainless steel 1.4571 PVC-U with PRO- & H-series







PURION DUAL UV-plants for disinfection of water and liquids are available in stainless steel 1.4571.

Therefore requirements of the drinking water regulation are ful-

The product line PURION DUAL plants enable for advanced applications. On the one hand it is possible to guarantee disinfection for higher flow rates. Moreover the different operating and monitoring options for the PURION DUAL plants allow for the implementation of additional operating and safety concepts.

PURION DUAL UV-plants for disinfection of water and liquids are available in PVC-U.

Therefore it is possible to operate the PURION DUAL PVC-U plants in applications with saltwater or aggressive fluids.

The product line PURION DUAL PVC-U plants enable for advanced applications. On the one hand it is possible to guarantee disinfection for higher flow rates. Moreover the different operating and monitoring options for the PURION DUAL plants allow for the implementation of additional operating and safety concepts.

applications	Product line	PURION DUAL-Plants
drinking water	flow rate	2 - 20 m³/h
climate water	UVC-transmission	90% T <sub>1</sub> cm
pools	reactor	stainless steel 1.4571
aquarium	flanges	R 1" - 1 1/2"
fish ponds	. J	·
sewage water	weight	6 - 12 kg
pharmacy	life time of lamps	8.000 h / 10.000 h
greenhouse water	number of lamps	2
industrial water	dosis	400 J/m²
cooling lubricant	temperature	2°C up to 65°C
	max. pressure	10 bar
advantages	protection grade	IP 65
additional chemicals are not required for disinfection not affecting smell or taste	electrical	230 V/50 Hz or 110-240 V 50/60 Hz
	connection	12 V DC or 24 V DC
low-maintenance operation	total power	2x 17 W - 2x 106 W
low operational costs	over current protection	10 A

To ensure highest standards of quality the PURION UV-plants made from stainless steel are treated with an elaborate three step procedure for surface treatment. At first the UV-plants are pickled to remove carbon residues from welding. Afterwards the plants are treated via glass bead blasting to ensure a homogeneous and clean surface. Within the third step the UV-plants are electropolished.

Electro polished surfaces are very resistant to corrosion due to high passivity. Adhesions to the surface can be reduced due to improved values of roughness and optimized surface profile.

applications	product line	PURION DUAL-plants
drinking water	flow rate	2 - 20 m³/h
climate water	UVC-transmission	90% T <sub>1</sub> cm
pools	reactor	PVC-U
aquarium	flanges	R 1" - 1 1/2"
fish ponds		
sewage water	weight	6 - 12 kg
pharmacy	life time of lamps	10.000 h
greenhouse water industrial water cooling lubricant	number of lamps	2
	dosis	400 J/m²
	temperature	2°C up to 40°C
	max. pressure	10 bar
advantages	protection grade	IP 65
additional chemicals are not required for disinfection	electrical	230 V/50 Hz or 110-240 V 50/60 Hz
not affecting smell or taste	connection	12 V DC or 24 V DC
low-maintenance operation	total power	2x 17 W - 2x 90 W
low operational costs	over current protection	10 A

PVC-U (polyvinyl chloride - unplasticized) does not contain any plasticizer or softener. Therefore PVC-U is used for manufacturing pips, profiles, packaging material for pills and food. PVC-U is very resistant to UVC-light and aggressive fluids like saltwater.

Therefore it is recommended to use PURION UV-plants DUAL made from PVC-U within maritime applications e.g. aquacul-

# **DUAL BASIC**

monitoring option



# **DUAL OTC**

monitoring option





With the basic version of the product family PURION DUAL both UV plants are switched and operated parallel. Control system is realized integrated in one electronic control cabinet. The renunciation of additional direct monitoring of the disinfection power leads to a very cost effective configuration.

Signal lights indicate the current status of operation. Power sup-

Signal lights indicate the current status of operation. Power sup-
ply is carried out with 110 - 240 V 50/60 Hz. For the UV plant
PURION 1000 Dual power supply can
also be carried out with 12 V DC.

advantages	product line	PURION DUAL Basic
electric control system integra-	number of control cabinet	1
ted in one cabinet	dimensions control cabinet (WxHxD mm)	160 x 250 x 100 or 250 x 350 x 160
one switch button for both UV plants	no. of signal lights for operating status	2
	no. signal lights for disinfection power	0
basic protection via signal lights of the status of operation	number potential free contacts	0
	electrical connection	110-240 V 50/60 Hz 12 V DC
cost effective equipment	over current protection	10 A (110-240 V AC) 6 A (12 V DC)
acquisition	housing's type of protection	IP 54

With the version PURION DUAL OTC both UV plants are switched and operated parallel. The control system is realized in one electronic control cabinet. Additionally one Operating Time Counter (OTC) is integrated.

Due to the simultaneous switching of both UV plants the current life time of the UV lamps is displayed for the whole DUAL plant. Power supply is carried out with 110 - 240 V 50/60 Hz. For the UV plant PURION 1000 Dual power supply can also be carried out with 12 V DC.

advantages	product
electric control system integra- ted in one cabinet	number cabinet
	dimensi cabinet
one switch button for both UV plants	no. of s for ope
	no. sigr disinfed
safety mechanism to ensure guaranteed disinfection power via monitoring of the life time of the UV lamp (OTC)	number free cor
	electric connec
cost effective equipment acquisition	over cu protect
	housing of prote

product line	PURION DUAL OTC
number of control cabinet	1
dimensions control cabinet (WxHxD mm)	160 x 250 x 100 or 250 x 350 x 160
no. of signal lights for operating status	2
no. signal lights for disinfection power	1x OTC
number potential free contacts	0
electrical connection	110-240 V 50/60 Hz 12 V DC
over current protection	10 A (110-240 V AC) 6 A (12 V DC)
housing's type	IP 54

PURION 1000 DUAL	flow rate 2 m³/h
PURION 2500 DUAL 36 W	flow rate 5 m³/h
PURION 2500 DUAL 90 W	flow rate 8 m³/h
PURION 2001 DUAL	flow rate 10 m³/h
PURION 2501 DUAL	flow rate 20 m³/h
PURION 1000 DUAL PVC-U	flow rate 2 m³/h
PURION 2500 DUAL 36 W PVC-U	flow rate 5 m <sup>3</sup> /h
PURION 2500 DUAL 90 W PVC-U	flow rate 8 m³/h
PURION 2001 DUAL PVC-U	flow rate 10 m³/h
PURION 2501 DUAL PVC-U	flow rate 20 m³/h
PURION 1000 DUAL H	flow rate 3 m³/h
PURION 2500 DUAL H	flow rate 8 m³/h
PURION 2501 DUAL H	flow rate 20 m³/h
PURION 1000 DUAL PRO	flow rate 0,8 m³/h
PURION 2500 DUAL 36 W PRO	flow rate 2 m³/h
PURION 2500 DUAL 90 W PRO	flow rate 5 m <sup>3</sup> /h

PURION 1000 DUAL	flow rate 2 m <sup>3</sup> /h
PURION 2500 DUAL 36 W	flow rate 5 m <sup>3</sup> /h
PURION 2500 DUAL 90 W	flow rate 8 m <sup>3</sup> /h
PURION 2001 DUAL	flow rate 10 m <sup>3</sup> /h
PURION 2501 DUAL	flow rate 20 m <sup>3</sup> /h
PURION 1000 DUAL PVC-U	flow rate 2 m <sup>3</sup> /h
PURION 2500 DUAL 36 W PVC-U	flow rate 5 m <sup>3</sup> /h
PURION 2500 DUAL 90 W PVC-U	flow rate 8 m <sup>3</sup> /h
PURION 2001 DUAL PVC-U	flow rate 10 m <sup>3</sup> /h
PURION 2501 DUAL PVC-U	flow rate 20 m <sup>3</sup> /h
PURION 1000 DUAL H	flow rate 3 m <sup>3</sup> /h
PURION 2500 DUAL H	flow rate 8 m <sup>3</sup> /h
PURION 2501 DUAL H	flow rate 20 m <sup>3</sup> /h
PURION 1000 DUAL PRO	flow rate 0,8 m <sup>3</sup> /h
PURION 2500 DUAL 36 W PRO	flow rate 2 m <sup>3</sup> /h
PURION 2500 DUAL 90 W PRO	flow rate 5 m <sup>3</sup> /h

# DUAL OTC Professional

monitoring option



# DUAL OPD

monitoring option





With the version PURION DUAL OTC Professional it is possible to operate one or both UV reactors.

The control system is realized integrated in one electronic control cabinet. For both PURION UV-lamps a monitoring of the life time of the UV lamp is integrated (OTC 2).

The second UV plant in flow direction can be additionally switched on (priority circuit). If only the first UV plant (in flow direction) is operated the second UV plant will be immediately and automatically switched on if there is an error or the life time of the UV lamp expires. With this backup mechanisms in case of operation only the first UV lamp a very high degree of safety is ensured.

With the version PURION DUAL OPD both UV plants are switched and operated parallel. The control system is realized in one electronic control cabinet with one Operating Power Detection (OPD) to monitor the UVC intensity.

The first UV plant in flow direction is equipped with a direct monitoring of the UVC intensity.

Due to the simultaneous switching of both UV plants the current UVC intensity for the whole DUAL plant is displayed.

Power supply is carried out with 110 - 240 V 50/60 Hz. For the UV plant PURION 1000 Dual power supply can also be carried out with 12 V DC.

advantages
electric control system integra- ted in one cabinet
very high degree of safety to ensure guaranteed disinfection via combination of monitoring of the life time of the UV lamp (2 x OTC 2) and technical backup mechanism
main switch for operation mode
cost effective equipment acquisition
DUDION 4 000 DUM

product line	PURION DUAL OTC Professional
number of control cabinet	1
dimensions control cabinet (WxHxD mm)	250 x 350 x 160
no. of signal lights for operating status	2
no. signal lights for disinfection power	2x OTC 2
number potential free contacts	2
electrical connection	110-240 V 50/60 Hz 12 V DC
over current protection	10 A (110-240 V AC) 6 A (12 V DC)
housing's type of protection	IP 54
tion over current protection housing's type of	12 V DC 10 A (110-240 V AC 6 A (12 V DC)

sition	protection	IP 54
PURION 1000 DUAL		flow rate 2 m³/h
PURION 2500 DUAL 36 W		flow rate 5 m <sup>3</sup> /h
PURION 2500 DUAL 90 W		flow rate 8 m³/h
PURION 2001 DUAL		flow rate 10 m <sup>3</sup> /h
PURION 2501 DUAL		flow rate 20 m³/h
DUDION 1000 DUM DVO		fl3/h
PURION 1000 DUAL PVC-U		flow rate 2 m³/h
PURION 2500 DUAL 36 W	PVC-U	flow rate 5 m³/h
PURION 2500 DUAL 90 W	PVC-U	flow rate 8 m <sup>3</sup> /h
PURION 2001 DUAL PVC-U	J	flow rate 10 m <sup>3</sup> /h
PURION 2501 DUAL PVC-U	J	flow rate 20 m³/h
DUDION 4000 DUM		- 0.1
PURION 1000 DUAL H		flow rate 3 m <sup>3</sup> /h
PURION 2500 DUAL H		flow rate 8 m <sup>3</sup> /h
PURION 2501 DUAL H		flow rate 20 m³/h
DUDION 1000 DUM DDO		CI + 00 2/I
PURION 1000 DUAL PRO		flow rate 0,8 m <sup>3</sup> /h
PURION 2500 DUAL 36 W	PRO	flow rate 2 m <sup>3</sup> /h
PURION 2500 DUAL 90 W	PRO	flow rate 5 m <sup>3</sup> /h

advantages
electric control system integra- ted in one cabinet
safety mechanism to ensure guaranteed disinfection power via monitoring of the UVC intensity (OPD)
one switch button for both UV plants
cost effective equipment acquisition

product line	PURION DUAL OPD
number of control cabinet	1
dimensions control cabinet (WxHxD mm)	160 x 250 x 100 or 250 x 350 x 160
no. of signal lights for operating status	2
no. signal lights for disinfection power	2x OPD
number potential free contacts	0
electrical connection	110-240 V 50/60 Hz 12 V DC
over current protection	10 A (110-240 V AC) 6 A (12 V DC)
housing's type of protection	IP 54

PURION 1000 DUAL	flow rate 2 m³/h
PURION 2500 DUAL 36 W	flow rate 5 m <sup>3</sup> /h
PURION 2500 DUAL 90 W	flow rate 8 m³/h
PURION 2001 DUAL	flow rate 10 m <sup>3</sup> /h
PURION 2501 DUAL	flow rate 20 m³/h
PURION 1000 DUAL H	flow rate 3 m³/h
PURION 2500 DUAL H	flow rate 8 m³/h
PURION 2501 DUAL H	flow rate 20 m³/h

# DUAL OPD Professional

monitoring option

# DUAL OPD Ultra

monitoring option





With the version PURION DUAL OPD is possible to operate one or both UV lamps. The control system is realized in one electronic control cabinet with Operating Power Detection (OPD 2) for both UV lamps to monitor the UVC intensity.

The second UV plant in flow direction can be additionally switched on (priority circuit). If only the first UV plant (in flow direction) is operated the second UV plant will be immediately and automatically switched on if there is an error or too less UVC intensity within the first UV plant.

With this backup mechanisms in case of operation only one UV lamp, a very high degree of safety is ensured.

With the version PURION DUAL OPD Ultra both UV lamps are switched and operated simultaneously. For both plants a monitoring of the UVC intensity is integrated (OPD 2). Both plants are equipped with a potential free contact to switch the magnet valve.

In case of an error or too less UVC intensity the water flow will be immediately and automatically interrupted by the magnet valve. A renewed release of the water flow requires the correction of the error.

The version DUAL Professional OPD enables a well engineered protection to ensure the guaranteed disinfection power.

# electric control system integrated in one cabinet very high degree of safety to ensure guaranteed disinfection via combination of monitoring UVC intensity (2x OPD 2) and technical backup mechanism main switch for operation mode cost effective equipment acquisition

product line	PURION DUAL OPD Professional
number of control cabinet	1
dimensions control cabinet (WxHxD mm)	250 x 350 x 160
no. of signal lights for operating status	2
no. signal lights for disinfection power	2x OPD 2
number potential free contacts	2
electrical connection	110-240 V 50/60 Hz 12 V DC
over current protection	10 A (110-240 V AC) 6 A (12 V DC)
housing's type of protection	IP 54

advantages	
electric control system integra- ted in one cabinet	
supplied and electrically prefab cated magnet valve	ri-
highest degree of safety to ensure guaranteed disinfection via combination of monitoring the UVC intensity (2x OPD 2) and technical backup mechanism (magnet valve)	
cost effective equipment acquisition	ui-

product line	PURION DUAL OPD Ultra
number of control cabinet	1
dimensions control cabinet (WxHxD mm)	250 x 350 x 160
no. of signal lights for operating status	2
no. signal lights for disinfection power	2x OPD 2
number potential free contacts	2
electrical connection	110-240 V 50/60 Hz
over current protection	10 A (110-240 V AC)
additional equip- ment	magnet vale (electrically prefab- ricated)

PURION 1000 DUAL	flow rate 2 m <sup>3</sup> /h
PURION 2500 DUAL 36 W	flow rate 5 m <sup>3</sup> /h
PURION 2500 DUAL 90 W	flow rate 8 m <sup>3</sup> /h
PURION 2001 DUAL	flow rate 10 m <sup>3</sup> /h
PURION 2501 DUAL	flow rate 20 m <sup>3</sup> /h
PURION 1000 DUAL H	flow rate 3 m <sup>3</sup> /h
PURION 2500 DUAL H	flow rate 8 m <sup>3</sup> /h
PURION 2501 DUAL H	flow rate 20 m <sup>3</sup> /h

PURION 1000 DUAL	flow rate 2 m³/h
PURION 2500 DUAL 36 W	flow rate 5 m³/h
PURION 2500 DUAL 90 W	flow rate 8 m³/h
PURION 2001 DUAL	flow rate 10 m³/h
PURION 2501 DUAL	flow rate 20 m³/h
PURION 1000 DUAL H	flow rate 3 m <sup>3</sup> /h
PURION 2500 DUAL H	flow rate 8 m <sup>3</sup> /h
PURION 2501 DUAL H	flow rate 20 m³/h

# **PURION 1000 DUAL**

The UV-plant PURION 1000 DUAL is made from electropolished stainless steel 1.4571.

The PURION 1000 DUAL is applied to disinfect drinking water up to a flow rate of 2 m³/h and a transmission (or turbidity) of the water of at least 90%

The PURION 1.000 DUAL operates very efficiently with two PURION UV-lamps 17W. Several options for power supply and monitoring of the disinfection performance are available.



applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation

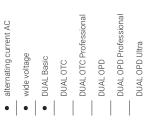
low operational costs

product line	PURION 1000 DUAL
flow rate	2 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	420 x 42 (2x)
distance flanges	340 mm
weight	12,0 kg
life time of lamps	10.000 h
dosis	400 J/m²
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	2x 17 W
over current protection	10 A

### alternating current (VAC)



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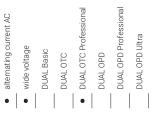








article-no.: 110 07200 0000 | • |









article-no.: 110 07300 0000





article-no.: 110 07400 0000 | • | • | | | | | • |

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PURION	current A	4)			Profession		Profession	Jltra
#	alternating current AC	wide voltage	DUAL Basic	DUAL OTC	DUAL OTC Professional	DUAL OPD	DUAL OPD Professional	DUAL OPD Ultra
	- 1		1	1	1	ı		- 1

## direct current (VAC)



article-no.: 110 06900 000 article-no.: 110 10100 000 article-no.: 110 07100 000 article-no.: 110 10600 0000

	direct current 12 V DC	direct current 24 V DC	DUAL Basic	DUAL OTC	DUAL OTC Professional	DUAL OPD	DUAL OPD Professional	DUAL OPD Ultra	
00	•		•						
00		•	•						
00 00 00 00 00 00 00 00 00 00 00 00 00	•			•					
00		•		•					



article-no.: 110 06700 0000 article-no.: 110 10700 0000

	direct current 12 V DC	direct current 24 V DC	DUAL Basic	DUAL OTC	DUAL OTC Professional	DUAL OPD	DUAL OPD Professional	DUAL OPD Ultra
)	•					•		
J		•				•		

# **PURION 1000 DUAL** PVC-U

The UV plant PURION 1000 DUAL PVC-U is applied to disinfect saltwater or iother aggressive fluids up to a flow rate of 2 m<sup>3</sup>/h and a transmission (or turbidity) of the water of at least 90% per cm.

The PURION 1.000 DUAL PVC-U operates very efficiently with two PURION UV-lamps 17 W.

Several options for power supply and monitoring of the disinfection performance are available.



	applications
	drinking water
	climate water
	pools
	aquarium
	fish ponds
	sewage water
)	pharmacy
1	greenhouse water
6	industrial water
	cooling lubricant
	advantages
	additional chemicals are not required for disinfection
	not affecting smell or taste
	low-maintenance operation

low operational costs

applications

product line	PURION 1000 DUAL PVC-U
flow rate	2 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	Ø 50 mm
dimension (LxØ mm)	420 x 50 (2x)
distance flanges	280 mm
weight	12,0 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	2x 17 W
over current protection	10 A

### alternating current (VAC)



DUAL OPD Professional DUAL OTC Profession DUAL OPD Ultra wide voltage DUAL OTC DUAL

article-no.: 110 13500 0000 | • | •

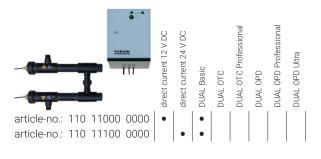
DUAL OTC Professional **DUAL OPD Professional DUAL OPD Ultra DUAL Basic** DUAL OPD



article-no.: 110 10500 0000

**DUAL OPD Professional DUAL OTC Professional** alternating current AC DUAL OPD Ultra wide voltage DUAL OTC

# direct current (VAC)





direct current 12 V DC direct current 24 V DC

### equipment PURION 1000 DUAL & 1000 DUAL PVC-U

assembly system Dual 1

stainless steel

article number: 290 11400 0000

assembly system Dual 1

galvanized

article number: 290 11300 0000



PURION UV-lamp 17 W article number: 200 00300 0000



### 36 W

The UV-plant PURION 2500 DUAL 36 W is made from electropolished stainless steel 1.4571.

The PURION 2500 DUAL 36 W DUAL is applied to disinfect drinking water up to a flow rate of 5 m³/h and a transmission (or turbidity) of the water of at least 90% per cm.

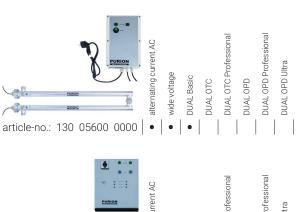
The PURION 2.500 DUAL 36 W operates very efficiently with two PURION UV-lamps 36 W. Several options for power supply and monitoring of the disinfection performance are available.

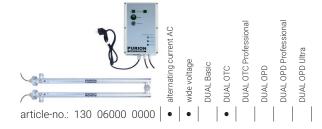


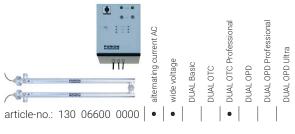
applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

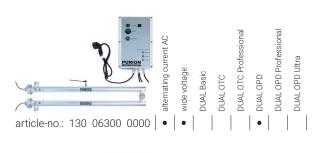
product line	PURION 2500 DUAL 36 W
flow rate	5 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	928 x 42 (2x)
distance flanges	850 mm
weight	14,0 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz or 24 V DC
total power	2x 36 W
over current protection	10 A

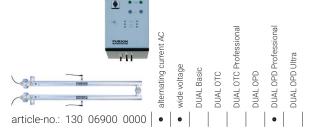
#### alternating current (VAC)





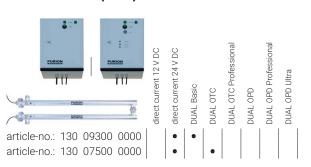


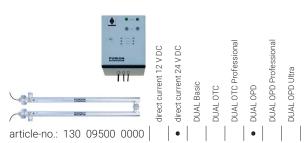






#### direct current (VAC)





36 W PVC-U

The UV plant PURION 2.500 DUAL 36 W PVC-U is applied to disinfect saltwater or other aggressive fluids up to a flow rate of 5 m $^3$ /h and a transmission (or turbidity) of the water of at least 90% per cm.

The PURION 2.500 DUAL 36 W PVC-U operates very efficiently with two PURI-ON UV-lamps 36 W.

Several options for power supply and monitoring of the disinfection performance are available.

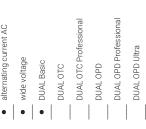


applications	
drinking water	
climate water	
pools	
aquarium	
fish ponds	
sewage water	
pharmacy	
greenhouse water	
industrial water	
cooling lubricant	
advantages	
additional chemicals are not required for disinfection	
not affecting smell or taste	
low-maintenance operation	
low operational costs	

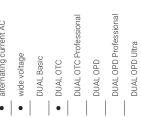
product line	PURION 2500 DUAL 36 W PVC-U
flow rate	5 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	Ø 50 mm
dimension (LxØ mm)	930 x 50 (2x)
distance flanges	790 mm
weight	14,0 kg
life time of lamps	10.000 h
dosis	400 J/m²
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz or 24 V DC
total power	2x 36 W
over current protection	10 A

#### alternating current (VAC)

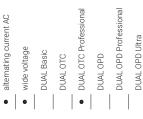












#### direct current (VAC)





direct current 12 V DC	direct current 24 V DC	- DUAL Basic	DUAL OTC	DUAL OTC Professional	DUAL OPD	DUAL OPD Professional	- DUAL OPD Ultra
	•		•				

#### equipment PURION 2500 DUAL 36 W & 2500 DUAL 36 W PVC-U

assembly system Dual 1 stainless steel

article number: 290 11400 0000

assembly system Dual 1

galvanized

article number: 290 11300 0000



PURION UV-lamp 36 W article number: 200 00400 0000

service-kit



90 W

The UV-plant PURION 2500 DUAL 90 W is made from electropolished stainless steel 1.4571.

The PURION 2500 DUAL 90 W DUAL is applied to disinfect drinking water up to a flow rate of 8 m³/h and a transmission (or turbidity) of the water of at least 90% per cm.

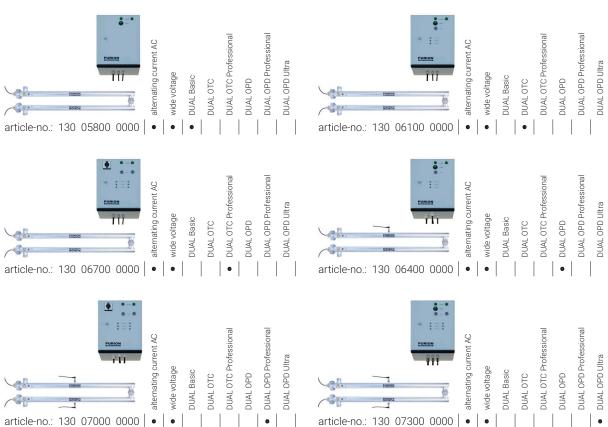
Several options for monitoring of the disinfection performance are available.



applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

product line	PURION 2500 DUAL 90 W
flow rate	8 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	928 x 42 (2x)
distance flanges	850 mm
weight	14,0 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 90 W
over current protection	10 A

#### alternating current (VAC)



#### equipment PURION 2500 DUAL 90 W

assembly system Dual 1

stainless steel

article number: 290 11400 0000

assembly system Dual 1

galvanized

article number: 290 11300 0000



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



90 W PVC-U

The UV plant PURION 2.500 DUAL 90 W PVC-U is applied to disinfect saltwater or other aggressive fluids up to a flow rate of 8 m³/h and a transmission (or turbidity) of the water of at least 90% per cm.

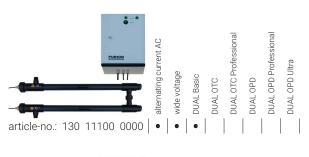
Several options for monitoring of the disinfection performance are available.



applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

product line	PURION 2500 DUAL
flow rate	8 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	930 x 50 (2x)
distance flanges	790 mm
weight	14,0 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 90 W
over current protection	10 A

#### alternating current (VAC)







#### equipment PURION 2500 DUAL 90 W PVC-U

assembly system Dual 1 stainless steel

article number: 290 11400 0000

assembly system Dual 1 galvanized

article number: 290 11300 0000



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



The UV-plant PURION 2001 DUAL is made from electropolished stainless steel 1.4571

The PURION 2001 DUAL is applied to disinfect drinking water up to a flow rate of 10 m<sup>3</sup>/h and a transmission (or turbidity) of the water of at least 90% per cm.

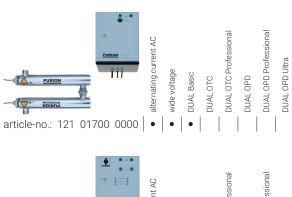
Several options for monitoring of the disinfection performance are available.



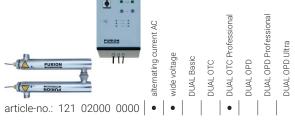
applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

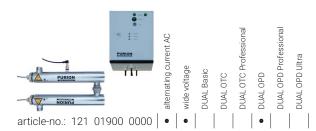
product line	PURION 2001 DUAL
flow rate	10 m³/h (Pools/Teiche: up to 80 m³)
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1 1/2"
dimension (LxØ mm)	578 x 85 (2x)
distance flanges	460 mm
weight	14,0 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 48 W
over current protection	10 A

#### alternating current (VAC) -

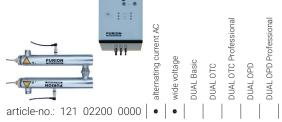












#### equipment PURION 2001 DUAL

assembly system Dual 2 stainless steel

article number: 290 11600 0000

assembly system Dual 2

galvanized

article number: 290 11500 0000



PURION UV-lamp 48 W article number: 200 00500 0000



PVC-U

The UV plant PURION 2.001 DUAL PVC-U is applied to disinfect saltwater or other aggressive fluids up to a flow rate of 10 m³/h and a transmission (or turbidity) of the water of at least 90% per cm.

Several options for monitoring of the disinfection performance are available.

applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are not required for disinfection
not affecting smell or taste

low-maintenance operation

low operational costs

product line	PURION 2001 DUAL PVC-U	
flow rate	10 m <sup>3</sup> /h	
UVC-transmission	90% T <sub>1</sub> cm	
temperature	2°C - 40°C	
flanges Ø 50 mm		
dimension (LxØ mm) 928 x 100 (2x)		
distance flanges 710 mm		
weight	14,0 kg	
life time of lamps	10.000 h	
dosis	400 J/m <sup>2</sup>	
max. pressure	10 bar	
protection grade	IP 65	
electrical connection	110-240 V 50/60 Hz	
total power	2x 90 W	
over current protection	10 A	

#### alternating current (VAC)



article-no.: 121 02300 0000 | •

DUAL OPD Professional DUAL OTC Profession DUAL OPD Ultra wide voltage DUAL OTC DUAL



**DUAL OPD Professional DUAL OTC Professional** alternating current AC **DUAL OPD Ultra** DUAL OPD



article-no.: 121 02500 0000 •

DUAL OPD Professional **DUAL OTC Professional** alternating current AC **DUAL OPD Ultra** wide voltage DUAL OTC

#### equipment PURION 2001 DUAL PVC-U

assembly system Dual 2

stainless steel

article number: 290 11600 0000

assembly system Dual 2 galvanized

article number: 290 11500 0000



PURION UV-lamp 48 W article number: 200 00500 0000



The UV-plant PURION 2501 DUAL is made from electropolished stainless steel 1.4571.

The PURION 2501 DUAL is applied to disinfect drinking water up to a flow rate of 20 m³/h and a transmission (or turbidity) of the water of at least 90% per cm.

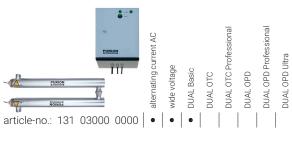
Several options for monitoring of the disinfection performance are available.

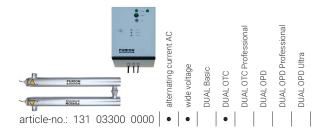


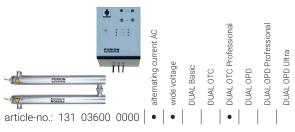
applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

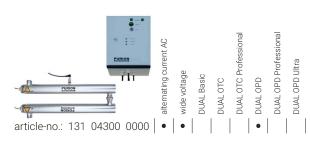
product line	PURION 2501 DUAL
flow rate	20 m³/h
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1 1/2"
dimension (LxØ mm)	928 x 85 (2x)
distance flanges	810 mm
weight	16,0 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 90 W
over current protection	10 A

#### alternating current (VAC)













#### equipment PURION 2501 DUAL

assembly system Dual 2 stainless steel

article number: 290 11600 0000

assembly system Dual 2 galvanized

article number: 290 11500 0000



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



# PURION 2501 DUAL PVC-U

The UV plant PURION 2.501 DUAL PVC-U is applied to disinfect saltwater or other aggressive fluids up to a flow rate of 20 m<sup>3</sup>/h and a transmission (or turbidity) of the water of at least 90% per cm.

Several options for monitoring of the disinfection performance are available.



applications	
drinking water	
climate water	
pools	
aquarium	
fish ponds	
sewage water	
pharmacy	
greenhouse water	
industrial water	
cooling lubricant	
advantages	
additional chemicals are not required for disinfection	
not affecting smell or taste	
low-maintenance operation	
low operational costs	

product line	PURION 2501 DUAL PVC-U
flow rate	20 m³/h
UVC-transmission 90% T <sub>1</sub> cm	
temperature	2°C - 40°C
flanges	Ø 50 mm
dimension (LxØ mm)	928 x 100 (2x)
distance flanges	710 mm
weight	16,0 kg
life time of lamps	10.000 h
dosis	400 J/m²
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 90 W
over current protection	10 A

#### alternating current (VAC)







#### equipment PURION 2501 DUAL PVC-U

assembly system Dual 2

stainless steel article number: 290 11600 0000

assembly system Dual 2

galvanized

article number: 290 11500 0000



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



# PURION 1000 **DUAL H**

The UV-plant PURION 1000 DUAL H is made from electropolished stainless steel 1.4571

The PURION 1000 DUAL H is applied to disinfect drinking water up to a flow rate of 3 m³/h and a transmission (or turbidity) of the water of at least 90%

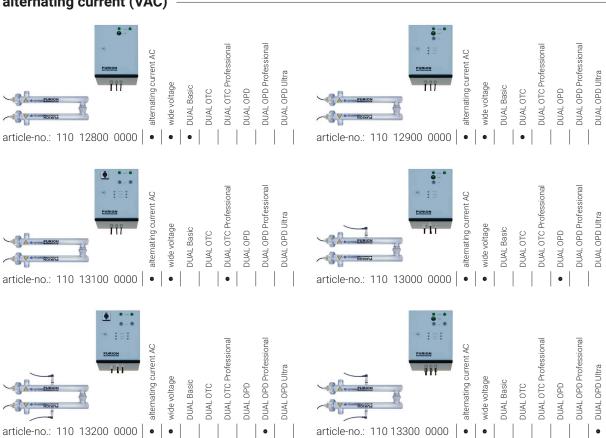
The UV-plant PURION 1000 DUAL H has been developed for temperatures above 40 C° e.g. in warm water circulations. Several options for monitoring of the disinfection performance are available.



applications
drinking water
climate water
pools
aquarium
fish ponds
sewage water
pharmacy
greenhouse water
industrial water
cooling lubricant
advantages
additional chemicals are not required for disinfection
not affecting smell or taste
low-maintenance operation
low operational costs

product line	PURION 1000 DUAL H
flow rate	3 m³/h drinking water
UVC-transmission	90% T <sub>1</sub> cm
temperature	up to 90°C
flanges	R 1"
dimension (LxØ mm) 420 x 42 (2x)	
distance flanges	340 mm
weight	12,0 kg
life time of lamps	8.000 h
dosis	400 J/m²
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 42 W
over current protection	10 A

#### alternating current (VAC)



#### equipment PURION 1000 DUAL H -

assembly system Dual 1

stainless steel

article number: 290 11400 0000

assembly system Dual 1

galvanized

article number: 290 11300 0000



PURION UV-lamp 42 W article number: 200 01700 0000



The UV-plant PURION 2500 DUAL H is made from electropolished stainless steel 1.4571.

The PURION 2500 DUAL H is applied to disinfect drinking water up to a flow rate of 8 m³/h and a transmission (or turbidity) of the water of at least 90% per cm.

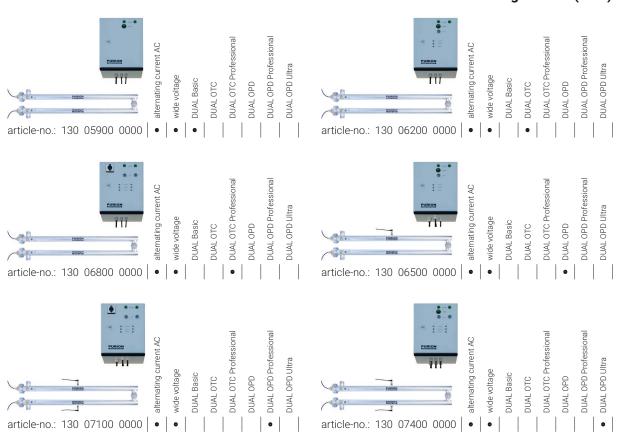
The UV-plant PURION 2500 DUAL H has been developed for temperatures above 40 C° e.g. in warm water circulations. Several options for monitoring of the disinfection performance are available.



applications	
drinking water	
climate water	
pools	
aquarium	
fish ponds	
sewage water	
pharmacy	
greenhouse water	
industrial water	
cooling lubricant	
advantages	
additional chemicals are not required for disinfection	
not affecting smell or taste	
low-maintenance operation	
low operational costs	

product line	PURION 2500 DUAL H	
flow rate	8 m³/h	
UVC-transmission	90% T <sub>1</sub> cm	
temperature	2°C - 90°C	
flanges	R 1"	
dimension (LxØ mm)	928 x 42 (2x)	
distance flanges	850 mm	
weight	14,0 kg	
life time of lamps	8.000 h	
dosis	400 J/m²	
max. pressure	10 bar	
protection grade	IP 65	
electrical connection	110-240 V 50/60 Hz	
total power	2x 106 W	
over current protection	10 A	

#### alternating current (VAC)



#### equipment PURION 2500 DUAL H

assembly system Dual 1

stainless steel

article number: 290 11400 0000

assembly system Dual 1

galvanized

article number: 290 11300 0000



PURION UV-lamp 106 W article number: 200 00800 0000

service-kit



# PURION 2501 DUAL H

The UV-plant PURION 2501 DUAL H is made from electropolished stainless steel 1.4571.

The PURION 2501 DUAL H is applied to disinfect drinking water up to a flow rate of 20 m³/h and a transmission (or turbidity) of the water of at least 90% per cm

The UV-plant PURION 2501 DUAL H has been developed for temperatures above 40 C° e.g. in warm water circulations.

Several options for monitoring of the disinfection performance are available.

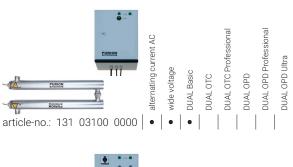


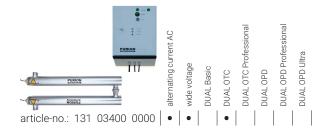
арричания	
drinking water	
climate water	
pools	
aquarium	
fish ponds	
sewage water	
pharmacy	
greenhouse water	
industrial water	
cooling lubricant	
advantages	
additional chemicals are not required for disinfection	
not affecting smell or taste	
low-maintenance operation	
low operational costs	

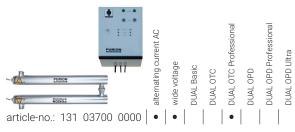
applications

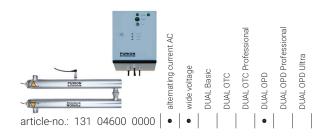
product line	PURION 2501 DUAL H	
flow rate	20 m³/h	
UVC-transmission	90% T <sub>1</sub> cm	
temperature	2°C - 90°C	
flanges	R 1 1/2"	
dimension (LxØ mm) 928 x 85 (2x)		
distance flanges	810 mm	
weight	16,0 kg	
life time of lamps	8.000 h	
dosis	400 J/m <sup>2</sup>	
max. pressure	10 bar	
protection grade	IP 65	
electrical connection	110-240 V 50/60 Hz	
total power	2x 106 W	
over current protection	10 A	

#### alternating current (VAC)













#### equipment PURION 2501 DUAL H

assembly system Dual 2 stainless steel

article number: 290 11600 0000

assembly system Dual 2

galvanized

article number: 290 11500 0000



PURION UV-lamp 106 W article number: 200 00800 0000

service-kit



# PURION 1000 DUAL PRO

The UV-plant PURION 1000 DUAL PRO is made from electropolished stainless steel 1.4571.

The PURION 1000 DUAL PRO is applied to disinfect industrial water and emulsions up to a flow rate of 800 l/h with a transmission (or turbidity) of the fluids of 20 - 90% per cm.

Several options for power supply and monitoring of the disinfection performance are available.



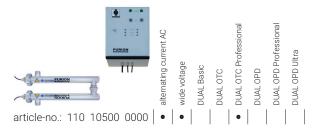
арр	lications
drir	nking water
clin	nate water
poc	bls
aqu	ıarium
fish	ponds
sev	vage water
pha	armacy
gre	enhouse water
ind	ustrial water
coc	oling lubricant
adv	antages
	itional chemicals are required for disinfection
not	affecting smell or taste
low-	-maintenance operation
low	operational costs

product line	PURION 1000 DUAL PRO
flow rate	800 l/h
UVC-transmission	> 20% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	420 x 42 (2x)
distance flanges	340 mm
weight	12,0 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	2x 17 W
over current protection	10 A

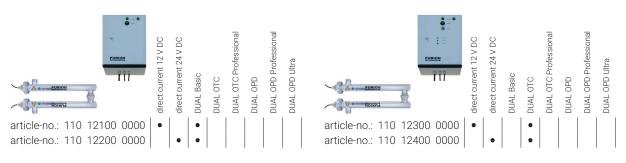
#### alternating current (VAC)







#### direct current (VAC)



#### equipment PURION 1000 DUAL PRO

assembly system Dual 1

stainless steel

article number: 290 11400 0000

assembly system Dual 1

galvanized

article number: 290 11300 0000



PURION UV-lamp 17 W article number: 200 00300 0000

service-kit



36 W PRO

The UV-plant PURION 2500 DUAL 36 W PRO is made from electropolished stainless steel 1.4571.

The PURION 2500 DUAL 36 W PRO is applied to disinfect industrial water and emulsions up to a flow rate of 2  $m^3$ /h with a transmission (or turbidity) of the fluids of 20 - 90% per cm.

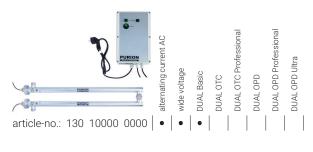
Several options for power supply and monitoring of the disinfection performance are available.

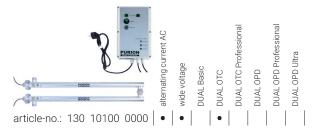


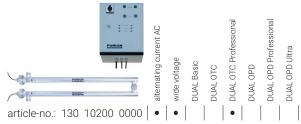
applications	
drinking water	
climate water	
omitate trater	
pools	
aquarium	
fish ponds	
sewage water	
pharmacy	
greenhouse water	
industrial water	
cooling lubricant	
advantages	
additional chemicals are not required for disinfection	
not affecting smell or taste	
low-maintenance operation	
low operational costs	

product line	PURION 2500 DUAL 36 W PRO
flow rate	2 m³/h
UVC-transmission	> 20% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	928 x 42 (2x)
distance flanges	850 mm
weight	14,0 kg
life time of lamps	10.000 h
dosis	400 J/m²
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz or 24 V DC
total power	2x 36 W
over current protection	10 A

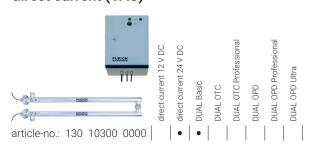
#### alternating current (VAC)

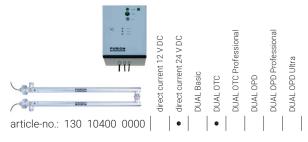






#### direct current (VAC)





#### equipment PURION 2500 DUAL 36 W PRO

assembly system Dual 1

stainless steel

article number: 290 11400 0000

assembly system Dual 1

galvanized

article number: 290 11300 0000



PURION UV-lamp 36 W article number: 200 00400 0000

service-kit



90 W PRO

The UV-plant PURION 2500 DUAL 90 W PRO is made from electropolished stainless steel 1.4571.

The PURION 2500 DUAL 90 W PRO is applied to disinfect industrial water and emulsions up to a flow rate of 5  $\rm m^3/h$  with a transmission (or turbidity) of the fluids of 20 - 90% per cm.

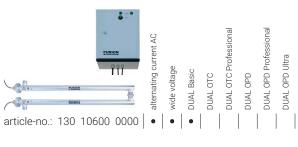
Several options for monitoring of the disinfection performance are available.



	_
applications	
drinking water	
climate water	
pools	
aquarium	
fish ponds	
sewage water	
pharmacy	
greenhouse water	
industrial water	
cooling lubricant	
advantages	
additional chemicals are not required for disinfection	
not affecting smell or taste	
low-maintenance operation	
low operational costs	

product line	PURION 2500 DUAL 90 W PRO
flow rate	5 m³/h
UVC-transmission	> 20% T <sub>1</sub> cm
temperature	2°C - 40°C
flanges	R 1"
dimension (LxØ mm)	928 x 42 (2x)
distance flanges	850 mm
weight	14,0 kg
life time of lamps	10.000 h
dosis	400 J/m <sup>2</sup>
max. pressure	10 bar
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 90 W
over current protection	10 A

#### alternating current (VAC)







#### equipment PURION 2500 DUAL 90 W PRO

assembly system Dual 1 stainless steel

article number: 290 11400 0000

assembly system Dual 1 galvanized

article number: 290 11300 0000



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



# PURION MULTIPLANT 2501 / 6



The PURION MULTIPLANT 2501 / 6 is designed to enable UV based disinfection for high flow rates up to 90 m³/h. The electric control cabinet can be equipped with the Operating Time Counter (OTC 2) or Operating Power Detection (OPD 2) via sensor. The potential free contact D1-D2 (error sum signal) enables easy integration into existing monitoring systems.

applications /
PURION MULTIPLANTS are
cuitable for:

options for configuration

Operating Time Counter OTC 2

Operating Power Detection OPD 2

hot water up to 90 °C

drinking water

cooling water

pool water

product line	PURION MULTIPLANT 2501 / 6
flow rate for given UVC- transmission	> 94 % T <sub>1</sub> cm: 90 m <sup>3</sup> /h > 90 % T <sub>1</sub> cm: 60 m <sup>3</sup> /h
dosis	400 J/m <sup>2</sup>
dimension (L x B x H mm)	approx. 900 x 1.100 x 1.600
weight	80 kg
no. of lamps	6
max. operating pressure	10 bar
electrical connection	PURION controll cabinet Model 1: • 3 ~/N/PE 50 Hz 400/230V • L/N/PE 50 Hz 230V
total power	6 x 90 W or 6 x 106 W (depends on configuration)
current protection	3 x 6A
rack	grooved aluminium



article number: 131 05000 0000 article number: 131 05600 0000



article number: 131 05100 0000 article number: 131 05200 0000 article number: 131 05700 0000 article number: 131 05800 0000

	water up to 40 C
•	hot water up to 90 °C
•	Operating Time Counter (OTC 2)
•	Operating Power Detect



article number: 131 05300 0000 article number: 131 05900 0000

water up to 40 °C	hot water up to 90 °C	Operating Time Counter (OTC 2)	Operating Power Detection (OPD 2)	
•				



article number: 131 05400 0000 article number: 131 05500 0000 article number: 131 06000 0000 article number: 131 06100 0000

water up to 40 °C	hot water up to 90 °C	Operating Time Counter (OTC 2)	Operating Power Detection
•		•	•

#### equipment PURION MULTIPLANT 2501 / 6

PURION UV-lamp 90 W article number: 200 00600 0000

PURION UV-lamp 106 W article number: 200 00800 0000





Service-Kit article number: 292 00900 0000



**PURION MULTIPLANT** 

2501/8



The PURION MULTIPLANT 2501 / 8 is designed to enable UV based disinfection for high flow rates up to 120 m³/h. The electric control cabinet can be equipped with the Operating Time Counter (OTC 2) or Operating Power Detection (OPD 2) via sensor. The potential free contact D1-D2 (error sum signal) enables easy integration into existing monitoring systems.

applications /
PURION MULTIPLANTS are
suitable for:

drinking water

cooling water

options for configuration

Operating Time Counter OTC 2

Operating Power Detection OPD 2

hot water up to 90 °C

product line	PURION MULTIPLANT 2501 / 8
flow rate for given UVC- transmission	> 94 % T <sub>1</sub> cm: 120 m <sup>3</sup> /h > 90 % T <sub>1</sub> cm: 80 m <sup>3</sup> /h
dosis	400 J/m <sup>2</sup>
dimension (L x B x H mm)	approx. 1.100 x 1.100 x 1.600
weight	100 kg
no. of lamps	8
max. operating pressure	10 bar
electrical connection	PURION controll cabinet Model 1: •3 ~/N/PE 50 Hz 400/230V •L/N/PE 50 Hz 230V
total power	8 x 90 W or 8 x 106 W (depends on configuration)
current protection	3 x 6A
rack	grooved aluminium



article number: 131 06200 0000 article number: 131 06800 0000



article number: 131 06300 0000 article number: 131 06400 0000 article number: 131 06900 0000 article number: 131 07000 0000



hot water up to 90 °C water up to 40 °C



article number: 131 06500 0000 article number: 131 07100 0000

water up to 40 °C	hot water up to 90 °C	Operating Time Counter (OTC 2)	Operating Power Detection (OPD 2)	
•	•			



article number: 131 06600 0000 article number: 131 06700 0000 article number: 131 07200 0000 article number: 131 07300 0000

•	water up to 40 °C
•	hot water up to 90 °C
•	Operating Time Counter (OTC 2)
•	Operating Power Detect (OPD 2)

#### equipment PURION MULTIPLANT 2501 / 8

PURION UV-lamp 90 W article number: 200 00600 0000







PURION UV-lamp 106 W article number: 200 00800 0000

# PURION PRO MULTIPLANT 2500 / 6



The PURION PRO MULTIPLAN 2500 / 6 is designed for UV based disinfection in case of high flow rates and special liquids with very low transmission. The electric control cabinet can be equipped with the Operating Time Counter (OTC 2). The potential free contact D1-D2 (error sum signal) enables easy integration into existing monitoring systems.

# applications / PURION PRO MULTIPLANTS are suitable for:

coolant/ lubricant

circulation water from washing processes

applications in agriculture

#### options for configuration

hot water up to 90 °C

Operating Time Counter OTC 2

product line	PURION PRO MULTIPLANT 2500 / 6
flow rate for given UVC- transmission	> 20 % T <sub>1</sub> cm: 15 m <sup>3</sup> /h > 10 % T <sub>1</sub> cm: 5 m <sup>3</sup> /h
dosis	400 J/m <sup>2</sup>
dimension (L x B x H mm)	approx. 600 x 400 x 1.200
weight	75 kg
no. of lamps	6
max. operating pressure	10 bar
electrical connection	PURION controll cabinet Model 1: • 3 ~/N/PE 50 Hz 400/230V • L/N/PE 50 Hz 230V
total power	6 x 90 W or 6 x 106 W (depends on configuration)
current protection	3 x 6A

grooved aluminium



article number: 130 11300 0000 article number: 130 11700 0000

water up to 40 °C
hot water up to 90 °C

hot water up to 90 °C

Operating Time Counter
(OTC 2)



article number: 130 11400 0000 article number: 130 11800 0000



article number: 130 11500 0000 article number: 130 11900 0000

water up to 40 °C
 hot water up to 90 °C
 Operating Time Counter (OTC 2)



article number: 130 11600 0000 article number: 130 12000 0000

#### equipment PURION MULTIPLANT 2500 / 6

PURION UV-lamp 90 W article number: 200 00600 0000



PURION UV-lamp 106 W article number: 200 00800 0000



Service-Kit article number: 292 00900 0000



# PURION PRO MULTIPLANT 2500 / 8

The PURION PRO MULTIPLAN 2500 / 8 is designed for UV based disinfection in case of high flow rates and special liquids with very low transmission. The electric control cabinet can be equipped with the Operating Time Counter (OTC 2). The potential free contact D1-D2 (error sum signal) enables easy integration into existing monitoring systems.

# applications / PURION PRO MULTIPLANTS are suitable for:

coolant/ lubricant

circulation water from washing

applications in agriculture

#### options for configuration

hot water up to 90 °C

Operating Time Counter OTC 2

product line	PURION PRO MULTIPLANT 2500 / 8
flow rate for given UVC- transmission	> 20 % T <sub>1</sub> cm: 20 m <sup>3</sup> /h > 10 % T <sub>1</sub> cm: 7 m <sup>3</sup> /h
dosis	400 J/m <sup>2</sup>
dimension (L x B x H mm)	approx. 600 x 400 x 1.200
weight	85 kg
no. of lamps	8
max. operating pressure	10 bar
electrical connection	PURION controll cabinet Model 1: • 3 ~/N/PE 50 Hz 400/230V • L/N/PE 50 Hz 230V
total power	8 x 90 W or 8 x 106 W (depends on configuration)
current protection	3 x 6A

grooved aluminium



article number: 130 12100 0000 article number: 130 12500 0000

water up to 40 °C
 hot water up to 90 °
 Operating Time Counter (OTC 2)



article number: 130 12200 0000 article number: 130 12600 0000

water up to 40 °C	hot water up to 90 °C	Operating Time Counter
•	•	•



article number: 130 12300 0000 article number: 130 12700 0000

water up to 40 °C
 hot water up to 90 °C
 Operating Time Counter (OTC 2)



article number: 130 12400 0000 article number: 130 12800 0000

water up to 40 °C	hot water up to 90 °C	Operating Time Counter (OTC 2)
•		•
	•	•

#### equipment PURION MULTIPLANT 2500 / 8

PURION UV-lamp 90 W article number: 200 00600 0000







PURION UV-lamp 106 W article number: 200 00800 0000



# **PURION** Compact system active

applications
camping & caravan
expedition
mobile water supply

additional chemicals are not required for disinfection smell and taste of the water are not influenced by radiation option for adjustment to local

mobility / flexibility

low operational costs

low-maintenance operation

conditions via configuration of the filters

advantages

product line	PURION Compact system active
flow rate	400 l/h drinking water
UVC-transmission	90% T <sub>1</sub> cm
temperature	2°C up to 40°C
UV-plant	PURION 500
monitoring UV-plant	Operating Time Counter (OTC)
number of filters	2
delivery rate pump	400 l/h
dimension total system (L x B x H in mm)	480 x 300 x 420
weight total system	11,0 kg
max. pressure	10 bar
protection grade	IP 65

electrical connection 12 / 24 V DC

over current protection 10 A

1x 10 W (UV) 1x 18 W (pump)

The pre assembled PURION Compact system active allows for the immediate supply of drinking water and consists of an UV

Counter (OTC).

Furthermore three filters can be equipped with filter cartridges.

plant, filters and a pump. The PURION UV-plant is equipped with an Operating Time

#### direct current (VAC) -

article-no.: 105 04800 0000 article-no.: 105 04900 0000





#### equipment PURION Compact system active

PURION cartridge activated carbon article number: 410 01000 0000 PURION cartridge coarse filter article number: 410 00800 0000 PURION cartridge fine filter article number: 410 00900 0000



PURION UV-lamp 10 W article number: 200 01300 0000



# **PURION** Compact system MAX

The pre assembled PURION Compact system MAX allows for the immediate supply of drinking water and consists of an UV plant and three filters.

The PURION UV-plant is equipped with an Operating Time Counter (OTC).

Furthermore three filters can be equipped with filter cartridges.

applications	product line	PURION Compact system MAX
camping & caravan	flow rate	400 l/h drinking water
expedition	UVC-transmission	90% T <sub>1</sub> cm
mobile water supply	temperature	2°C up to 40°C
	UV-plant	PURION 500
	monitoring UV-plant	Operating Time Counter (OTC)
	number of filters	3
advantages	delivery rate pump	400 l/h
additional chemicals are not required for disinfection	dimension total system (L x B x H in mm)	580 x 300 x 420
smell and taste of the water are not influenced by radiation	weight total system	11,0 kg
option for adjustment to local	max. pressure	10 bar
conditions via configuration of the filters	protection grade	IP 65
	electrical connection	230 V AC, 12/24 V DC
mobility / flexibility	total namer	1x 10 W (UV)
low-maintenance operation	total power	1X 10 W (UV)
low operational costs	over current protection	8 A

#### alternating current-/ direct current (VAC)

direct current 24 V DC

Operating Time Counter

article-no.: 105 05200 0000 article-no.: 105 05000 0000 article-no.: 105 05100 0000





#### PURION cartridge activated carbon article number: 410 01000 0000 PURION cartridge coarse filter article number: 410 00800 0000 PURION cartridge Ffne filter article number: 410 00900 0000



#### equipment PURION Compact system MAX

PURION UV-lamp 10 W article number: 200 01300 0000



# **PURION** Compact system MAX active

The pre assembled PURION Compact system MAX active al-

lows for the immediate supply of drinking water and consists

The PURION UV-plant is equipped with an Operating Time

Furthermore three filters can be equipped with filter cartridges.

applications camping & caravan expedition mobile water supply

advantages

additional chemicals are not required for disinfection smell and taste of the water are not influenced by radiation

option for adjustment to local conditions via configuration of the filters

mobility / flexibility low-maintenance operation low operational costs

product line	PURION Compact system MAX active	
flow rate	400 l/h drinking water	
UVC-transmission	90% T <sub>1</sub> cm	
temperature	2°C up to 40°C	
UV-plant	PURION 500	
monitoring UV-plant	Operating Time Counter (OTC)	
number of filters	3	
delivery rate pump	400 l/h	
dimension total system (L x B x H in mm)	580 x 300 x 420	
weight total system	11,0 kg	
max. pressure	10 bar	
protection grade	IP 65	
electrical connection	12 / 24 V DC	
total power	1x 10 W (UV) 1x 18 W (pump)	
over current protection	8 A	

**PURION Compact** 

#### direct current (VAC)

Counter (OTC).

of an UV plant, filters and a pump.

article-no.: 105 05300 0000 article-no.: 105 05400 0000





#### equipment PURION Compact system active

PURION cartridge activated carbon article number: 410 01000 0000 PURION cartridge coarse filter article number: 410 00800 0000 PURION cartridge fine filter article number: 410 00900 0000



PURION UV-lamp 10 W article number: 200 01300 0000



# **PURION** Tropicalbox active



The PURION "tropical-box active" is a compact plant for water disinfection. Due to its low energy consumption, the system can be operated up to 20 hours with the integrated lead-acid battery.

Charging of the battery can be done with a solar panel or 110-230V power supply.

аррисацонѕ	
drinking water supply in remote	
areas	

mobile drinking water supply (e.g. expedition vehicles, boats)

#### advantages

plug & play system for immediate operation

suitable for mobile applications without central power supply

low-maintenance operation

low operational costs

product line	PURION Tropical-box active
flow rate	400 I/h drinking wate
battery power	approx. 20 hours
dimensions (L x B x H in mm)	600 x 270 x 380
weight	17 kg
UVC-transmission	90% T <sub>1</sub> cm
temperature max.	2°C up to 40°C
reactor	stainless steel 1.457
flanges	R 1/2"
life time of lamps	10.000 h
max. pressure	10 bar
delivery rate pump	400 l/h
valtage battery	12 V DC, 24 Ah
material battery	lead-gel
total power	1x 10 W (UV) 1x 18 W (pump)

The PURION "tropical-box active" is been used to provide remote villages in the Amazon region of Brazil with drinking water

In cooperation with the "world's food initiative" these plants have been also used successfully in Haiti which was heavily devastated by an earthquake.

The PURION "tropical-box active" has proven the performance, reliability and robustness very often.



article-no.: 105 02800 0000

Operating Time Counte direct current 12 V DC direct current 24 V DC



#### equipment PURION Tropical-box active

PURION UV-lamp 10 W article number: 200 01300 0000

service-kit



# **PURION Pool 40**



The integrated plant PURION PooL 40 consists of a filtration of sediments and UV based disinfection of pool water. It is applied to disinfect circulation water of pools.

The pre filter removes sediment from the pool water. The following UV based disinfection prevents biological activities especially forming of algae.

applications	product line	PURION Pool 40
applications	product line	FORION FOOI 40
UV based disinfection of pool water up to 40 m <sup>3</sup>	pool dimension	40 m³ (20 h operation) 30 m³ (15 h operation)
	dimension (L x B x H in mm)	770 x 530 x 940
	UV plant	PURION 2001
advantages	life time of lamps	10.000 h
	max. delivery rate	6 m³/h
olug and play system for immedi- ate operation	rotary pump	0111711
up to 95% reduction of chemicals	weight (without quartz granulate)	34 kg
compared to chemical treatment	quantity quarztz	35 kg
considerable cost cutting due to	valve filter tank	top mount 4 port valve
less cost for chemicals	protection grade	IP 54
low-maintenance operation	electrical connection	230 V
low operational costs	over current protection	10 A

1st step: filtration of sediments

The upstream filter unit with "top mount" 4-port valve consists of a polyethylene filter tank (filled with activated filter granulate - special quartz) and a rotary pump. This pre filter has two layers with different granulate

dimension that removes sediment from the pool water.

2nd step: disinfection with UV-light

The following UV based disinfection prevents biological activities - especially the formation of algae.

Unlike other cleaning procedures this approach does not produce potentially dangerous byproducts.

Operating Time Coun alternating current

article-no.: 140 00100 0000 article-no.: 140 00200 0000

#### equipment PURION Pool 40

Quartz-granulate fine granularity

article number: 292 02300 0000

Quartz-granulate

coarse granularity article number: 292 02400 0000



service-kit

article number: 292 00900 0000

article number: 200 00500 0000

PURION UV-lamp 48 W





# PURION Pool 40 PVC-U



The integrated plant PURION PooL 40 PVC-U consists of a filtration of sediments and UV based disinfection of pool water. It is applied to disinfect circulation water of pools.

The pre filter removes sediment from the pool water. The following UV based disinfection prevents biological activities – especially forming of algae.

applications	product line	PURION Pool 40 PVC-U
UV based disinfection of pool water up to 40 m <sup>3</sup>	pool dimension	40 m³ (20 h operation) 30 m³ (15 h operation)
	dimension (L x B x H in mm)	770 x 530 x 940
	UV plant	PURION 2001 PVC-U
advantages	life time of lamps	10.000 h
plug and play system for immedi-	life time of famps	10.000 11
e operation	max. delivery rate rotary pump	6 m³/h
up to 95% reduction of chemicals compared to chemical treatment of the water	weight (without quartz granulate)	34 kg
considerable cost cutting due to	quantity quarztz	35 kg
less cost for chemicals	valve filter tank	top mount
suitable for salt water application	vaive filter tank	4 port valve
· · · · · · · · · · · · · · · · · · ·	protection grade	IP 54
low-maintenance operation	electrical connection	230 V

over current protection 10 A

1st step: filtration of sediments

The upstream filter unit with "top mount" 4-port valve consists of a polyethylene filter tank (filled with activated filter granulate - special quartz) and a rotary pump. This pre filter has two layers with different granulate

dimension that removes sediment from the pool water.

2nd step: disinfection with UV-light

The following UV based disinfection prevents biological activities – especially the formation of algae.

Unlike other cleaning procedures this approach does not produce potentially dangerous byproducts.

alternating current
 Operating Time Counter
 ter

low operational costs

article-no.: 140 00300 0000 article-no.: 140 00400 0000

#### equipment PURION Pool 40 PVC-U

Quartz-granulate fine granularity article number: 292 02300 0000

Quartz-granulate coarse granularity article number: 292 02400 0000



PVC-U



PURION UV-lamp 48 W article number: 200 00500 0000

service-kit



# **PURION Pool 80**



The integrated plant PURION PooL 80 consists of a filtration of sediments and UV based disinfection of pool water. It is applied to disinfect circulation water of pools.

The pre filter removes sediment from the pool water. The following UV based disinfection prevents biological activities especially forming of algae.

applications	product line	PURION Pool 80
UV based disinfection of	pool dimension	$80  \text{m}^3$ (20 h operation) $60  \text{m}^3$ (15 h operation)
pool water up to 80 m <sup>3</sup>	dimension (L x B x H in mm)	850 x 630 x 1.290
	UV plant	PURION 2501
advantages	life time of lamps	10.000 h
plug and play system for immedi-	max. delivery rate rotary pump	12 m³/h
ate operation up to 95% reduction of chemicals	weight (without quartz granulate)	48 kg
compared to chemical treatment	quantity quarztz	85 kg
considerable cost cutting due to	valve filter tank	top mount 4-Wege-Ventil
less cost for chemicals	protection grade	IP 54
low-maintenance operation	electrical connection	230 V
low operational costs	over current protection	10 A

1st step: filtration of sediments

The upstream filter unit with "top mount" 4-port valve consists of a polyethylene filter tank (filled with activated filter granulate - special quartz) and a rotary pump. This pre filter has two layers with different granulate

dimension that removes sediment from the pool water.

2nd step: disinfection with UV-light

The following UV based disinfection prevents biological activities - especially the formation of algae.

Unlike other cleaning procedures this approach does not produce potentially dangerous byproducts.



article-no.: 140 00500 0000 article-no.: 140 00600 0000

#### equipment PURION Pool 80

Quartz-granulate fine granularity article number: 292 02300 0000

Quartz-granulate

coarse granularity article number: 292 02400 0000



Operating Time Coun alternating current



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



# **PURION Pool 80** PVC-U



The integrated plant PURION POOL 80 PVC-U consists of a filtration of sediments and UV based disinfection of pool water. It is applied to disinfect circulation water of pools.

The pre filter removes sediment from the pool water. The following UV based disinfection prevents biological activities especially forming of algae.

applications	product line	PURION Pool 80 PVC-U
UV based disinfection of pool water up to 80 m³	pool dimension	$80  \text{m}^3$ (20 h operation) $60  \text{m}^3$ (15 h operation)
	dimension (L x B x H in mm)	850 x 630 x 1.290
	UV plant	PURION 2501 PVC-U
advantages plug & play system for immediate	life time of lamps	10.000 h
operation up to zu 95 % reduction of chemi-	max. delivery rate rotary pump	12 m³/h
cals compared to chemical treat- ment of the water	weight (without quartz granulate)	48 kg
considerable cost cutting due to	quantity quarztz	85 kg
less cost for chemicals suitable for salt water application	valve filter tank	top mount 4-Wege-Ventil

protection grade

over current protection 10 A

electrical connection

low-maintenance operation

low operational costs

IP 54

230 V

1st step: filtration of sediments

The upstream filter unit with "top mount" 4-port valve consists of a polyethylene filter tank (filled with activated filter granulate - special quartz) and a rotary pump. This pre filter has two layers with different granulate

dimension that removes sediment from the pool water.

2nd step: disinfection with UV-light

The following UV based disinfection prevents biological activities - especially the formation of algae.

Unlike other cleaning procedures this approach does not produce potentially dangerous byproducts.

Operating Time Coun alternating current PVC-U

article-no.: 140 00700 0000 article-no.: 140 00800 0000

#### equipment PURION Pool 80 PVC-U

Quartz-granulate fine granularity article number: 292 02300 0000

Quartz-granulate

coarse granularity article number: 292 02400 0000





PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



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mobile UVC-disinfection 100 - 101

# dry room dry X

# humid room hum X



With AIRPURION UV-plants for dry rooms the PURION UV-lamp works directly within the room or the flow of air. Therefore maximum radiant efficiency is ensured.

AIRPURION UV-plants for dry rooms are the best solution for e.g. for laboratories and clean rooms.

Depending on the constructional conditions and the kind of microorganisms to be inactivate a customized solution should be determined.

advantages	product line	AIRPURION dry X
low weight	irradiation width	130 – 750 mm
different options for assembly	dimension L x B x H in mm	300 x 67 x 100 up to 1000 x 67 x 100
different options for assembly	weight	2-5 kg
high UVC-efficiency	life time of lamps	10.000 h
additional chemicals are not required for disinfection	number of lamps	1
not affecting smell or taste	temperature max.	40°C
	protection grade	IP 54
low-maintenance operation	electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz
low investment costs	total power	or 24 V DC 10 W - 90 W
low operational costs	over current protection	10 A

Independently of the very high UVC transmission in case of dry rooms it is recommended to contact our technical support to determine the best solution for your application.

With AIRPURION UV-plants for humid rooms the PURION UVlamp is capsuled into an immersion tube system that is protection the electronic components against humidity.

Additionally the electronic ballast is integrated into a special moisture-proofed housing. Therefore it is possible to operate these AIRPURION units in humid rooms.

Moreover these AIRPURION UV-plants can be equipped with a special coating as splinter protection for the immersion tube systems.

For applications within the food industry it is always recommended to use AIRPURION units with splinter protection.

advantages	product line	AIRPURION hum X
operation in case of high humidity	irradiation width	130 – 750 mm
different options for assembly	dimension L x B x H in mm	300 x 67 x 100 up to 1000 x 67 x 100
,	weight	2,5 - 6 kg
UVC-efficiency is not reduced by the immersion tube system	life time of lamps	10.000 h
immersion tube system can be equipped with an immersion tube system	number of lamps	1
additional chemicals are not required for disinfection	temperature max.	40°C
	protection grade	IP 54
not affecting smell or taste	electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz
low-maintenance operation	total power	or 24 V DC 10 W - 90 W
low operational costs	over current protection	10 A

Very high humidity leads to a decreasing UVC-transmission of the AIR. This effect and the corresponding reduction of disinfection performance has to be considered during designing a technical solution.

PURION would like to support you to determine the best solution for your application.

# Splinter Protection spl



# Safety Basket bs



All AIRPURION units and PURION UV Sets for disinfection of tanks and surfaces can be equipped with splinter protection.

The quartz glass is coated with a special UVC-transparent film. Therfore it is guaranteed that no glass splinters can be released when the quartz tube has been damaged.

The Safety Basket for the PURION product families PURION UV-Set 36 W and PURION UV-Set 90 W enables the assembling in horizontal position and without additional thrust bearing in case of vertical installation.

The option for stabilization allows for new applications.

The PURION Splinter Protection is available for the following PURION product lines:

The PURION Safety Basket is available for the following PURION product lines:

AIRPURION Sterile Fridge active

AIRPURION AIR Processing units

AIRPURION mobile

**AIRPURION** 

**PURION UV-Sets** 

The coating is restricted to the quartz tube which is the outer protection of the UV-lamp. It enables optimal use of the UVC radiation and provides a good and safe performance. The PURION UV-lamp is replaced in the usual way. The compact design enables an easy replacement without usage of aditional tools at the end of the UV lamps service life.

Particularly in areas of food production the PURION splinter protection is very important.

UV-Set PURION 36 W

UV-Set PURION 90 W

The new safety basket consists of three support rods made from stainless steel fixed at the head of the immersion tube system. On the other side these rods are fixed at a mounting ring made from stainless steel. The safety basket does not lead to a bigger diameter compared to the head of the immersion tube system. Therefore this safety feature can be easily integrated into existing installations.

Particularly in the field of tank disinfection the PURION Safety Basket provides an optimal solution.

#### Caution!

UV radiation is dangerous for human skin and eyes! Eyes and skin have to be appropriately protected.

The user will be responsible for his own safety, as well as for the safety of people who are staying in areas where these radiation is used. Please bear in mind that materials which are not UVC resistant may be damaged.

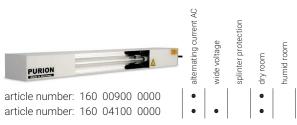


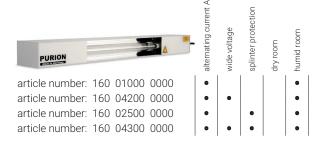
The UV-plant AIRPURION 17 with an irradiation width of 300 mm consists of a matt anodized aluminium profile with matching cover sheets.

The radiator's compartment is designed for housing a pristine-polished aluminium reflector. On its rear side the cabling as well as the electronic cut-in unit is integrated into the housing.

applications	product line	AIRPURION 17
pharmacy	irradiation width	300 mm
medical technology	disinfection 80% disinfection 88%	approx. 36 m³ approx. 18 m³
laboratories	weight	2,0 kg
ripening rooms	life time of lamps	10.000 h
	dimension (L x B x H in mm)	700 x 67 x 100
advantages	number of lamps	1
suitable for direct or indirect	protection grade	IP 54
irradiation  not affecting smell or taste	electrical connection	230/ 50 Hz or 110-240 50/60 Hz, 24 V DC
low-maintenance operation	total power	17 W
low operational costs	over current protection	10 A

#### alternating current (VAC)





#### direct current (VAC)





#### equipment AIRPURION 17

AIRPURION wire suspension article number: 160 00011 0000

PURION UV-lamp 17 W article number: 200 00300 0000

service-kit article number: 292 00900 0000



AIRPURION mounting rack article number: 160 00040 0000



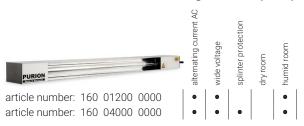
The UV-plant AIRPURION 36 with an irradiation width of 750 mm consists of a matt anodized aluminium profile with matching cover sheets.

The radiator's compartment is designed for housing a pristine-polished aluminium reflector. On its rear side the cabling as well as the electronic cut-in unit is integrated into the housing.

product line	AIRPURION 36
irradiation width	750 mm
disinfection 80% disinfection 88%	approx. 53 m³ approx. 26 m³
weight	3,0 kg
life time of lamps	10.000 h
dimension (L x B x H in mm)	1000 x 67 x 100
number of lamps	1
protection grade	IP 54
electrical connection	110-240 50/60 Hz
total power	36 W
over current protection	10 A
	irradiation width disinfection 80% disinfection 88% weight life time of lamps dimension (L x B x H in mm) number of lamps protection grade electrical connection total power

#### alternating current (VAC)





#### equipment AIRPURION 36

AIRPURION wire suspension article number: 160 00011 0000

AIRPURION mounting rack article number: 160 00040 0000



PURION UV-lamp 36 W article number: 200 00400 0000

service-kit







The UV-plant AIRPURION 48 with an irradiation width of 380 mm consists of a matt anodized aluminium profile with matching cover sheets.

The radiator's compartment is designed for housing a pristine-polished aluminium reflector. On its rear side the cabling as well as the electronic cut-in unit is integrated into the housing. The high UVC-intensity ensures an optimal degree of efficiency combined with a compact construction design.

applications	product line	AIRPURION 48
pharmacy	irradiation width	380 mm
medical technology	disinfection 80% disinfection 88%	approx. 70 m <sup>3</sup> approx. 35 m <sup>3</sup>
laboratories	weight	2,0 kg
ripening rooms	life time of lamps	10.000 h
	dimension (L x B x H in mm)	700 x 67 x 100
advantages	number of lamps	1
suitable for direct or indirect irradiation	protection grade	IP 54
	electrical connection	110-240 50/60 Hz
low-maintenance operation	total power	48 W
high degree of efficiency	over current protection	10 A

#### alternating current (VAC)



article number: 160 01300 0000





article number: 160 01400 0000 article number: 160 03200 0000

alternating current A
 wide voltage
 splinter protection
 dry room
 humid room

#### equipment AIRPURION 48

AIRPURION wire suspension article number: 160 00011 0000

AIRPURION mounting rack article number: 160 00040 0000



PURION UV-lamp 48 W article number: 200 00500 0000

service-kit





The UV-plant AIRPURION 90 with an irradiation width of 750 mm consists of a matt anodized aluminium profile with matching cover sheets.

The radiator's compartment is designed for housing a pristine-polished aluminium reflector. On its rear side the cabling as well as the electronic cut-in unit is integrated into the housing. The high UVC-intensity ensures an optimal degree of efficiency combined with a compact construction design.

applications	product line	AIRPURION 90
pharmacy	irradiation width	750 mm
medical technology	disinfection 80% disinfection 88%	approx. 100 m <sup>3</sup> approx. 50 m <sup>3</sup>
laboratories	weight	3,0 kg
ripening rooms	life time of lamps	10.000 h
	dimension (L x B x H in mm)	1000 x 67 x 100
advantages	number of lamps	1
suitable for direct or indirect irradiation not affecting smell or taste	protection grade	IP 54
	electrical connection	110-240 50/60 Hz
low-maintenance operation	total power	90 W
high degree of efficiency	over current protection	10 A

#### alternating current (VAC)





#### equipment AIRPURION 90

AIRPURION wire suspension article number: 160 00011 0000

AIRPURION mounting rack article number: 160 00040 0000



PURION UV-lamp 90 W article number: 200 00600 0000

service-kit





The AIRPURION 48 active consists of a matt anodized and completely closed aluminium frame. Wiring system and the electronic cut-in unit are integrated into the frame.

Scope of delivery of an AIRPURION active plant also contains a mounting rack or a wire suspension for assembly.

applications	product line	AIRPURION 48 active
production or packaging of food	turnover of ambient air	24 m³/h
medical technology	disinfection 80% disinfection 88%	approx. 300 m³ approx. 45 m³
laboratories	weight	6,0 kg
preparation rooms in hotel kitchen	life time of lamps	10.000 h
	dimension (L x B x H in mm)	1000 x 105 x 105
advantages	number of lamps	1
continuous operation, even if the-	protection grade	IP 54
re are people staying in the room	electrical	440.040.50/60.11
not affecting smell or taste	connection	110-240 50/60 Hz
low-maintenance operation	total power	48 W
low operational costs	over current protection	10 A





article number: 160 03800 0000



splinter protection

#### equipment AIRPURION 48 active

PURION UV-lamp 48 W article number: 200 00500 0000

service-kit





The AIRPURION 48 active consists of a matt anodized and completely closed aluminium frame. Wiring system and the electronic cut-in unit are integrated into the frame.

Scope of delivery of an AIRPURION active plant also contains a mounting rack or a wire suspension for assembly.

applications	product line	AIRPURION 48 active
production or packaging of food	turnover of ambient air	36 m³/h
medical technology	disinfection 80% disinfection 88%	approx. 550 m³ approx. 75 m³
laboratories	weight	6,0 kg
preparation rooms in hotel kitchen	life time of lamps	10.000 h
	dimension (L x B x H in mm)	1000 x 105 x 105
advantages	number of lamps	1
continuous operation, even if there are people staying in the room	protection grade	IP 54
	electrical connection	110-240 50/60 Hz
low-maintenance operation	total power	90 W
low operational costs	over current protection	10 A



splinter protection

wire suspension
mounting rack



splinter protection
wire suspension
mounting rack

article number: 160 03900 0000

#### equipment AIRPURION 90 active

PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



# **AIRPURION 300** active **PURION**

The AIRPURION 300 active consists of a complete housing made from stainless steel. Wiring system and the electronic cut-in unit are integrated into the frame.

Scope of delivery of an AIRPURION active plant also contains a mounting rack or a wire suspension.

applications	product line	AIRPURION 300 active
production or packaging of food	turnover of ambient air	100 m³/h
medical technology	disinfection 80% disinfection 88%	approx. 1.200 m³ approx. 350 m³
laboratories	weight	14 kg
preparation rooms in hotel kitchen	life time of lamps	10.000 h
	dimension (L x B x H in mm)	1.100 x 200 x 200
advantages	number of lamps	3
continuous operation, even if the-	protection grade	IP 54
re are people staying in the room not affecting smell or taste	electrical connection	110-240 50/60 Hz
low-maintenance operation	total power	3x 90 W
low operational costs	over current protection	10 A





#### equipment AIRPURION 300 active

PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



## **AIRPURION I** 90/39

This equipment consists of a matt anodized aluminium profile with matching cover plates. The upward facing compartment holds the UV radiator for ambient disinfection. The downward facing compartment holds the D radiator for room lighting with especially natural light. Both radiators may be separately operated

For the equipment's ceiling suspension there is a stage less lowering cord-operated system available (wire suspension).

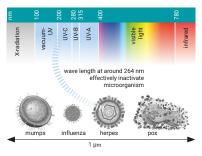
applications	product line	AIRPURION DUO 90/39
livestock farming	disinfections performance	100 m <sup>3</sup> (80% disinfection)
crop production medical applications	illumination	with natural light, vitamin D activator
	life time of lamps	10.000 h
Advantages  disinfection and vitalization	number of lamps	1 PURION UVC-Lampe 1 D Lampe
better results in livestock farming	PURION UVC- lamp	90 W / 250-270 nm
better work performance	D lamp	39 W / 1 A colour- temperature 5.800 K
low-maintenance operation	electrical connection	240 V 50 Hz
low operational costs		
chemical free approach	over current pro- tection	10 A



article number: 160 02700 0000 article number: 160 03400 0000

### 2 in 1 principle ...

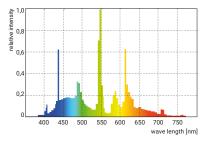
The patented AIRPURION DUO plant is the only system with a real 2-functional approach to simultaneously remove bacteria's and ensure illumination with natural vitalizing light:



### 1st function: reliable **UVC** disinfection

Air is sterilized with UV-C light, as the only reliable technology for chemical free sterilization.

High safety standard is guaranteed because UVC radiation is directed towards the ceiling.



### 2<sup>nd</sup> function: illumination with vitalizing light

Light spectrum for room illumination is analogous to sunlight.

Enhancement of vitamin D synthesis for strengthening the immune system and bone structure

### did you know that ...

sunlight deficit can cause a weakening of the immune system and disorders of the nervous system?

sunlight deficit can lead to a reduction of human performance and within animal and crop production?

within intensive animal production most of the animals live their whole live with artificial illumination?

common air purification plants in the market

- ... use single technologies either efficient to remove bacteria or to be used for
- most of the standard fluorescent light bulbs can not provide full replacement for
- don't have safety features to prevent the release of glass splinters or mercury.

### value added at a glance ...

The patented two in one AIRPURION DUO plant is the only system that ensures simultaneously reliable UV disinfection and illumination with vitalizing light!

The AIRPURION DUO plants

- can compensate a deficit of natural sunlight.
- lead to optimal results within animal and crop production.
- can positively influence human labor power. work totally without chemicals.
- allow for continuous operation because UVC radiation is directed to the ceiling. can be equipped with various options to monitor the disinfection performance.
- ... imply easy maintenance and low operational costs.

### equipment AIRPURION DUO 90/39

PURION UV-lamp 90 W article number: 200 00600 0000

article number: 200 01900 0000

Bio Vital lamp 39 W



PLEXN'



## Sterile Fridge active



The AIR De-germinator AIRPURION Sterile fridge active enables systematic UV based disinfection and removal of bad odour within fridge rooms. The air is taken actively inside the plant via fan.

To meet highest safety standards the UV lamps can be equipped with special splinter protection (UV safety glass film). Within the standard scope of delivery of a plant AIRPURION Sterile Fridge an assembly system is included.

applications	product line	AIRPURION Sterile Fridge active
preparation of food	disinfection 88%	approx. 50 m³
storage of food	dimension (LxBxH in mm)	340 x 405 x 105
pharmacy	weight	8,0 kg
laboratories	life time of lamps	10.000 h
	number of lamps	1x PURION UVC-lamp 1x UVA-lamp
advantages	temperature min.	- 25°C
disinfection and removal of bad	protection grade	IP 54
continuous operation, even if there are people staying in the room	electrical connection	110-240 50/60 Hz
low-maintenance operation	total power	14W (PURION UVC-lamp) 6W (UVA-lamp)
low operational costs	over current protection	10 A



article number: 162 00100 0000 article number: 162 00300 0000

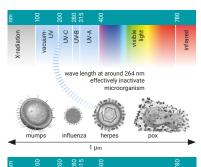




article number: 162 00400 0000 article number: 162 00200 0000

### 2 in 1 principle ...

The AIRPURION Sterile Fridge is the only system with a real two step approach to remove bacteria and bad odour.



### 1st function: reliable **UVC** disinfection

Air is sterilized with UV-C light, as the only reliable technology for chemical free sterilization.

### did you know that ...

up to 30 % of food stored in walk in refrigerators is wasted due to unsanitary environment.

sterile environment means both: removal of bacteria and volatile organic compound (VOC) "bad odour".

common air purification plants in the market

- $\dots$  use single technologies either efficient to remove bacteria or VOC.  $\dots$  are neither ready to operate below -10 C° nor continuously.
- ... don't have safety features to prevent the release of glass splinters or mercury.

### value added at a glance ...

The superior two in one AIRPURION Sterile Fridge is the only system that ensures reliable UV disinfection and the removal of bad odour !

The AIRPURION Sterile Fridge

- ... considerably extends the shelf life of stored food.
- works totally without chemicals.
- is the only system with highest HACCP compliance due to splinter protection via UV glass safety film (no release of mercury or glass splinters in food areas in case of breakage of the UV lamp).
- allows for continuous operation because it is a closed system with active air inlet via fan.
- can be equipped with various options to monitor the disinfection performance.
- ... implies easy maintenance and low operational costs.

### 2<sup>nd</sup> step photo catalytic oxidation

Bad odour is removed via photo catalytic oxidation (PCO) via UV-A light and a titanium dioxide (TiO2) photo catalyst.

### equipment AIRPURION active MAX

PURION UV-lamp 14 W article number: 200 01500 0000



TiO2 photo catalyst

forming of -OH

article number: 292 00900 0000

reaction of -OH with volatile organic compound (VOC) "bad odour"



UVA-lamp 6 W

article number: 200 02000 0000





The AIRPURION 2001 /2 consist of two reactors PURION 2001 to be assembled in a row. The introduced air flows through the reactors and is disinfected by the UV radiation.

The unit can be easily integrated into existing pipe systems. The controlling is integrated in an electronic control cabinet (optionally made from stainless steel).

### applications

disinfection of air within the beverage industry

chemical industry with organic operational materials

clean room industry (ventilation concepts)

### details disinfection performance

max, volume of air

guaranteed UVC-dosis	60% humidity	90% humidity
30 J/m <sup>2</sup>	60 m <sup>3</sup> /h	35 m³/h
90 J/m <sup>2</sup>	20 m³/h	12 m³/h

product line	AIRPURION 2001/2
disinfection 99%	approx. 60 m <sup>3</sup> /h

dimensions (LxBxH in mm): reactors (in a row)

578 x 186 x 85 electric control cabinet 600 x 600 x 210

2x PURION 2001 number of reactors

R 1 1/2" flanges

temperature max. 8.000 life time of lamps or 10.000 h

100 °C

number of lamps IP 65 protection grade 110-240 V

electrical connection 50/60 Hz 2x 48 W total power or 2x 42 ??

### **CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated**



article number: 166 00100 0000 article number: 166 00200 0000 article number: 166 00300 0000 article number: 166 00400 0000

Operating Time Counter hot air up to 100°C splinter protection



article number: 166 00500 0000 article number: 166 00600 0000 article number: 166 00700 0000 article number: 166 00800 0000

coldair up to 40°C  hot air up to 100°C  splinter protection
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### CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel



article number: 166 00900 0000 article number: 166 01000 0000 article number: 166 01100 0000 article number: 166 01200 0000

Derating Time Counte hot air up to 100°C splinter protection

article number: 166 01300 0000 article number: 166 01400 0000 article number: 166 01500 0000 article number: 166 01600 0000

•	•	cold air up to 40
•		hot air up to 10
•		splinter protecti
•	•	Operating Time

### equipment AIRPURION-AIR Processing units 2001/2

PURION UV-lamp 48 W article number: 200 00500 0000



PURION assembly system DUAL 2 article number: 290 11600 0000 article number: 290 11500 0000

service-kit





The AIRPURION 2001 /4 consist of four reactors PURION 2001 to be assembled in a row. The introduced air flows through the reactors and is disinfected by the UV radiation.

The unit can be easily integrated into existing pipe systems. The controlling is integrated in an electronic control cabinet (optionally made from stainless steel).

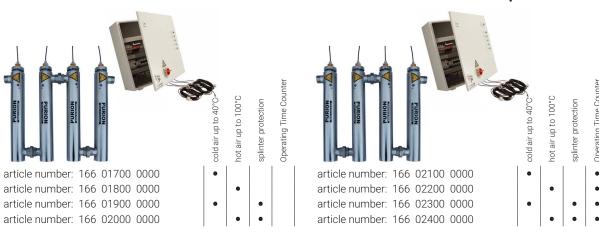
applications	Product line	AIRPURION 2001/4
disinfection of air within the be- verage industry	disinfection 99%	approx. 120 m³/h
chemical industry with organic operational materials	dimensions (LxBxH in mm): reactors (in a row) electric control cabinet	578 x 372 x 85 600 x 600 x 210
clean room industry (ventilation concepts)	number of reactors	4x PURION 2001
	flanges	R 1 1/2"
	temperature max.	100 °C
details disinfection performance	life time of lamps	8.000 or 10.000 h

max. volume of air

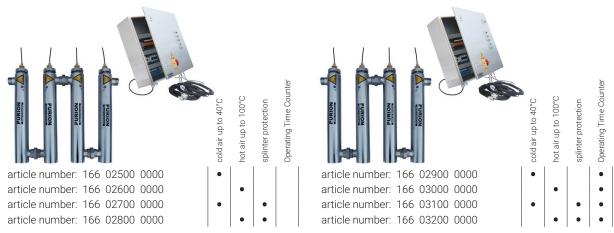
max. volumo or an		
guaranteed UVC-dosis	60% humidity	90% humidity
30 J/m <sup>2</sup>	120 m³/h	70 m³/h
90 J/m <sup>2</sup>	40 m³/h	24 m³/h

flanges	R 1 1/2"
temperature max.	100 °C
life time of lamps	8.000 or 10.000 h
number of lamps	4
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	4x 48 W or 4x 42 ??

### **CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated**



### **CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel**



### equipment AIRPURION-AIR Processing units 2001/4

PURION UV-lamp 48 W article number: 200 00500 0000



article number: 292 00900 0000



PURION UV-lamp 42 W article number: 200 01700 0000





The AIRPURION 2501 /2 consist of two reactors PURION 2501 to be assembled in a row. The introduced air flows through the reactors and is disinfected by the UV radiation.

The unit can be easily integrated into existing pipe systems. The controlling is integrated in an electronic control cabinet (optionally made from stainless steel).

### applications

disinfection of air within the beverage industry

chemical industry with organic operational materials

clean room industry (ventilation concepts)

#### Product line 2501/2 approx. 100 m<sup>3</sup>/h disinfection 99% dimensions (LxBxH in mm): reactors (in a row) 928 x 186 x 85 electric control cabinet 600 x 600 x 210 2x PURION 2501 number of reactors R 1 1/2" flanges 100 °C temperature max. 8.000 life time of lamps or 10.000 h number of lamps IP 65 protection grade 110-240 V electrical connection 50/60 Hz

2x 490 W

or 2x 106 W

total power

AIRPURION

### details disinfection performance

max, volume of air

guaranteed UVC-dosis	60% humidity	90% humidity
30 J/m <sup>2</sup>	60 m <sup>3</sup> /h	35 m³/h
90 J/m <sup>2</sup>	20 m <sup>3</sup> /h	12 m³/h

### CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated



article number: 166 03300 0000 article number: 166 03400 0000 article number: 166 03500 0000 article number: 166 03600 0000

Operating Time Counter hot air up to 100°C splinter protection



article number: 166 03700 0000 article number: 166 03800 0000 article number: 166 03900 0000 article number: 166 04000 0000

### CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel



article number: 166 04100 0000 article number: 166 04200 0000 article number: 166 04300 0000 article number: 166 04400 0000 hot air up to 100°C splinter protection



article number: 166 04500 0000 article number: 166 04600 0000 article number: 166 04700 0000 article number: 166 04800 0000

•	cold air up to 40°C
•	hot air up to 100°
	splinter protection
•	Operating Time Co

### equipment AIRPURION-AIR Processing units 2501/2

PURION UV-lamp 90 W article number: 200 00600 0000

article number: 200 00800 0000

PURION UV-lamp 106 W



PURION assembly system DUAL 2 article number: 290 11600 0000 article number: 290 11500 0000

service-kit





The AIRPURION 2501 /4 consist of four reactors PURION 2501 to be assembled in a row. The introduced air flows through the reactors and is disinfected by the UV radiation.

The unit can be easily integrated into existing pipe systems. The controlling is integrated in an electronic control cabinet (optionally made from stainless steel).

applications	

disinfection of air within the beverage industry

chemical industry with organic operational materials

clean room industry (ventilation concepts)

Product line	AIRPURION 2501/4
disinfection 99%	approx. 200 m <sup>3</sup> /h
dimensions (LxBxH in mm): reactors (in a row) electric control cabinet	928 x 372 x 85 600 x 600 x 210
number of reactors	4x PURION 2501
flanges	R 1 1/2"
temperature max.	100 °C
life time of lamps	8.000 or 10.000 h
number of lamps	4
protection grade	IP 65
	110-240 V

50/60 Hz

4x 90 W

or 4x 106 W

electrical connection

total power

### details disinfection performance

max. volume of air

max. volume of all			
guaranteed UVC-dosis	60% humidity	90% humidity	
30 J/m <sup>2</sup>	200 m <sup>3</sup> /h	120 m³/h	
90 J/m <sup>2</sup>	70 m³/h	40 m³/h	

### **CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated**



article number: 166 04900 0000 article number: 166 05000 0000 article number: 166 05100 0000 article number: 166 05200 0000 hot air up to 100°C splinter protection

Operating Time Counter

article number: 166 05300 0000 article number: 166 05400 0000 article number: 166 05500 0000 article number: 166 05600 0000

hot air up to 100°C cold air up to 40°C

### **CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel**



article number: 166 05700 0000 article number: 166 05800 0000 article number: 166 05900 0000 article number: 166 06000 0000

## Operating Time Counte hot air up to 100°C splinter protection



article number: 166 06100 0000 article number: 166 06200 0000 article number: 166 06300 0000 article number: 166 06400 0000

•	cold air up to 40°C
	hot air up to 100°C
	splinter protection
•	Operation Time Counter

### equipment AIRPURION-AIR Processing units 2501/4

PURION UV-lamp 90 W article number: 200 00600 0000



service-kit

article number: 292 00900 0000



PURION UV-lamp 106 W article number: 200 00800 0000





The AIRPURION 2501 /6 consist of six reactors PURION 2501 to be assembled in a row. The introduced air flows through the reactors and is disinfected by the UV radiation.

The unit can be easily integrated into existing pipe systems. The controlling is integrated in an electronic control cabinet (optionally made from stainless steel).

### applications

disinfection of air within the beverage industry

chemical industry with organic operational materials

clean room industry (ventilation concepts)

### details disinfection performance

max, volume of air

guaranteed UVC-dosis	60% humidity	90% humidity
30 J/m <sup>2</sup>	300 m <sup>3</sup> /h	180 m³/h
90 J/m <sup>2</sup>	100 m³/h	60 m³/h

Product line	AIRPURION 2501/6
	2501/6

disinfection 99% approx, 300 m<sup>3</sup>/h

dimensions (LxBxH in mm):

reactors (in a row) 928 x 558 x 85 electric control cabinet 600 x 600 x 210

6x PURION 2501 number of reactors

R 1 1/2"

flanges 100 °C temperature max.

8.000 life time of lamps or 10.000 h

number of lamps IP 65 protection grade 110-240 V electrical connection

6x 490 W total power or 6x 106 W

50/60 Hz

### CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated



article number: 166 06500 0000 article number: 166 06600 0000 article number: 166 06700 0000 article number: 166 06800 0000 hot air up to 100°C

splinter protection



article number: 166 06900 0000 article number: 166 07000 0000 article number: 166 07100 0000 article number: 166 07200 0000

hot air up to 100°C

Operating Time Counter cold air up to 40°C

### **CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel**



article number: 166 07300 0000 article number: 166 07400 0000 article number: 166 07500 0000 article number: 166 07600 0000 hot air up to 100°C splinter protection

article number: 166 07700 0000 article number: 166 07800 0000 article number: 166 07900 0000 article number: 166 08000 0000

hot air up to 100°C cold air up to 40°C splinter protection

### equipment AIRPURION-AIR Processing units 2501/6

PURION UV-lamp 90 W

article number: 200 00600 0000



PURION UV-lamp 106 W article number: 200 00800 0000







The AIRPURION 2501 /8 consist of eight reactors PURION 2501 to be assembled in a row. The introduced air flows through the reactors and is disinfected by the UV radiation.

The unit can be easily integrated into existing pipe systems. The controlling is integrated in an electronic control cabinet (optionally made from stainless steel).

applications
--------------

disinfection of air within the beverage industry

chemical industry with organic operational materials

clean room industry (ventilation concepts)

Product line	2501/8
disinfection 99%	approx. 400 m <sup>3</sup> /h
dimensions (LxBxH in mm): reactors (in a row) electric control cabinet	928 x 744 x 85 600 x 600 x 210
number of reactors	8x PURION 2501
flanges	R 1 1/2"

**AIRPURION** 

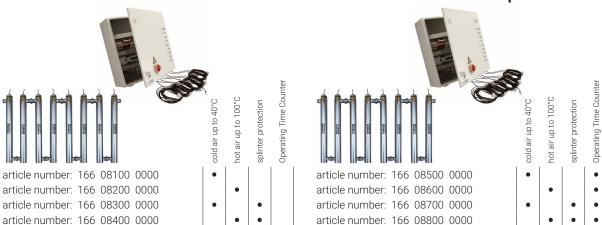
### details disinfection performance

max, volume of air

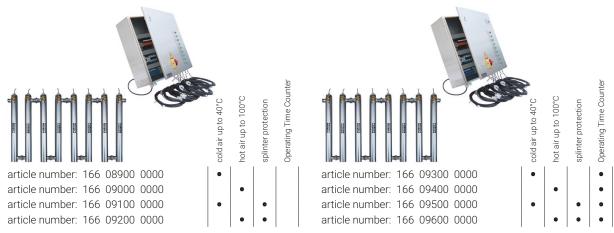
guaranteed UVC-dosis	60% humidity	90% humidity
30 J/m <sup>2</sup>	400 m <sup>3</sup> /h	230 m <sup>3</sup> /h
90 J/m <sup>2</sup>	135 m³/h	80 m³/h

number of reactors	8X PURIUN 250 I
flanges	R 1 1/2"
temperature max.	100 °C
life time of lamps	8.000 or 10.000 h
number of lamps	8
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	8x 90 W or 8x 106 W

### **CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated**



### **CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel**



### equipment AIRPURION-AIR Processing units 2501/8

PURION UV-lamp 90 W article number: 200 00600 0000



service-kit

article number: 292 00900 0000



PURION UV-lamp 106 W article number: 200 00800 0000



### **UV-Set PURION 10 W**



The UV set consists of a quartz-made protective tube which is closed at one end while the other one is placed into a stainless steel flange, a PURION UV-lamp, the distribution box with its electronic cut-in unit and the connecting cables.

The flange made from stainless steel has three boreholes by which it can be tightly screwed down (like for instance to the housing's walls).

applications		
disinfection of air and climate channel		
tank disinfection		

conveyor band disinfection

surface	disinfection

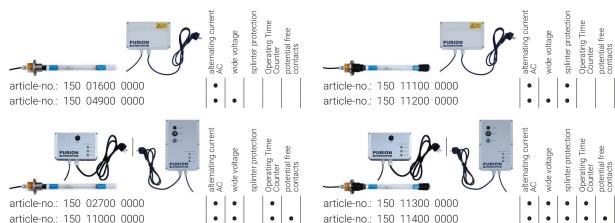
advantages
no chemicals added to the medi- um being disinfected
not affecting odour or taste

low-maintenance operation

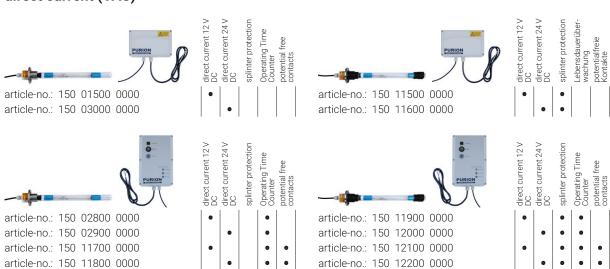
low operational costs

product line	PURION
productime	UV-Set 10 W
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	145 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange	312 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5
seal	VITON / FPM
weight	1 kg
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	1
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	10 W
over current protection	10 A

### alternating current (VAC)



### direct current (VAC)



### equipment PURION UV-Set 10 W

PURION UV-lamp 10 W article number: 200 01300 0000



service-kit

## UV-Set PURION 10 W short



The UV set consists of a quartz-made protective tube which is closed at one end while the other one is placed into a stainless steel flange, a PURION UV-lamp, the distribution box with its electronic cut-in unit and the connecting cables.

The flange made from stainless steel has three boreholes by which it can be tightly screwed down (like for instance to the housing's walls).

applications
disinfection of air and cli- mate channel
tank disinfection
conveyor band disinfection
surface disinfection

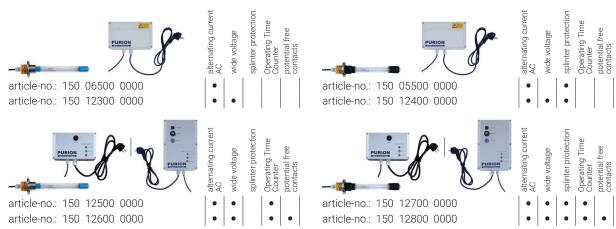
advantages
no chemicals added to the me um being disinfected
ant officialism adams as toota

low-maintenance operation

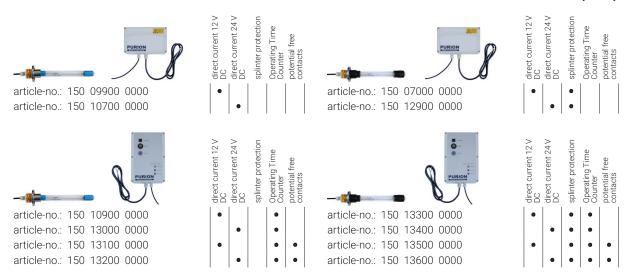
low operational costs

product line	PURION UV-Set 10 W short
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	145 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange seal	229 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5 VITON / FPM
weight	1 kg
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	1
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	10 W
over current protection	10 A

### alternating current (VAC)



### direct current (VAC)



### equipment PURION UV-Set 10 W short

PURION UV-lamp 10 W article number: 200 01300 0000



PURION assembly system switch box article number: 290 12100 0000



service-kit

### **UV-Set PURION 14 W**



The UV set consists of a quartz-made protective tube which is closed at one end while the other one is placed into a stainless steel flange, a PURION UV-lamp, the distribution box with its electronic cut-in unit and the connecting cables.

The flange made from stainless steel has three boreholes by which it can be tightly screwed down (like for instance to the housing's walls).

applications	;			
disinfection mate channe		air	and	cli

tank disinfection

conveyor band disinfection

surface disinfection

### advantages

no chemicals added to the medium being disinfected

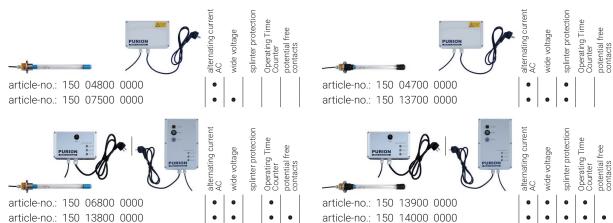
not affecting odour or taste

low-maintenance operation

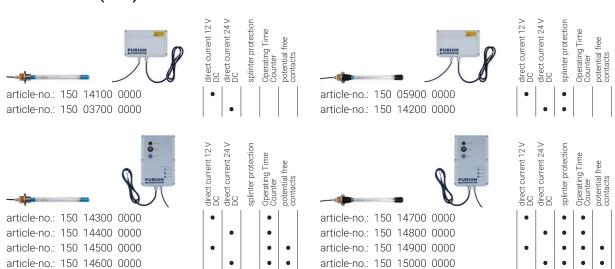
low operational costs

product line	PURION UV-Set 14 W
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	220 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange	312 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5
seal	VITON / FPM
weight	1 kg
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	1
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	14 W
over current protection	10 A

### alternating current (VAC)



### direct current (VAC)



### equipment PURION UV-Set 14 W

PURION UV-lamp 14 W article number: 200 01500 0000



service-kit



## **UV-Set PURION 17 W**



The UV set consists of a quartz-made protective tube which is closed at one end while the other one is placed into a stainless steel flange, a PURION UV-lamp, the distribution box with its electronic cut-in unit and the connecting cables.

The flange made from stainless steel has three boreholes by which it can be tightly screwed down (like for instance to the housing's walls).

applications	'			
disinfection	of	air	and	cli-
mate channe	el			

#### tank disinfection

conveyor band disinfection

surface disinfection

### advantages

no chemicals added to the medium being disinfected

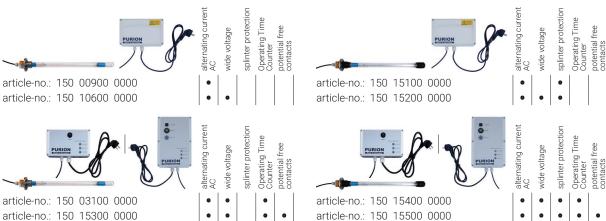
not affecting odour or taste

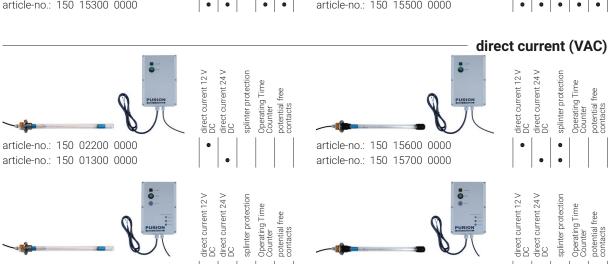
low-maintenance operation

low operational costs

product line	PURION UV-Set 17 W
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	280 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange	412 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5
seal	VITON / FPM
weight	1 kg
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	1
protection grade	IP 65
electrical connection	230 V/50 Hz or 110-240 V 50/60 Hz 12 V DC or 24 V DC
total power	17 W
over current protection	10 A

### alternating current (VAC)





article-no.: 150 03200 0000 article-no.: 150 03300 0000 article-no.: 150 15800 0000 article-no.: 150 15900 0000

### article-no.: 150 16000 0000 article-no.: 150 16100 0000 article-no.: 150 16200 0000 article-no.: 150 16300 0000

	•	•	direct current 12 V DC
•		•	direct current 24 V DC
•	•	•	splinter protection
•	•	•	Operating Time Counter
•	•		potential free contacts

splinter protection

potential fi contacts

### equipment PURION UV-Set 17 W

PURION UV-lamp 17 W article number: 200 00300 0000

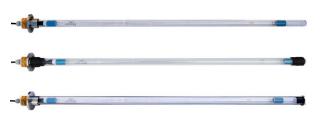


PURION assembly system switch box article number: 290 12100 0000



service-kit

## **UV-Set PURION 36 W**



The UV set consists of a quartz-made protective tube which is closed at one end while the other one is placed into a stainless steel flange, a PURION UV-lamp, the distribution box with its electronic cut-in unit and the connecting cables.

The flange made from stainless steel has three boreholes by which it can be tightly screwed down (like for instance to the housing's walls).

а	pplications
_	isinfection of air and cli- nate channel
ta	ank disinfection
С	onveyor band disinfection
s	urface disinfection

advantages

no chemicals added to the medium being disinfected

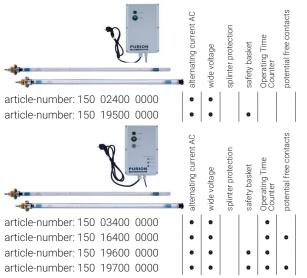
not affecting odour or taste

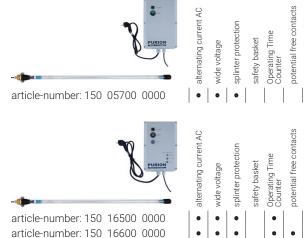
low-maintenance operation

low operational costs

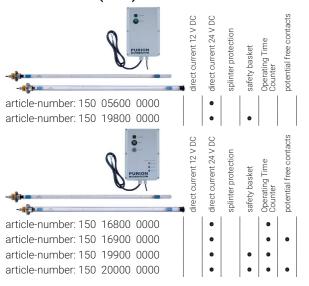
product line	PURION UV-Set 36 W
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	720 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange	920 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5
seal	VITON / FPM
weight	2,5 kg
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	1
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz or 24 V DC
total power	36 W
over current protection	10 A

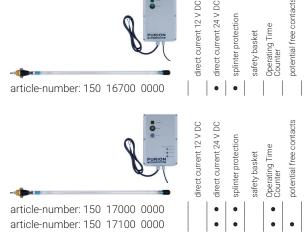
### alternating current (VAC)





### direct current (VAC)





### equipment PURION UV-Set 36 W

PURION UV lamp 36 W article-number: 200 00400 0000



PURION assembly system switch box article-number: 290 12100 0000



## UV-Set PURION 42 W short



The UV set consists of a quartz-made protective tube which is closed at one end while the other one is placed into a stainless steel flange, a PURION UV-lamp, the distribution box with its electronic cut-in unit and the connecting cables.

The flange made from stainless steel has three boreholes by which it can be tightly screwed down (like for instance to the housing's walls).

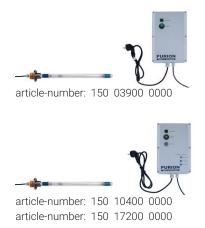
applications
disinfection of air and cli- mate channel
tank disinfection
conveyor band disinfection
surface disinfection
advantages
no chemicals added to the medi- um being disinfected
not affecting odour or taste

low-maintenance operation

low operational costs

product line	PURION UV-Set 42 W short
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	280 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange	412 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5
seal	VITON / FPM
weight	2 kg
life time of lamps	8.000 h
temperature max.	60°C - 100 °C
number of lamps	1
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	42 W
over current protection	10 A

### alternating current (VAC)







•	alternating current AC	alternating curren
•	<ul> <li>wide voltage</li> </ul>	<ul> <li>wide voltage</li> </ul>
•	splinter protection	<ul> <li>splinter protection</li> </ul>
•	Operating Time Counter	Operating Time Counter
•	potential free contacts	potential free con

### equipment PURION UV-Set 42 W short

PURION UV-lamp 42 W article number: 200 01700 0000





> 5

service-kit article number: 292 00900 0000

## **UV-Set PURION 48 W**



The UV set consists of a quartz-made protective tube which is closed at one end while the other one is placed into a stainless steel flange, a PURION UV-lamp, the distribution box with its electronic cut-in unit and the connecting cables.

The flange made from stainless steel has three boreholes by which it can be tightly screwed down (like for instance to the housing's walls).

applications	
disinfection of air and cli- mate channel	
tank disinfection	
conveyor band disinfection	
surface disinfection	
advantages	
no chemicals added to the medi- um being disinfected	
ann being alomneeted	

not affecting odour or taste

low-maintenance operation

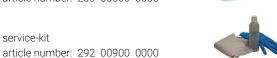
low operational costs

product line	PURION UV-Set 48 W
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	320 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange	570 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5
seal	VITON / FPM
weight	2 kg
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	1
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	48 W
over current protection	10 A

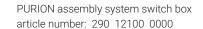
alternating current (VAC) —			
article-no.: 150 01100 0000	alternating current AC     wide voltage     splinter protection     Operating Time     Counter     potential free     contacts	article-no.: 150 05300 0000	alternating current AC     wide voltage     splinter protection     Operating Time     Counter     potential free
article-no.: 150 02500 0000 article-no.: 150 17500 0000	alternating current AC     wide voltage     splinter protection     Operating Time     Counter     potential free     contacts	article-no.: 150 17600 0000 article-no.: 150 17700 0000	allernating current AC     wide voltage     splinter protection     Operating Time     Counter     potential free     contacts     contacts

### equipment PURION UV-Set 48 W

PURION UV-lamp 48 W article number: 200 00500 0000

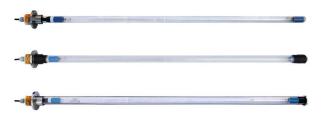


service-kit





## **UV-Set PURION 90 W**



The UV set consists of a quartz-made protective tube which is closed at one end while the other one is placed into a stainless steel flange, a PURION UV-lamp, the distribution box with its electronic cut-in unit and the connecting cables.

The flange made from stainless steel has three boreholes by which it can be tightly screwed down (like for instance to the housing's walls).

applications
disinfection of air and cli- mate channel
tank disinfection
conveyor band disinfection
surface disinfection
advantages
no chemicals added to the medi- um being disinfected
not affecting odour or taste

low-maintenance operation

low operational costs

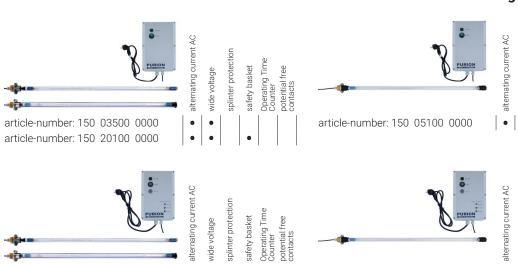
product line	PURION UV-Set 90 W
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	730 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange seal	920 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5 VITON / FPM
weight	2,5 kg
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	1
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	90 W
over current protection	10 A

### alternating current (VAC)

wide voltage

safety basket

safety basket



### equipment PURION UV-Set 90 W

PURION UV-lamp 90 W article number: 200 00600 0000

article-number: 150 06600 0000

article-number: 150 17900 0000



PURION assembly system switch box article number: 290 12100 0000

article-number: 150 02600 0000

article-number: 150 17800 0000

article-number: 150 20200 0000 article-number: 150 20300 0000



service-kit

## **UV-Set PURION 10 W**



The UV set consists of two quartz-made protective tubes which are closed at one end while the other one is placed into a stainless steel flange, two PURION UV-lamps, the distribution box with its electronic cut-in unit and the connecting ca-

The flanges made from stainless steel have three boreholes by which they can be tightly screwed down (like for instance to the housing's walls).

applications
disinfection of air and cli- mate channel
tank disinfection
conveyor band disinfection
surface disinfection

advantages
no chemicals added to the medium being disinfected
not affecting odour or taste

low operational costs

low-maintenance operation

product line	PURION UV-Set 10 W DUAL
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	2x 145 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange seal	312 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5 VITON / FPM
weight	1.8 ka
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	2
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 10 W
over current protection	10 A

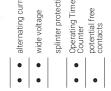
### alternating current (VAC)







article-no.: 150 07800 0000 article-no.: 150 18000 0000





article-no.: 150 18100 0000

PURION	alternating current AC	wide voltage	splinter protection	Operating Time Counter	potential free contacts
ticle-no.: 150 08000 0000	•	•	•	•	
+iolo no : 1EO 10100 0000					

### equipment PURION UV-Set 10 W DUAL

PURION UV-lamp 10 W article number: 200 01300 0000



article number: 292 00900 0000

PURION assembly system switch box article number: 290 12100 0000



## **UV-Set PURION 10 W** short DUAL



The UV set consists of two quartz-made protective tubes which are closed at one end while the other one is placed into a stainless steel flange, two PURION UV-lamps, the distribution box with its electronic cut-in unit and the connecting ca-

The flanges made from stainless steel have three boreholes by which they can be tightly screwed down (like for instance to the housing's walls).

applications
disinfection of air and cli- mate channel
tank disinfection
conveyor band disinfection
surface disinfection
advantages
no chemicals added to the medi-

conveyor band disinfection	dimensions: seal flanges up to the end of the quartz tube			
surface disinfection	Ø quartz tube			
	seal	Ø 48, 3x 120°, Ø 5,5 VITON / FPM		
	weight	1,8 kg		
advantages	life time of lamps	10.000 h		
no chemicals added to the medi-	temperature max.	40°C		
um being disinfected	number of lamps	2		
not affecting odour or taste	protection grade	IP 65		
low-maintenance operation	electrical connection	110-240 V 50/60 Hz		
	total power	2x 10 W		
low operational costs	over current protection	10 A		

product line

flow rate and

disinfection power

radiation length

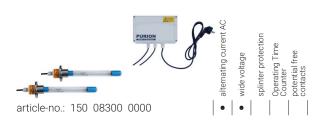
### alternating current (VAC)

PURION UV-Set

2x 145 mm

10 W short DUAL depending on medi-

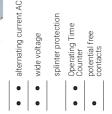
um and geometrical







article-no.: 150 08400 0000 article-no.: 150 18200 0000





art

PURION	alternating current AC	wide voltage	splinter protection	Operating Time Counter	potential free contacts
ticle-no.: 150 18300 0000	•	•	•	•	
ticle-no.: 150 18400 0000	•	•	•	•	•

### equipment PURION UV-Set 10 W short DUAL

PURION UV-lamp 10 W article number: 200 01300 0000







service-kit

## **UV-Set PURION 14 W**



The UV set consists of two quartz-made protective tubes which are closed at one end while the other one is placed into a stainless steel flange, two PURION UV-lamps, the distribution box with its electronic cut-in unit and the connecting ca-

The flanges made from stainless steel have three boreholes by which they can be tightly screwed down (like for instance to the housing's walls).

applications
disinfection of air and cli- mate channel
tank disinfection
conveyor band disinfection
surface disinfection

advantages
no chemicals added to the medi- um being disinfected
not affecting odour or taste

low-maintenance operation low operational costs

product line	PURION UV-Set 14 W DUAL
flow rate and disinfection power	depending on medi- um and geometrical structure
radiation length	2x 220 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange	312 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5
seal	VITON / FPM
weight	1,8 kg
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	2
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 14 W
over current protection	10 A

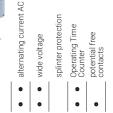
### alternating current (VAC)







article-no.: 150 08900 0000 article-no.: 150 18600 0000





article-no.: article-no.: 150 18700 0000

PURION	alternating current AC	wide voltage	splinter protection	Operating Time Counter	potential free contacts
: 150 09100 0000	•	•	•	•	

### equipment PURION UV-Set 14 W DUAL

PURION UV-lamp 14 W article number: 200 01500 0000



## **UV-Set PURION 17 W**



The UV set consists of two quartz-made protective tubes which are closed at one end while the other one is placed into a stainless steel flange, two PURION UV-lamps, the distribution box with its electronic cut-in unit and the connecting ca-

The flanges made from stainless steel have three boreholes by which they can be tightly screwed down (like for instance to the housing's walls).

applications
disinfection of air and cli- mate channel
tank disinfection
conveyor band disinfection
surface disinfection
advantages
no chemicals added to the medi-

um being disinfected

not affecting odour or taste

low-maintenance operation

low operational costs

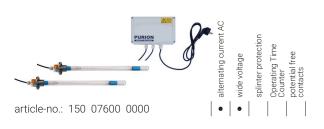
flow rate and disinfection power	um and geometrical structure
radiation length	2x 280 mm
dimensions: seal flanges up to the end of the quartz tube Ø quartz tube Ø diameter flange Ø hole circle flange	412 mm 23 mm 60 mm Ø 48, 3x 120°, Ø 5,5
seal	VITON / FPM
weight	1,8 kg
life time of lamps	10.000 h
temperature max.	40°C
number of lamps	2
protection grade	IP 65
electrical connection	110-240 V 50/60 Hz
total power	2x 17 W
over current protection	10 A

**PURION** 

UV-Set 17 W DUAL

product line

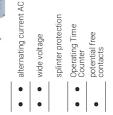
### alternating current (VAC)







article-no.: 150 09300 0000 article-no.: 150 18800 0000





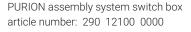
article-no.: 150 18900 0000

PURION	alternating current AC	wide voltage	splinter protection	Operating Time Counter	potential free
article-no.: 150 09600 0000	•	•	•	•	

### equipment PURION UV-Set 17 W DUAL

PURION UV-lamp 17 W article number: 200 00300 0000







service-kit



The AIRPURION mobile SINGLE consists of a PURION UV lamp which is placed in a quartz-made immersion tube system. The UV lamp is assembled on a robust and mobile rack. The AIR-PURION mobile can be switched on and off via remote control. The AIRPURION mobile SINGLE is perfectly suitable for disinfection purposes in existing clean room environments.

applications	
disinfection of air within the clean room industry	е
medical technology and laboratories	
ripening rooms	

distance from PURION UV lamp				
guarenteed UVC-Dosis	2 m	5 m		
200 J/m <sup>2</sup>	15 minutes	70 minutes		
600 J/m <sup>2</sup>	50 minutes	200 minutes		
1000 J/m <sup>2</sup>	80 minutes	340 minutes		

article-no.: 164 00200 0000

details disinfection performance

product line	AIRPURION mobile SINGLE
disinfection power	suitable for room volume up to 120 m³
dimension (LxBxH) in mm	500 x 470 x 1550
weight	21 kg
life time of lamps	10.000 h
number of lamps	1
electrical connection	110-240 V 50/60 Hz
total power	1x 90 W
over current protection	10 A

Horizontal position of the PURION UV lamp:

The area/air between the ceiling and the floor is disinfected. Moreover a surface disinfection of the floor and the ceiling is carried out. Two of the four lateral walls are not exposed to UV

Vertical position of the PURION UV lamp:

The area/air between lateral walls is disinfected. Moreover a surface disinfection of the lateral walls is carried out.





### equipment AIRPURION mobile SINGLE

PURION UV-lamp 90 W article number: 200 00600 0000

service-kit





The AIRPURION mobile DUAL consists of two PURION UV lamps which are placed in quartz-made immersion tube systems. The UV lamps are assembled on a robust and mobile rack. The AIRPURION mobile can be switched on and off via remote control. The AIRPURION mobile DUAL is perfectly suitable for disinfection purposes in existing clean room environments.

applications
disinfection of air within the clean room industry
medical technology and laboratories
ripening rooms

details disinfection performance				
distance from PURION UV lamp				
guarenteed UVC-Dosis	2 m	5 m		
200 J/m <sup>2</sup>	15 minutes	70 minutes		
600 J/m <sup>2</sup>	50 minutes	200 minutes		
1000 J/m <sup>2</sup>	80 minutes	340 minutes		

Product line	AIRPURION mobile SINGLE
disinfection power	suitable for room volume up to 200 m³
dimension (LxBxH) in mm	500 x 470 x 1550
weight	23 kg
life time of lamps	10.000 h
number of lamps	2
electrical connection	110-240 V 50/60 Hz
total power	2x 90 W
over current protection	10 A

Horizontal position of the PURION UV lamp:

The area/air between the ceiling and the floor is disinfected. Moreover a surface disinfection of the floor and the ceiling is carried out. Two of the four lateral walls are not exposed to UV radiation.

Vertical position of the PURION UV lamp:

The area/air between lateral walls is disinfected. Moreover a surface disinfection of the lateral walls is carried out. The floor and ceiling is exposed to the LIV radiation.



### equipment AIRPURION mobile DUAL

PURION UV-lamp 90 W article number: 200 00600 0000

service-kit





### **PURION UV-modules**

direct irradiation for disinfection of conveyor bands 104 - 107

**AIRPURION-plants** Compact systems for direct irradiation 108 - 113



The PURION UV MODULE 300 consists of an Aluminium housing that is unclosed in disinfection direction.

It is possible to install the PURION UV MODULE 300 above or below the area to be disinfected. Therefore it is perfectly suitable for disinfection of conveyor bands etc. The UV-highly polished Aluminium surface (PVD coated) with increased reflection ensures an optimal usage of the UV radiation.

applications	product	
disinfection of	disinfec	
disinfection of	surfaces	perform distance
disinfection of	packaging	distance
material		band wi
installation wit	hin air ducts	dimensi (L x B x
dimensioning	configur	
speed of the conveyor band	number PURION UV-Modules 300	number
0,0 - 0,5 m/s	1	number control o
0,5 - 1,0 m/s	2	life time
1,0 - 1,5 m/s	3	electrica
		total po
1,5 - 2,0 m/s	4	over cur

product line	PURION UV-Module 300
disinfection performance: distance of 50 mm distance of 500 mm	200 J/m <sup>2</sup> 60 J/m <sup>2</sup>
band width	≤ 300 mm
dimension (L x B x H in mm)	1000 x 600 x 100
configuration options	Operating Time Counter (OTC-main alarm), splinter protection
number of lamps	8
number of electronic control cabinet Model 1	1
life time of lamps	10.000 h
electrical connection	3~/N/PE~50/60 Hz 230/400 V
total power	8x 48 W
over current protection	3x 6 A

### **CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated**



article number: 163 00100 0000 article number: 163 00200 0000

splinter protection
——
Operating Time Counter

article number: 163 00300 0000 article number: 163 00400 0000

splinter protection
—
Onerating Time Counter

### **CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel**



article number: 163 00500 0000 article number: 163 00600 0000

splinter protection

Operating Time Counter



article number: 163 00700 0000 article number: 163 00800 0000

operating Time Counter

### equipment PURION UV-Module 300

PURION UV-lamp 48 W article number: 200 00500 0000

service-kit





The PURION UV MODULE 700 consists of an Aluminium housing that is unclosed in disinfection direction.

It is possible to install the PURION UV MODULE 700 above or below the area to be disinfected. Therefore it is perfectly suitable for disinfection of conveyor bands etc. The UV-highly polished Aluminium surface (PVD coated) with increased reflection ensures an optimal usage of the UV radiation.

applications			product line	PURION UV-Module 700
disinfection of c	disinfection of conveyor bands disinfection of surfaces		disinfection	
disinfection of s			performance: distance of 50 mm	200 J/m <sup>2</sup>
disinfection of p	ackaging		distance of 500 mm	60 J/m <sup>2</sup>
material			band width	300 - 700 mm
installation with	in air ducts		dimension (L x B x H in mm)	1000 x 1000 x 100
dimensioning			configuration options	Operating Time Counter (OTC-main alarm), splinter protection
speed of the conveyor band	number PURION UV-Modules 700		number of lamps	8
0,0 - 0,5 m/s	1		number of electronic control cabinet Model 1	1
0,5 - 1,0 m/s	2		life time of lamps	10.000 h
1,0 - 1,5 m/s	3		electrical connection	3~/N/PE~50/60 Hz 230/400 V
			total power	8x 90 W
1,5 - 2,0 m/s	4		over current protection	3x 6 A

### **CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated**



article number: 163 00900 0000 article number: 163 01000 0000

Operating Time Counter splinter protection

article number: 163 01100 0000 article number: 163 01200 0000

### **CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel**



article number: 163 01300 0000 article number: 163 01400 0000 splinter protection



article number: 163 01500 0000 article number: 163 01600 0000

### equipment PURION UV-Module 700

PURION UV-lamp 90 W article number: 200 00600 0000

service-kit





The PURION UV MODULE 1000 consists of an Aluminium housing that is unclosed in disinfection direction.

It is possible to install the PURION UV MODULE 1000 above or below the area to be disinfected. Therefore it is perfectly suitable for disinfection of conveyor bands etc. The UV-highly polished Aluminium surface (PVD coated) with increased reflection ensures an optimal usage of the UV radiation.

applications			
disinfection of conveyor bands			
disinfection of s	surfaces		
disinfection of packaging material			
installation within air ducts			
dimensioning			
speed of the number PURION UV-Modules 1000			
0,0 - 0,5 m/s 1			
0,5 - 1,0 m/s 2			
0,5 - 1,0 m/s	2		
0,5 - 1,0 m/s 1,0 - 1,5 m/s	2		

product line	PURION UV-Module 1000
disinfection performance: distance of 50 mm distance of 500 mm	200 J/m <sup>2</sup> 60 J/m <sup>2</sup>
band width	700 - 1000 mm
dimension (L x B x H in mm)	1000 x 1000 x 100
configuration options	Operating Time Counter (OTC-main alarm), splinter protection
number of lamps	16
number of electronic control cabinet Model 1	2
life time of lamps	10.000 h
electrical connection	3~/N/PE~50/60 Hz 230/400 V
total power	8x 48 W + 8x 90 W
over current protection	3x 6 A

### **CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated**



article number: 163 01700 0000 article number: 163 01800 0000

splinter protection

Operating Time Counter

CORP

article number: 163 01900 0000 article number: 163 02000 0000

splinter protection
—
Onerating Time Counter

### **CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel**



article number: 163 02100 0000 article number: 163 02200 0000

splinter protection

Operating Time Counter



article number: 163 02300 0000 article number: 163 02400 0000

Operating Time Counter

### equipment PURION UV-Module 1000

PURION UV-lamp 48 W article number: 200 00500 0000



PURION UV-lamp 90 W article number: 200 00600 0000







The PURION UV MODULE 1400 consists of an Aluminium housing that is unclosed in disinfection direction.

It is possible to install the PURION UV MODULE 1400 above or below the area to be disinfected. Therefore it is perfectly suitable for disinfection of conveyor bands etc. The UV-highly polished Aluminium surface (PVD coated) with increased reflection ensures an optimal usage of the UV radiation.

product line	PURION UV-Module 1400
disinfection	
performance: distance of 50 mm	200 J/m <sup>2</sup>
distance of 500 mm	60 J/m <sup>2</sup>
band width	1000 - 1400 mm
dimension (L x B x H in mm)	1500 x 1000 x 100
configuration options	Operating Time Counter (OTC-main alarm), splinter protection
number of lamps	16
number of electronic control cabinet Model 1	2
life time of lamps	10.000 h
electrical connection	3~/N/PE~50/60 Hz 230/400 V
total power	16x 90 W
over current protection	3x 6 Δ
	disinfection performance: distance of 50 mm distance of 500 mm band width dimension (L x B x H in mm)  configuration options  number of lamps number of electronic control cabinet Model 1  life time of lamps electrical connection total power

### **CONFIGURATION ELECTRIC CONTROL CABINET: Steel powder-coated**



article number: 163 02500 0000 article number: 163 02600 0000

Operating Time Counter splinter protection

article number: 163 02700 0000 article number: 163 02800 0000

### **CONFIGURATION ELECTRIC CONTROL CABINET: stainless steel**



article number: 163 02900 0000 article number: 163 03000 0000 splinter protection



article number: 163 03100 0000 article number: 163 03200 0000

### equipment PURION UV-Module 1400

PURION UV-lamp 90 W article number: 200 00600 0000

service-kit



hum X short spl



The UV-plant AIRPURION 10 hum X short spl with an irradiation width of 130 mm consists of a matt anodized aluminium profile with matching cover sheets.

The radiator's compartment is designed for housing a pristine-polished aluminium reflector. On its rear side the cabling as well as the electronic cut-in unit is integrated into the housing.

applications	product line	AIRPURION 10 hum X short spl
disinfection of conveyor bands		depends on construction conditions and the microorganism to be inactivated
medical technology	disinfection of surfaces	
laboratories	irradiation width	130 mm
ripening rooms	dimension (L x B x H in mm)	300 x 67 x 100
	weight	2,0 kg
	life time of lamps	10.000 h
advantages	number of lamps	1
auvanageo	protection grade	IP 54
chemical free approach		
not affecting smell or taste	electrical connection	230 V / 50 Hz or 110-240 V 50/60 Hz, 24 V DC
low-maintenance operation		
	total power	10 W
low operational costs	over current protection	10 A

### alternating current (VAC)



article number: 161 00300 0000 article number: 161 00600 0000 alternating current AC

### direct current (VAC)



article number: 161 00700 0000

direct current 12 V DC direct current 24 V DC splinter protection

### equipment AIRPURION 10 hum X short spl

AIRPURION wire suspension article number: 160 00011 0000

AIRPURION mounting rack

article number: 160 00040 0000

PURION UV-lamp 10 W article number: 200 01300 0000

service-kit article number: 292 00900 0000



hum X short spl



The UV-plant AIRPURION 14 hum X short spl with an irradiation width of 200 mm consists of a matt anodized aluminium profile with matching cover sheets.

The radiator's compartment is designed for housing a pristine-polished aluminium reflector. On its rear side the cabling as well as the electronic cut-in unit is integrated into the housing.

applications	product line	AIRPURION 14 hum X short spl
disinfection of conveyor bands	disinfection of surfaces	depends on construction conditions and the microorganism to be inactivated
medical technology		
laboratories	irradiation width	200 mm
	illadiation width	200 111111
ripening rooms	dimension (L x B x H in mm)	370 x 67 x 100
	weight	2,0 kg
	life time of lamps	10.000 h
advantages	number of lamps	1
uuvumugoo	protection grade	IP 54
chemical free approach	,	
not affecting smell or taste	electrical connection	230 V / 50 Hz or 110-240 V 50/60 Hz, 24 V DC
low-maintenance operation		
	total power	14 W
low operational costs	over current protection	10 A

### alternating current (VAC)



article number: 161 00800 0000

### direct current (VAC)



### equipment AIRPURION 14 hum X short spl

AIRPURION wire suspension article number: 160 00011 0000

AIRPURION mounting rack article number: 160 00040 0000



PURION UV-lamp 14 W article number: 200 01500 0000

service-kit



hum X short spl

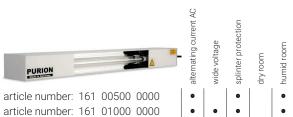


The UV-plant AIRPURION 17 hum X short spl with an irradiation width of 290 mm consists of a matt anodized aluminium profile with matching cover sheets.

The radiator's compartment is designed for housing a pristine-polished aluminium reflector. On its rear side the cabling as well as the electronic cut-in unit is integrated into the housing.

applications	product line	AIRPURION 17 hum X short spl
disinfection of conveyor bands		depends on construction
medical technology	disinfection of surfaces	conditions and the microorganism to be inactivated
laboratories	irradiation width	290 mm
ripening rooms	dimension (L x B x H in mm)	470 x 67 x 100
	weight	2,0 kg
	life time of lamps	10.000 h
advantages	number of lamps	1
uavantages	protection grade	IP 54
chemical free approach		
not affecting smell or taste	electrical connection	230 V / 50 Hz or 110-240 V 50/60 Hz, 24 V DC
low-maintenance operation		220
	total power	17 W
low operational costs	over current protection	10 A

### alternating current (VAC)



### direct current (VAC)



### equipment AIRPURION 17 hum X short spl

AIRPURION wire suspension article number: 160 00011 0000



PURION UV-lamp 17 W article number: 200 00300 0000

service-kit article number: 292 00900 0000



hum X short spl



The UV-plant AIRPURION 42 hum X short spl with an irradiation width of 290 mm consists of a matt anodized aluminium profile with matching cover sheets.

The radiator's compartment is designed for housing a pristine-polished aluminium reflector. On its rear side the cabling as well as the electronic cut-in unit is integrated into the housing.

applications	product line	AIRPURION 42 hum X short spl
disinfection of conveyor bands		depends on construction
medical technology	disinfection of surfaces	conditions and the microorganism to be inactivated
laboratories	irradiation width	290 mm
	madiation matri	290 111111
ripening rooms	dimension (L x B x H in mm)	470 x 67 x 100
	weight	2,0 kg
	life time of lamps	8.000 h
advantages	number of lamps	1
advantages	protection grade	IP 54
chemical free approach		
not affecting smell or taste	electrical connection	110-240 V 50/60 Hz
low-maintenance operation		
low operational costs	total power	42 W
	over current protection	10 A

### alternating current (VAC)



AIRPURION wire suspension article number: 160 00011 0000

AIRPURION mounting rack article number: 160 00040 0000



### equipment AIRPURION 42 hum X short spl

PURION UV-lamp 42 W article number: 200 01700 0000

service-kit



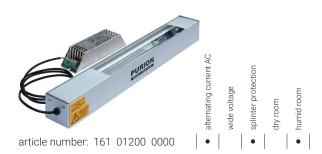
## AIRPURION 42 hum X midi spl



The UV-plant AIRPURION 42 hum X midi spl with an irradiation width of 290 mm has been developed especially for the integration in machineries and conveyor band systems. Due to the very compact design the required space for installation is very small.

applications	product line	AIRPURION 42 hum X midi spl
disinfection of conveyor bands		depends on
medical technology	disinfection of surfaces	conditions and the microorganism to be inactivated
laboratories	irradiation width	290 mm
ripening rooms	dimension (L x B x H in mm)	493 x 70 x 58
	weight	1,3 kg
	life time of lamps	8.000 h
advantages	number of lamps	1
auramages	protection grade	IP 54
chemical free approach		
not affecting smell or taste	electrical connection	110-240 V 50/60 Hz
low-maintenance operation		
	total power	42 W
low operational costs	over current protection	10 A

### alternating current (VAC)



### equipment AIRPURION 42 hum X midi spl

AIRPURION wire suspension article number: 160 00011 0000

PURION UV-lamp 42 W article number: 200 01700 0000

service-kit article number: 292 00900 0000



AIRPURION mounting rack article number: 160 00040 0000

## equipment Spare parts



PURION guarantees that essential equipment and spare parts are promptly delivered.

The optional equipment for the PURION UV-plants can expand possible applications. This is especially valid for the pre filtration options in the field of treatment of water.

Moreover the optional equipment for assembly makes it very easy to install the PURION plants and put them into operation.

Important spare parts e.g. PURION UV-lamps or filter cartridges are always at stock. Therefore it is ensured that even in a "emergency situation" the application is only interrupted for a very short period of time.

PURION guarantees that essential equipment and spare parts are promptly delivered.

## PURION UV-lamps

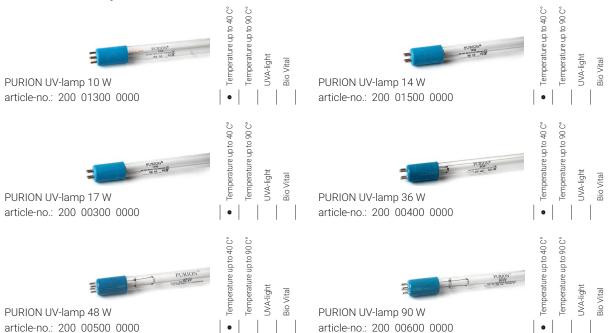


PURION low pressure UV Lamps are working without generating OZONE. They emit UV C radiation at a wave-length of 254 nm.

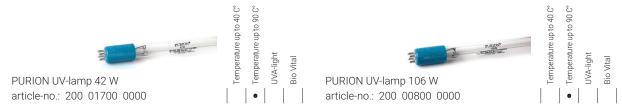
The guaranteed life time is valid in case of not exceeded 6 switching operations of the UV-lamp per day (in average). For temperatures above 40 °C special PURION UV-lamps that are operating with Amalgam technology are available.

advantages	product line	PURION UV-lamps
germs cannot become resistant to UV C radiation	total power	10 W – 106 W
PURION UV-lamps do not produce OZONE	lamp current	425 mA – 1,2 A
	lamp voltage	25 V - 88 V
A special coating on the UV- lamps glass guarantees a stable UVC-radiation	life time of lamps	10.000 h / 8.000 h
low operational costs	diameter	15 mm
special options for temperatures	length (without pin)	212 mm – 843 mm
up to 90 C°	length pin	7,7 mm
PURION electronic ballasts are technically coordinated with the PURION UV-lamps	temperatures	-20 C° up to 90 C°

### **PURION UV-lamps - HIGH OUTPUT**



### **PURION UV-lamps - AMALGAM TECHNOLOGY**



### **SPECIAL OPTIONS**



### **Hints regarding PURION UV-lamps**

PURION low pressure UV Lamps are working without generating OZONE. They emit UV C radiation at a wavelength of 254 nm. At this wavelength UV radiation is most effective against bacterias, viruses and spores.

A special coating on the inside of the lamp tube guarantees stable UV C radiation. The lamp's glass serves as a filter for UV radiation < 240 nm.

At the end of the guaranteed life time PURION UV Lamps emit at least 60% of the initial UV C radiation intensity.

### advatages

- · germs and bacterias cannot become resistant to UV C radiation,
- PURION UV Lamps do not generate OZONE,
- disinfection be means of PURION UV Lamps implies low costs compared to chemical methods.

For the optimal operation of PURION UV lamps the correct handling and maintenance is essential. The following rules should be considered:

- It is unfavorable for the life span if the PURION UV lamp is switched very often. Every switch on reduces the life time approx. 1/2 h 1 h.
   Therefore: please only switch of the PURION UV-lamps if the expected interuption of operation is at least 30 minutes.
- The PURION UV-lamps should not be touched with fingers at the quartz made tube.
   Sweat of the hand is very aggressive against quartz and causes re-crystallization (cloudiness).
   If a PURION UV-lamp has been touched it is necessary to clean it with the PURION Service Kit.

Considering of this points ensures that the UV lamp reaches it's maximum life time.

The guaranteed life time of operation is valid in case of not exceeding 6 switching operations of the UV lamp per day (in average). To keep the warranty valid the PURION UV Lamps needs to be operated with PURION electronic ballasts.

### Caution

During operation of PURION UV-lamps regulation and official guidelines have to be considered!

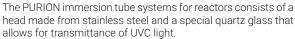
UV radiation is dangerous for human skin and eyes! Eyes and skin have to be appropriately protected. The user will be responsible for his own safety, as well as for the safety of people who are staying in areas where these radiation is used!

Please bear in mind that materials which are not UVC resistant may be damaged!

# PURION immersion tube systems for reactors







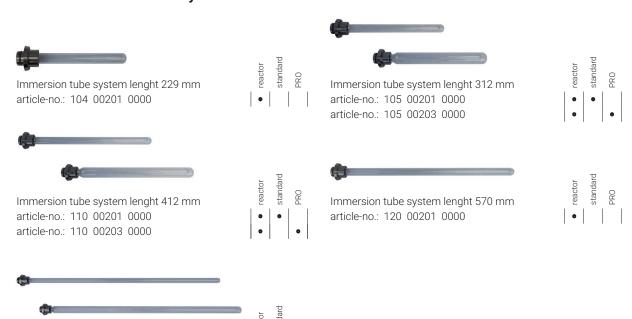
Optionally configurations as PRO systems or with Splinter Protection are available.

Immersion tube system lenght 920 mm

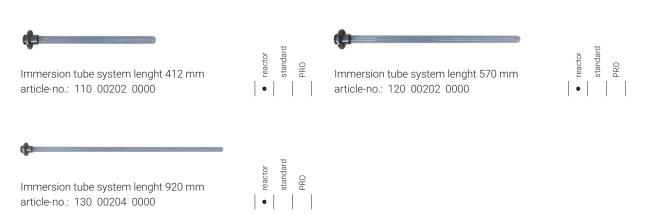
article-no.: 130 00201 0000 article-no.: 130 00202 0000



### PURION Immersion tube systems for reactors made from stainless steel -



### PURION Immersion tube systems for reactors made from PVC-U -



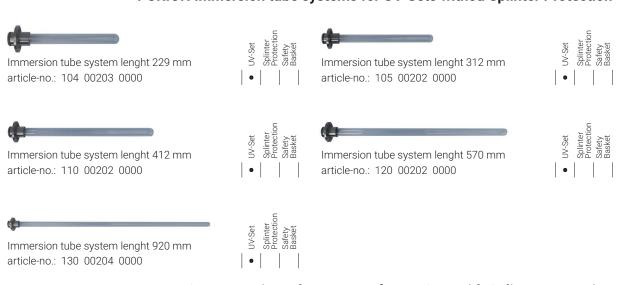
# PURION immersion tube systems for UV-Sets



The PURION immersion tube systems for UV-Sets consists of a head made from stainless steel and a special quartz glass that allows for transmittance of UVC light.

Optionally configurations with Safety Basket or with Splinter Protection are available.

## PURION Immersion tube systems for UV-Sets withou Splinter Protection



### **PURION Immersion tube systems for UV-Sets with Splinter Protection**



### PURION Immersion tube systems for UV-Sets with Safety Basket



Immersion tube system lenght 920 mm

article-no.: 130 00206 0000





## **PURION** UV lamp cables





PURION UV lamp cable 1,50 m article-no.: 250 01500 0000

PURION UV lamp cable 5 m

article-no.: 250 04300 0000

PURION UV lamp cable 3 m article-no.: 250 02800 0000



PURION UV lamp cable 10 m article-no.: 250 09600 0000











PURION assembly systems allow for a convenient installation of the PURION UV-lamps. Several configurations are available for different applications.

### **PURION** assembly system



PURION assembly system

Single 1

article-no.: 290 11000 0000 article-no.: 290 10900 0000



PURION assembly system

Single 2

article-no.: 290 11200 0000 article-no.: 290 11100 0000





PURION assembly system

Dual 1

article-no.: 290 11400 0000 article-no.: 290 11300 0000



PURION assembly system

Dual 2

article-no.: 290 11600 0000 article-no.: 290 11500 0000



PURION assembly system switch box

article-no.: 290 12100 0000

stainless steel

### **AIRPURION assembly system**



ceiling suspension with variable height

AIRPURION mounting rack article-no.: 160 00040 0000 direct ceiling suspension

## filters for treatment of water



Combination of filters to supplement the PURION UV plants enable the complete recycling of the water combined with a compact construction design and efficient energy consumption.

The replacement of the filter cartridges is to be reviewed at least on annual basis.

On request the different filters will be provided pre assembled.

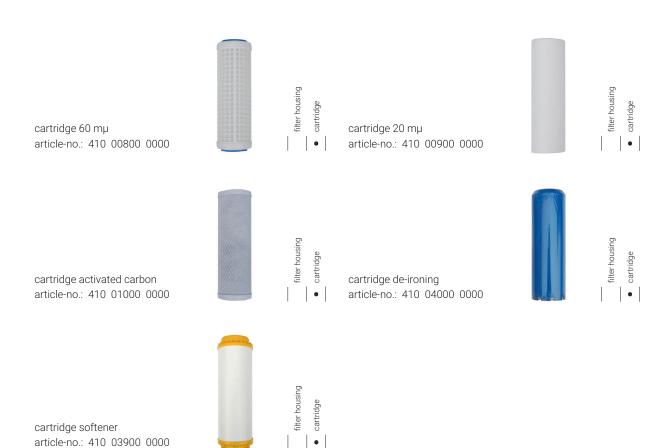
advantages	product line	filter as additional equipment for PURION UV-plants
compact design	height	335 mm
robust construction	diameter	135 mm
low energy consumption	configuration	pre filter 60 µm fine filter 20 µm activated carbon filter de-ironing filter softener
easy replacement of cartridges		
low investment costs	connection	1" inside thread
	working pressure	8 bar max.
low operational costs	temperature	0 - 50 C°



filter housing 10" x 2,5" article-no.: 410 01400 0001

The PURION UV plant needs to be installed behind the last filter the water flows through.

Herewith disinfection of the water close to the sampling point is ensured.



## filter

for treatment of water



Combination of filters to supplement the PURION UV plants enable the complete recycling of the water combined with a compact construction design and efficient energy consumption.

The replacement of the filter cartridges is to be reviewed at least on annual basis.

On request the different filters will be provided pre assembled.

advantages	product line	filter as additional equipment for PURION UV-plants
compact design	height	335 mm
robust construction	diameter	180 mm
low energy consumption	configuration	pre filter 60 µm fine filter 20 µm activated carbon filter
easy replacement of cartridges	connection	1" inside thread
low investment costs	working pressure	8 bar max.
low operational costs	temperature	0 - 50 C°



Filter housing 10" x 4,5" article-no.: 410 05000 0000

The PURION UV plant needs to be installed behind the last filter the water flows through.

Herewith disinfection of the water close to the sampling point is ensured.



## maintenance support / others



UVC-light is dangerous for the human eye. The PURION safety goggles effectively protect the eyes against the UVC radiation. The visible part of the light is not retained.

Especially during operation of the PURION UV Sets or the AIR-PURION product line it is important to protect the eyes.



The PURION Service KIT enables a reliable and convenient cleaning of the immersion tube system. Cleaning should be carried out latest when the UV lamp is replaced at the end of the lifetime or if operation conditions require it.

The special cleaning tissues made from 100% cotton guarantee that the sensitive quartz glass is not damaged by scratches during the cleaning procedure.

The cleaning solution ensures that after the cleaning no residues of soap can lead to foam formation. Therefore the PURION Service KIT is suitable to drinking water applications.



The PURION filter granulates made from special quartz is applied within the PURION Pool plants.

The Quartz-granulate is available with rough grain and fine grain. Therefore sediments are removed very efficiently from the circulation water before the UV based disinfection is carried

The Quartz-granulate can be flushed out from filtrated sediments very easy during backwash procedure.

## Company

### with TRADITION & INNOVATION





The PURION® GmbH is a European company with a global focus. Our future-oriented and ecologically friendly methods help to improve a worth living environment.

PURION® GmbH is member of the BMBF-program "Twenty20 - Partnership

for Innovation", "Research Regarding UV-LED-Light for Innovative Appli-cations within Health Care, Water Treatment, Production Technology and Sensor Technology". Highly reputable German research institutions are co-operation partners within this program.

PURION® GmbH is partner of the cooperation's network HySic – Hygienic Safety. The aim is to develop and to realize solutions for the improvement of the hygienic safety in different important applications.



To ensure compliance with high quality standards production and manage¬ment processes of PU-RION GmbH are established in line with the certified standard management system DIN EN ISO 9001:2015. The certification is renewed annually.



### **PURION GmbH**

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E: uv-technology@purion.de H: www.purion.eu



### I. General terms of the contract

The Costumer has notice of the following general conditions for sales and supplies. The Costumer agrees with the fact that following general conditions are essential elements of contracts concluded between the Costumer and the Supplier.

### II. Scope of supplies and services

- 1. The scope of any supplies or services effected hereunder shall be governed by the written statements supplied by the two parties. If a contract is concluded and the parties have failed to make any such statements, then either the Supplier's or the Service Provider's (hereinafter referred to as »Supplier«) written order confirmation, or, failing such, the written order from the Customer shall be binding.
- 2. For all supplies or services, the provisions stipulated by the Verband Deutscher Elektrotechniker (= Association of German Electrotechnical Engineers) shall be applied as far as they are relevant for the safety of the supplies and services. Variations are allowed if the same safety standard is ensured by other means.
- 3. The Supplier reserves the unrestricted right of ownership and the copyrights to all quotations, drawings, and other documentation; they shall be made available to third parties only if prior written approval from the Supplier has been obtained.
- 4. The scope of the delivery shall be as indicated in the written order confirmation from the Supplier. If such confirmation is not available, the delivery note shall be considered the order confirmation.
- 5. Any verbal collateral agreement shall be effective only if confirmed in writing.

### III. Price

The prices are understood net, plus V.A.T. as provided by law. They are valid ex works, exclusive of packaging, freight charges, postage, insurance, and other additional expenses. Samples or similar preparatory work occasioned by the Customer will be charged for even if the contract is not awarded.

### IV. Reservation of title

The goods remain the property of the Supplier until all claims he may have vis-a-vis the Customer as a result of the said business transaction are satisfied. Prior to this, any pledging or transfer of ownership by way of security is not allowed, and reselling is only permitted for resellers in the normal course of business under the proviso that the reseller receives payment from his customer. Any costs incurred in connection with interventions shall be borne by the Customer.

### V. Terms of payment

- 1. The payments shall be effected free place of payment of the Supplier.
- 2. The Customer may effect set-offs only against undisputed or legally established debts.
- 3. In case of non-observance of payment terms, or if reasonable doubts in respect of the credit-worthiness of the Customer exist, the Supplier has the right to request advance payments and other payments for all outstanding accounts and even for those accounts that are not yet due, have any unpaid deliveries returned at the Customer's expenses, or withdraw from the contract without notice.

### VI. Time allowed for deliveries and services

- Delivery times/deadlines shall only be binding if expressly approved by the Supplier in writing. Compliance with the deadlines
  can only be assured if the Customer has fulfilled all of its contractual obligations and/or has effected any agreed advance payments and/or has met any other duty he may have in respect of prior performance or cooperation. Another prerequisite for
  observance of the deadlines is the correct and on-time delivery by the suppliers of the Supplier as far as the Supplier has selected them with due care and in a business-like manner.
- 2. The deadline is considered met if the ready-for-use consignment was dispatched or collected within the time specified for delivery or performance. In case of delayed delivery due to Customer's fault, the deadline is considered met if the information of readiness for dispatch was given within the agreed period of time.
- 3. If proof can be furnished that non-observance of the deadline for the deliveries and services happened because of mobilization, war, riot, strike, acts of the authorities, or occurrence of unpredictable circumstances, the time shall be reasonably extended.
- 4. The same holds if Sub-Contractors are affected by these circumstances.
- 5. If the Supplier is in default, and if an additional period of time granted by the Customer has lapsed without any response on the part of the Supplier, the Customer has the right to withdraw from contract. Damages for non-performance cannot be claimed unless the default occurred as a result of the Suppliers' wrongful intent or gross negligence.
- 6. In case dispatch or delivery of the goods are delayed on request of the Customer, then, beginning one month after the date of advice of readiness for shipment, a storage fee amounting to ½ % of the invoice amount can be charged to the Customer for any commenced month; such storage fee, however, shall be limited to 5% unless proof of higher costs is furnished.
- 7. In case of orders for goods to be delivered on demand, the call time for the overall order shall be one year from the date of confirmation by the Supplier. The Customer agrees to inform about his forthcoming request not later than four production weeks in advance. If the Customer fails to demand the full quantity until expiration of the time specified, the Supplier may, after prior notice, opt for performance or withdraw from the contract. Claims for damages, if any, shall not be affected.

### VII. Passing of the risk

- 1. Upon delivery of the goods to the carrier company, the risk will pass to the Customer, even if delivery on carriage paid basis or self-collection had been agreed upon, or the ready-for-use consignment was dispatched or collected.
- 2. In the absence of other agreements, the Supplier is free to choose the kind of packaging, the routing, and the mode of dispatch. The costs for packaging shall be borne by the Customer.
- 3. The packaging will be effected with best care, the dispatch will be effected to the Supplier's best discretion. At the Customer's request and expenses, the Supplier will insure the consignment against damage by breakage, transport damage, and fire damage.
- 4. In case the dispatch or delivery of the goods is delayed on request of the Customer or for reasons lying with him, then the risk shall pass on to him for the time of the delay. The Supplier, however, undertakes to effect the insurances required by the Customer at the Customer's request and expenses.

### VIII. Acceptance

- 1. Delivered items have to be accepted by the Customer, even if those items show minor shortcomings.
- 2. Partial deliveries are allowed.

### IX. Liability for defects

For any defects, including the absence of warranted qualities, the Supplier shall be liable as follows:

- 1. All parts or services which within a period of 24 months from the date of the passing of the risk, irrespective of their operating time become unuseable as a consequence of any circumstances that have existed already prior to the time of the passing of the risk, i.e. in particular, due to defective design, faulty material, or faulty workmanship, or whose useability is considerably impaired, shall, at the Supplier's option and at no cost, either be repaired or replaced by new items or be provided again.
  - Any such defects found shall be promptly notified to the Supplier in writing; the goods shall be sent to the Supplier for examination.
- 2. The Customer affords the Supplier the opportunity and grants it such reasonable period of time as necessary to remedy the defects. If he fails to do so, the Supplier shall be exempt from the liability for defects.
- 3. In case the Supplier fails to remedy the defect within the additional period of time granted to him, the Customer may require the contract to be cancelled (exchange) or request reduction of the price (diminution).
- 4. The Customer agrees to fulfill all his contractual obligations, i.e. in particular regarding the agreed Terms of Payment. In case a notification of defects is put forward, then payments from the Customer may be withheld to an amount reasonably proportionate to the defects found
- 5. The liability for defects does not include normal wear as well as any defects developing after the passing of the risk as a result of faulty or negligent handling, due to non-observance of specifications issued by the Supplier, excessive use, unsuitable production equipment, and such influences of a chemical, electrochemical or electrical nature which are not expressly provided for in the contract; not included are also defects attributable to the use of material supplied by the Customer.
- 6. Any changes or repairs performed in an improper manner by the Customer or third parties without the prior consent from the Supplier will void any liability for the consequences resulting from this.
- 7. The warranty period shall be 3 months for remedied items, and six months for replacement deliveries. It runs, at least, until the end of the original warranty period for the delivered item. The duration of the warranty period for defects shall be extended by the duration of the downtime necessary for such remedying, replacement deliveries or services.
- 8. The provisions regarding warranty periods under 1. and 7. shall not apply as far as longer periods are provided for by law.
- 9. Any further claims of the Customer vis-a-vis the Supplier and the Supplier's agents shall be excluded, in particular claims because of damages not to the delivery item proper. This shall not apply as far as either liability to the Product Liability Act, e.g. for personal injuries and damages to objects of private use, or compulsory liability in cases of wrongful intent, gross negligence, or absence of warranted qualities, is invoked.
- 10. The Articles 1. through 9. shall also apply to any right to claim corrective work, replacement delivery or damages the Customer may have as a result of advice or consultation provided under the contract, or due to breach of additional contractual obligations.

### X. Impossibility of performance, adjustment of contract

If it should be impossible for the Supplier or the Customer to effect the agreed supplies or services, then the general legal principles shall apply as follows:

The Customer is authorized to claim damages from the Supplier in case of premeditation or gross negligence. Such damages, however, shall be limited to 10% of the value of that part of the delivery or service which cannot be put into operation as desired due to the said impossibility. Any claims for damages on the part of the Customer exceeding the said limit of 10% are excluded. This shall not apply if compulsory liability is invoked, e.g. in instances of wrongful intent or gross negligence. Nothing hereunder shall affect the Customer's right to withdraw from the contract.

Inasmuch as unforeseen circumstances to Article V, clause 3, para. 1, effect a considerable change in the economic significance or the contents of the delivery or service, or exert a major influence on the Supplier's operations, the contract shall be reasonably adapted in accordance with the requirements of good faith. As far as this proves to be in conflict with economic interests, the Supplier has the right to withdraw from the contract. If he opts to exercise this right, he shall, after he became aware of the consequences resulting from said circumstances, inform the Customer accordingly even if extension of delivery time had been agreed upon with the Customer.

### XI. Other claims for damages

Claims for damages on the part of the Customer resulting from breach of contract, breach of obligations during the contract negotiations, or tort, are excluded. This shall not apply inasmuch as either liability according to the Product Liability Act, e.g. for personal injuries and damage to goods of private use, or compulsory liability for cases of wrongful intent and gross negligence, is invoked. The same limitation of liability shall also be valid for the Customer.

### XII. Place of jurisdiction

- 1. If the Customer is a fully qualified merchant, the Supplier is free to decide if either the place of the Supplier's head office or the place of the Supplier's branch office shall be the exclusive place of jurisdiction for all direct or indirect disputes arising from the contractual relationship.
- 2. The contractual relationship shall be governed exclusively by German law, without any recourse to the UN Right of Purchase (CISG).

### XIII. Validity of the contract

If any provision of the contract is held to be ineffective, this shall not affect and impair the validity of the other provisions. The foregoing shall not apply if adherence to the contract would constitute an unreasonable hardship for one of the parties.

## **WARRANTY** for PURION UV-lamps

The PURION® GmbH grants for low pressure UV lamps the following warranty:

- Basis of the decision on a warranty or replacement is the evaluation in our PURION labs. Therefore complaints need to be sent to PURION® GmbH.
- The warranty is granted for 10.000 hours of operation for PURION UV low pressure lamps and 8.000 hours for PURION UV Amalgam lamps up to maximum 2 years from the date of delivery.
- Up to 1.000 hours of operation the lamps will be fully replaced.
- Up to 10.000 hours of operation the replacement and financial compensation will be proportional referring to the operating time.
- For PURION Amalgam lamps the proportional compensation refers to the operation time of 8.000 hours.
- To keep the warranty valid the number of switching operation must not exceed an average of 5-6 per day.
- Operating time and switching operations needs to be proved with suitable measures.
- To keep the warranty valid the PURION UV lamps needs to be operated with PURION electronic ballasts.
- Breakage of glass will not be compensated.

These conditions are valid, when no other special agreement is stated. Special agreements must put down in writing.